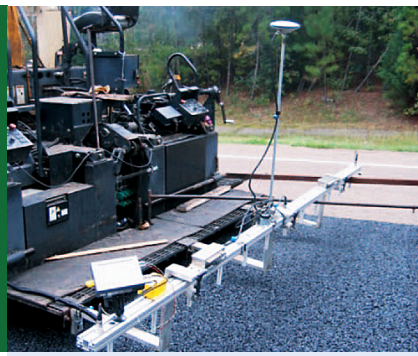
SHRP2 SOLUTIONS
TOOLS FOR THE ROAD AHEAD

# Technologies to Enhance Quality Control on Asphalt Pavements (R06C)

***Using infrared (IR) imaging and ground-penetrating radar (GPR) for uniformity measurements on new hot-mix asphalt (HMA) layers***



## Challenge

The uniformity of HMA materials is critical to the durability and performance of an asphalt product. Segregation and inadequate and non-uniform density continues to be a major construction-related problem around the nation, with a significant adverse impact on pavement service life. Commonly used QC testing procedures only provide limited information on the overall uniformity of the HMA product. The ability to provide information that is real-time, non-destructive, and covers the full pavement width for both thermal uniformity and densification will greatly aid in improving the quality of HMA.

## Solution

SHRP2 examined two nondestructive techniques for measuring uniformity and potential defect areas in asphalt pavements during construction. Both technologies (infrared and radar) offer real-time testing of potentially 100 percent of the pavement area, providing much more inspection coverage than existing QC methods. These new technologies improve the state of the practice for obtaining quality control data in hot- or warm-mix construction.

The infrared technology focuses on the thermal uniformity equipment, which enables inspectors and paving crews to measure the real-time mat temperature and make adjustments. The GPR technology provides greater area information on pavement densification of thin lifts after rolling, allowing for quicker turnaround and potentially avoiding costly and time-sensitive nuclear testing.

Products include recommendations for equipment and testing protocols for using infrared and GPR for testing the entire surface area during new HMA construction, and IR guide specifications.

## Benefits

Real-time temperature QC allows for prompt adjustments by the paving crew, thereby minimizing segregation problems that can occur when the temperature is too low. Using GPR technology reduces the reliance on single-point density gauges and instead provides greater pavement coverage. In addition to savings resulting from these innovations, near-term benefits include

- More uniformly constructed hot- and warm-mix asphalt layers
- Better in-place field density
- Improved communication among paving crews, their supervisors, and transportation agency personnel
- Improved ride
- Reduced discrepancies between contractor and agency test data

In the long term, implementation of these commercially available products could result in longer-lived pavements, enabling agencies to stretch their funding further and decrease user costs.

### *Save Lives*

***Evaluating uniformity of the pavement in real time with greater ease minimizes the need for future pavement corrective actions, thus reducing driver exposure to future roadway and work zone hazards.***

### *Save Money*

***More inspection coverage helps avoid noncompliance penalties. Better quality control leads to smoother pavement for travelers and longer-lasting pavement for owners. Real-time density testing allows for quick and efficient field modification. Real-time temperature quality control enables prompt adjustments to avoid costly corrections later.***

### *Save Time*

***Real-time testing results in time savings during construction operations. Increased testing coverage area lessens the need for corrective action due to low-density asphalt pavements.***

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RENEWAL

**One of four SHRP2 focus areas, Renewal products help transportation organizations rapidly build and restore highway infrastructure that lasts longer while minimizing user disruption and delay.**

**Visit: www.fhwa.dot.gov/GoSHRP2**
**Learn more about products, case studies, and implementation assistance.**

## The Implementation Assistance Program

Implementation assistance is available to help State departments of transportation (DOTs), metropolitan planning organizations (MPOs), and other interested organizations deploy SHRP2 Solutions. A range of opportunities is available to raise awareness of SHRP2 Solutions and to encourage early adoption of these products. Application periods are offered approximately twice per year. Each product selected for implementation assistance has the potential to deliver more efficient, cost-effective programs to meet the complex challenges facing transportation today.

## How can you learn more?

Visit: www.fhwa.dot.gov/GoSHRP2

- Additional product information
- Information about how this product is being used in the field
- Contact information for peers who are familiar with this product
- Links to research reports

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### About SHRP2 Implementation

The second Strategic Highway Research Program (SHRP2) is a partnership of the Federal Highway Administration (FHWA), the American Association of State Highway and Transportation Officials (AASHTO), and the Transportation Research Board (TRB). TRB completed the research, and now FHWA and AASHTO are jointly implementing the resulting SHRP2 Solutions that will help the transportation community enhance productivity, boost efficiency, increase safety, and improve the reliability of the Nation's highway system.