Accelerated Innovation Deployment (AID) Demonstration Project: Pine Mountain Road – Westwood Avenue Rehabilitation

> Final Report April 8, 2016



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# THE PROGRESSIVE CITY



KINGSFORD, MICHIGAN



# **TABLE OF CONTENTS**

| INTRODUCTION   | 1  |
|--|----|
| ACCELERATED INNOVATION DEPLOYMENT (AID) DEMONSTRATION GRANTS | 1  |
| <b>REPORT SCOPE AND ORGANIZATION</b>                         | 1  |
| PROJECT OVERVIEW AND LESSONS LEARNED                         | 3  |
| PROJECT OVERVIEW   |    |
| LESSONS LEARNED  | 3  |
| PROJECT DETAILS  | 5  |
| BACKGROUND   | 5  |
| PROJECT DESCRIPTION  | 6  |
| TECHNOLOGY TRANSFER ACTIVITIES                               | 10 |
| DATA COLLECTION AND ANALYSIS                                 |    |
| SCHEDULE   |    |
| COST   |    |
| QUALITY  | 14 |
| RECOMMENDATIONS AND IMPLEMENTATION                           | 15 |
| RECOMMENDATIONS  |    |
| STATUS OF IMPLEMENTATION AND ADOPTION                        | 16 |

# **APPENDICES:**

| TECHNOLOGY TRANSFER ACTIVITIES                            | APPENDIXA  |
|---|------------|
| ABC 10 Story "New Project Aims to be Lean & Green"        | A-2        |
| Project Meeting featuring the WMA                         | A-5        |
| Project Showcase Meeting on August 26 for the HIPR        | A-6        |
| ABC 10 Story "Reduce, Reuse, Recycle comes to U.P. Roads" | A-2        |
| Project Meeting featuring the WMA                         | A-4        |
| COST & TIME COMPARISONS                                   | APPENDIX B |
| CR 569  | B-1        |
| Hydraulic Falls Road                                      | B-2        |
| REFERENCES  | C-1        |

# **LIST OF FIGURES**

| Figure           | 1.       | Map. Project location   | .5       |
|------------------|----------|---|----------|
| Figure           | 2.       | Wheel path cracking & rutting .   | .6       |
| Figure           | 3.       | Block crackng   | .7       |
| Figure           | 4.       | Failed areas of existing pavement.  | .7       |
| Figure           | 5.       | Recycle in place tines & screed.  | .8       |
| Figure           | 6.       | Water injection unit for WMA at asphalt                                     | .9       |
| Figure<br>Figure | 5.<br>6. | Recycle in place tines & screed.<br>Water injection unit for WMA at asphalt | .8<br>.9 |

# LIST OF TABLES

| Table | 1. Time comparison  | 13 |
|-------|---------------------|----|
| Table | 2. Cost Comparison. | 13 |

# **INTRODUCTION**

# ACCELERATED INNOVATION DEPLOYMENT (AID) DEMONSTRATION GRANTS

The Accelerated Innovation Deployment (AID) program is one aspect of the multi-faceted Technology and Innovation Deployment Program (TIDP) approach, which provides funding and other resources to offset the risk of trying an innovation. The AID Demonstration funds are available for any project eligible for assistance under title 23, United States Code. Projects eligible for funding shall include proven innovative practices or technologies such as those included in the EDC initiative. Innovations may include infrastructure and non-infrastructure strategies or activities, which the award recipient intends to implement and adopt as a significant improvement from their conventional practice.

The Federal Highway Administration (FHWA) Accelerated Innovation Deployment (AID) Demonstration grant program, which is administered through the FHWA Center for Accelerating Innovation (CAI), provides incentive funding and other resources for eligible entities to offset the risk of trying an innovation and to accelerate the implementation and adoption of that innovation in highway transportation.

Projects deemed eligible for funding included proven innovative practices or technologies, including infrastructure and non-infrastructure strategies or activities, which the applicant or subrecipient intends to implement and adopt as a significant improvement from their conventional practice. The AID Demonstration funds were available for any project eligible for assistance under title 23, United States Code.

Entities eligible to apply included State departments of transportation (DOT), Federal Land Management Agencies, and tribal governments as well as metropolitan planning organizations (MPOs) and local governments which applied through the State DOT as subrecipients.

# **REPORT SCOPE AND ORGANIZATION**

This report documents the Dickinson County Road Commission (DCRC) demonstration grant award for Pine Mountain Road – Westwood Avenue Rehabilitation using Hot-in-Place Recycling (HIPR) and Warm Mix Ultra-thin Asphalt (WMA). The report presents details relevant to the employed project innovations, the overarching TIDP goals, performance metrics measurement and analysis, lessons learned, and the status of activities related to adoption of Hotin-Place Recycling and Warm Mix Asphalt as conventional practice by the Dickinson County Road Commission.

Leading up to the construction, much was made of this project locally because of the innovation being proposed, since HIPR and WMA Ultra-thin methods had not been used locally. Much more interest was expressed for the HIPR method than the WMA ultra-thin. DCRC determined early on that to accommodate the HIPR interest, a project demonstration and open house would be scheduled.

This took place on August 26, 2015, at the Kingsford City hall. Fifty-one (51) people representing cities, villages, county road agencies, the Michigan Department of Transportation (MDOT), representatives from Michigan Local Technical Assistance Program (LTAP), several local consultants, and grad students and a professor from Michigan Technological University (MTU) attended the informational meeting. Patrick Faster, past president of ARRA (Asphalt Recycling and Reclaiming Association) spoke about various methods of asphalt pavement recycling including HIPR among others. Then the group went to the jobsite to see the HIPR process in action.

During the meeting we discussed the project would also include WMA overlay and we asked those in attendance if they had interest in viewing that process also. Only the MTU professor and grad students expressed interest in the WMA. No formal large meeting was held to showcase the demonstration of WMA, but we did schedule a meeting with the MTU reps to tour the site and asphalt plant on September 17, 2015, when the WMA was being placed.

# **PROJECT OVERVIEW**

# **PROJECT OVERVIEW**

This project is a joint venture between the Dickinson County Road Commission (DCRC) and the City of Kingsford for the rehabilitation of Pine Mountain Road/Westwood Avenue from US-2 / US-141 to Brookfield Street. This is an all-season federal aid eligible route entering the Cities of Iron Mountain and Kingsford, as well as Ford Airport, Pine Mountain Resort, two schools districts and several City of Kingsford industries and businesses. Speed of construction is important here, as road closures affect much traffic, therefore we are proposing to use the PAVEMENT innovations of recycle in place (RIP) for base pavement and a warm mix asphalt (WMA) surface course. The use of RIP not only speeds up construction which means less disruption for the motorist and more worker safety, but also fully recycles the existing pavement, reducing the need to provide new and virgin materials for the asphalt and substantial reduces cost. DCRC is not aware of any other RIP projects constructed in Michigan's Upper Peninsula, so this would make a good demonstration project for the region.

# LESSONS LEARNED

Through this project, the Dickinson County Road Commission gained valuable insights with regard to the innovative HIPR and WMA used. The following were some of the lessons learned:

- HIPR is a valuable but little used tool in the road preservation toolbox. However like any tool, it has a time & place it is best suited for and it can't be used everywhere to fix everything.
- HIPR speeds up construction.
- The Mobilization to Michigan's Upper Peninsula (UP) for HIPR contractors is high, so the project must be large enough to spread the mobilization cost over to make this the best financial option when comparing to traditional construction.
- The starts of each section the HIPR process is different than just running down the road. Our special provision for future HIPR will need to address the start and stop of the HIPR process on the roadway.
- The HIPR process uses only the existing material so ride quality after construction of the HIPR. After just the HIPR, the ride quality is only slightly better than the road prior to recycling.
- Unlike a new asphalt mat, where a supply of new asphalt is available to correct dips and bumps, HIPR contactors can only adjust the screed to fill dips and take out ruts which relocates the existing materials at the screed.
- Depending on where and how temperature is taken, results can vary greatly.
- The finished HIPR is similar to a leveling course. Traffic can run on it for extended periods of time without an overlaying surface.
- Although industry says use rejuvenator at 0.1 gallon per square yard recycled, watch it as the old pavement may need more or less. This is easy to see visually. Because the rejuvenating agent adds elastic properties back to the old asphalt, it is desirable to

maximize its application. A maximum application rate is reached just as the pavement begins to show oil streaks and occasional minor flushing.

- Rejuvenating agent does not need to be an emulsion. There are good engineered oils that do the job too. The purpose of the rejuvenator is to restore the original properties of the asphalt, and the modifiers are found in the oil, not the carrier. A hot AC with less water or other inert carrier agents more readily mixes & bonds into the existing pavement as there is no water or other carrier to evaporate away.
- Unless the road is without distortion, an overlay with thickness is needed as a surface over the HIPR to smooth it and improve ride quality. The thickness should be sufficient to smooth and true both the road profile & crown if the road was not recycled.
- Although WMA seems like an economical alternative to traditional "hot" asphalt and it is and has been permitted for all Michigan asphalt pavements for years, the local contractors in our area are not reducing the heat on most projects. This is surprising considering MDOT has inserted a "WMA is permitted" specification in every local agency project for the past several years. But when questioned about this, they provide no reason as to why they keep making hot mix. However, the local paving contractors are using the technology not to turn down the temperature of the mix, but as a compaction aid.
- WMA is only allowed to be as cold as 225 degrees per the Michigan spec<sup>1</sup>. (Traditional HMA is typically delivered to the jobsite 270-320). At this lower temperature the water foamed WMA <u>does not</u> have a noticeably longer or shorter cure & set time than traditional hot mix.

# **PROJECT DETAILS**

# BACKGROUND

The project rehabilitated 4.5 miles of Pine Mountain Road/Westwood Avenue. Both the Dickinson County Road Commission (DCRC) and the City of Kingsford see this as a vital route to the region and partnered in its renovation. The project involved PAVEMENT innovations of recycle in place (RIP) for base pavement and a warm mix asphalt (WMA) surface course.

Pine Mountain Road - Westwood Avenue provides access to the Cities of Iron Mountain and Kingsford, Pine Mountain Resort, Ford Regional Airport, the school districts and the many City of Kingsford industries and businesses.

Figure 1 shows the project location.



Figure 1. Map. Project location.

# **PROJECT DESCRIPTION**

The DCRC and City of Kingsford used AID funds to rehabilitate 4.5 miles of Pine Mountain Road/Westwood Avenue. Both the Dickinson County Road Commission and the City of Kingsford see Pine Mountain Road/Westwood Avenue as a vital route to the region and partnered in its renovation. The route serves the Cities of Iron Mountain and Kingsford, Pine Mountain Resort, Ford Regional Airport, several school districts and the many City of Kingsford industries and businesses. ADT on the road is 2500 with 7% trucks. This is one of the higher ADT roads in Dickinson County.

The existing conditions had the road rated as 2-4 according to the PASER scale. This puts the road in the poor condition. PASER is a road rating scale developed by the University of Wisconsin. The Asset Management Council of Michigan (TAMC) adopted PASER as the State's official road rating scale for asphalt roads.

The pre-construction condition of the road showed wheel path cracking and rutting was abundant. The road was also showing block cracking. Some small areas of the pavement had completely failed.



Figure 2. Wheel path cracking & rutting.



Figure 3. Block cracking.



Figure 4. Failed areas of the existing pavement.

Traditionally, a road with a failing pavement such as this would be repaired by the crush, shape, and repave method. An overlay would buy it life, but with the wheel path cracking & rutting, the overlay wouldn't last long enough to satisfy the public.

If we hadn't gotten the AID Grant, we were looking to move our small urban money here and do the job in segments. However, by doing this, the road would not be completely repaired until 25 years in to the future. The problem we were facing is the road would not last that long.

Since Small urban dollars are only available every other year, and the local task force has decided to rotate the money each cycle to a different agency (i.e. - to the Road Commission, then City of Iron Mountain, the City of Kingsford, then City of Norway, then back to the Road Commission), we were looking at repairing the road over the next 4 cycles. The road commission last got the small urban money in 2014, and was looking at putting money in 2022, 2030, 2038, and 2040 on this road.

Based on the PASER data, the Remaining Service Life (RSL) for the road was already negative, meaning it the pavement is in the poor condition and outlasted it regular life. In this condition, there was no way we could hold the existing road together under the traffic loadings without major failure long enough to get the small urban money needed to make the repairs.

The project involved PAVEMENT innovations of recycle in place (RIP) for base pavement and a warm mix asphalt (WMA) surface course. The project was environmentally responsible & efficient by recycling 100% of the existing pavement, therefore reducing the need for virgin materials including stone and oil. Only a thin lift of new WMA pavement was be used as a wearing surface. Even this surface is also more environmentally friendly than traditional hot mix asphalt.

The use of RIP not only sped up construction which means less disruption for the motorist and more worker safety, but also fully recycled the existing pavement, reducing the need to provide new and virgin materials for the asphalt and substantial reduces cost.



Figure 5. Recycle in place tines & screed.

WMA has been around for a while, but is not readily used. We are aware of only one other project in the UP with WMA - Delta County did a project a few years back. It is remarkable to only have limited WMA laid since WMA has been allowed by special provision in Michigan for

several years. In fact MDOT inserts into every project a special provision specifically calling out WMA as an allowed option for all asphalt pavements.



Figure 6. Water injection unit for WMA at the asphalt plant.

Along with the paving, other miscellaneous work such as shouldering the pavement and pavement marking (striping) was included in the project.

The goals for the innovations included:

- 1. <u>Shorten the time the road is under construction</u>. Pine Mountain –Road Westwood Avenue is an important heavily traveled road to the area. Quicker construction means less user delay & frustration. This can be measured by actual time of this construction compared to traditional methods such as crush, shape, and then pave.
- 2. <u>Environmentally friendly construction</u>. Less fuel will be used in the RIP and WMA processes than traditional methods. Although hard to measure on the project site, we will rely on the contractor and industry to provide this information.
- 3. <u>Durability</u>. We want a road that will handle the traffic that uses it. We would like to see it wear similar to other new pavements, but understand industry says that RIP typically lasts about 75% or more the life of new asphalt. The DCRC can't find another local example or any examples of RIP in a similar northern climate. This will be determined by road ratings. The Dickinson County Road Commission maintains a data base on all its roads including PASER rating on all its paved roads. This project will be compared to other projects of similar traffic and age to see if the structure is holding up.
- 4. <u>Cost</u>. By utilizing Recycle In Place (RIP) technology, it is estimated that the cost of pavement rehabilitation will be substantially reduced in comparison

to traditional crushing and shaping and repaving with HMA. Pre-bid project estimates guessed a 25% savings over a crush, shape, and pave project.

DCRC performed the design engineering for the project, and prepared the plans, unique special provisions, and the construction cost estimate. MDOT provided oversight in all areas of this project, according to the Programmatic Stewardship Agreement between FHWA and MDOT. As a result, interactions with FHWA during the project were at a minimum. Early on MDOT said they would oversee the work and all questions and inquiries would go through them.

MDOT reviewed the plans & specifications, and actually advertised the project, then opened the bids. Bacco Construction of Iron Mountain, Michigan was awarded the contract. Bacco completed the preparatory work, and the WMA surface and other associated work. Gallagher Asphalt of Thornton, Illinois was the subcontractor for the hot in place recycling (HIPR).

MDOT was very helpful in keeping the project moving quickly. In the project kick-off meeting, MDOT agreed to allow the project to progress at a rate independent of the posted LAP Project Planning Guide. Using the shorter schedule, final plans were submitted in just 2 months after the kick –off meeting. The frustrating delay was an issue with MDOT Specs & Estimates review not fully understanding the work. Over all, it went through the MDOT system pretty quickly.

### **TECHNOLOGY TRANSFER ACTIVITIES**

There were also many opportunities for technology transfer before & during the work. The Dickinson County Road Commission and the City of Kingsford reached out to the public several times letting the people know of this project. The Iron Mountain Daily news ran stories about the project on March 3, 2015, August 27, 2015, and October 8, 2015 See Appendix A. ABC 10 had segments in the evening news about the project on August 14, 2015 and August 26, 2015. The project Engineer also appeared on in touch, a local radio show spotlighting local news and events on January 30, 2015 discussing the project.

Because of the news coverage, and the uniqueness of the work, the project had the interest of many groups, agencies, and individuals. Also there was much more interest in the HIPR than the WMA as this had not been done locally, but was touted as a possible less expensive and quicker way to fix failing roads.

With this amount of interest in the HIPR, a project showcase meeting was held August 26, 2015. Fifty-one (51) people attended from both Michigan and Wisconsin representing various counties, cities, villages, MDOT, consultants, and even Michigan Tech. The program was first a short presentation about pavement recycling by Patrick Faster, the former president of the Asphalt Recycling and Reclaiming Association and current board member of the Federal Highway's Pavement Preservation Task Group. This was followed by a short time of questions then the group was invited to the jobsite to see the pavement recycling taking place.

Since WMA was also an innovation being used, we planned on offering a meeting showcasing that also. However, talking to other local agencies, there was little interest in seeing this. At the HIPR showcase, it was mentioned that the project also would be using WMA and the large group was asked if there was interest in seeing this. Only the group from MTU wanted to see that. On

September 17, 2015, Professor Zanping You and four (4) graduate students visited the worksite and the asphalt plant. Brian Vourinen, Bacco Construction Company's Mix Design Specialist, gave a tour of the asphalt plant and the material stockpiled for the asphalt. Brian pointed out the various parts of the plant and described how the WMA differed from their regular asphalt, He also showed the water injection system, describing how it works.

Besides these more formal technology transfer meetings, several others visited the site at various unscheduled times during the construction and met with the Engineer and/or inspector to discuss the project. These included Tony Gretz (MDOT Superior Region), Brian Johnson (MDOT Materials Engineer), Justin Wickman (Kingsford DPW Director), Todd Rowell (Dickinson County Road Commission Superintendent of Roads), Tony Edlebeck (Kingsford City Manager), and many others.

In addition, Marty Fittante, Aide to State Senator Tom Casperson (Chair of the Michigan Senate's Transportation Committee) scheduled a time to see the HIPR process. He expressed that the Senator had interest in this project, but could not personally get away from Lansing.

# DATA COLLECTION AND ANALYSIS

Performance measures consistent with the project goals were jointly established for this project by Dickinson County Road Commission and FHWA to qualify, not to quantify, the effectiveness of the innovation to inform the AID Demonstration program in working toward best practices, programmatic performance measures, and future decision making guidelines

During construction, DCRC collected data to determine the impact of using hot-in-place recycling (HIPR) and warm mix asphalt (WMA) on schedule, cost, and quality during and after construction and demonstrate the ability to:

- Reduce overall project delivery time and associated costs
- Reduce life cycle costs through producing a high-quality project
- Reduce impacts to the traveling public and project abutters
- Satisfy the needs and desires of our customers
- Provide a more environmentally friendly construction project

This section discusses how the Dickinson County Road Commission established baseline criteria, monitored and recorded data during the implementation of the innovation, and analyzed and assessed the results for each of the performance measures related to these focus areas.

# SCHEDULE

Streamlining the project delivery process results in earlier overall project completion. This in turn provides greater service to our end users sooner. The use of HIPR innovation sped up the construction by not crushed, milling or otherwise removing the pavement, and by not needing to shape and compact the road base as with traditional construction. Rather, the existing pavement was recycled without ever removing it from the roadway. The recycled asphalt became the leveling course on which the surface was laid.

The method traditionally employed by the Dickinson County Road Commission to deliver a comparable project would be to crush the existing pavement into the gravel base, grade and compact this recycled asphalt gravel mix, and then repave the road with 2 courses of asphalt pavement such as was used in: County Road 569 (Foster City Road) constructed in 2014, Hydraulic Falls Road also constructed in 2014, or Leeman Road constructed in 2015. It is estimated that if this project was built by the crush, shape, pave method, it would require an estimated 24 days of lane closures. However, by making use of HIPR for this project we were able to realize a savings of 14 days of lane closure.

The following details how we were able to achieve these time savings. Actual number of days the road had lane closures = 14 days (3.3 days per mile). Table 1 below shows the lane closure time compared to traditional crush, shape, and pave projects.

| Project              | Days of Lane | Length  | Days per | Estimated Days |
|----------------------|--------------|---------|----------|----------------|
|                      | Closure      | (miles) | mile     | for 4.2 miles  |
| CR 569               | 13           | 2.8     | 4.64     | 19             |
| Hydraulic Falls Road | 4            | 0.47    | 8.52     | 28             |
| Pine Mountain Rd –   | 14           | 4.2     | 3.3      | 14             |
| Westwood Ave         |              |         |          |                |

Table1. Time comparisons to crush, shape, pave projects.

On a traditional crush-shape and pave it averages 5-8 days of lane closures per mile. This project provided an estimated savings of 5-14 days of lane closures over a traditional crush shape and pave project. See Appendix B for cost & time comparisons to similar work.

There is also a financial component of time. With less time of lane closure, there is less user delay. The road gets fixed quicker which means the public is on a good road sooner. Traffic resumes its normal patterns quicker.

# COST

A traditional project of similar scope and scale delivered using our traditional methods of crush, shape, and pave was originally estimated to cost \$1.17 million as shown below (from the AID application).

| Pine Mountain Road                 | 3.6 miles |            |      |           |     |              |
|------------------------------------|-----------|------------|------|-----------|-----|--------------|
| Traditional Crush, shape, Pave     |           |            |      |           |     |              |
|                                    |           |            |      |           |     |              |
|                                    | Quantity  | Unit       | U    | nit price |     | COST         |
| Crush Existing pavement            | 35904     | SYD        | \$   | 0.70      | \$  | 25,132.80    |
| Station Grading                    | 190       | Station    | \$   | 250.00    | \$  | 47,520.00    |
| 3"Bit. Surf., 2 lifts - 30' width  | 10810     | Ton        | \$   | 72.00     | \$  | 778,320.00   |
| 3' gravel Shoulders                | 2880      | Ton        | \$   | 16.00     | \$  | 46,080.00    |
| Trafffic Control                   | 1         | Lsum       | \$   | 8,000.00  | \$  | 8,000.00     |
| Striping, 4" white (spray thermo)  | 38016     | Ft         | \$   | 0.15      | \$  | 5,702.40     |
| Striping, 4" Yellow (spray thermo) | 28520     | Ft         | \$   | 0.15      | \$  | 4,278.00     |
|                                    |           | cost per m | nile |           | \$  | 915,033.20   |
|                                    |           | 10% conti  | nge  | ncy       | \$  | 91,503.32    |
|                                    |           |            |      |           |     |              |
|                                    |           | Construct  | ion  | Estimate= | \$1 | L,006,536.52 |
|                                    |           |            |      |           |     |              |
|                                    |           |            | 4.2  | miles     | \$1 | L,174,292.61 |

Table2. Cost estimate for a crush, shape, pave project.

It should be noted that the original scoping was just the 3.6 mile in the Road Commission's jurisdiction. The project was expanded to 4.2 miles when the City of Kingsford came on board. The Dickinson County Road Commission originally estimated that the use of HIPR and WMA would result in a cost savings of approximately \$400,000.

The actual direct financial cost associated with construction of this project using HIPR & WMA resulted in a cost of \$760,227. This is a savings of over \$414,000 when compared to a similar traditional crush shape, and pave project. This is approximately \$95,000 per mile.

# QUALITY

As previously discussed, using traditional project delivery techniques of the Dickinson County Road Commission, the Pine Mountain Road – Westwood Avenue project would have been built using a crush, shape & pave method. This would destroy the existing pavement, crushing it into the gravel base. This pavement was full of good stone, and had a lot of good asphalt binder still in it, but this all would be lost. New binder and stone would need to be mixed for the new asphalt. However, through the use of HIPR we were able to rejuvenate and reuse the old pavement and construction became more environmentally friendly than traditional roadway construction by recycling 100% of the existing pavement on the grade, therefore reducing the need for virgin materials including stone and oil, and the associated trucking.

Only a thin lift of new WMA pavement was be used as a wearing surface. Being warm-mix asphalt, this surface is also more environmentally friendly than traditional hot mix asphalt by not requiring the burning of as much fossil fuels to heat the mix. According to Bacco Construction Company, they estimate of a savings of 0.1-0.2 gallons of heating fuel per ton the asphalt at the mixing plant<sup>2</sup>, or roughly 500 gallons of fuel saved.

During the HIPR operation, the existing pavement was heated using 2 propane road heaters. Once the existing pavement was heated, new asphalt rejuvenating oil was sprayed over the surface. The heated asphalt & new oil was then raked and mixed together with tines and an auger before being laid back under a screed. This raking and mixing removed the cracks in the existing asphalt surface. The contractor had the rake tines set approximately <sup>1</sup>/<sub>4</sub> inch above to bottom of the existing asphalt. This was in case there was a thin area in the existing asphalt as they did not want to drag up gravel into the recycled HMA, which would greatly change the mix and require much more rejuvenating oil. However, the inspector did dig down through the newly laid recycled asphalt to the underlying non-raked asphalt immediately behind the screed and found the underlying asphalt softened with the heat. It is assumed that this softened asphalt may have had some of the overlying recycled asphalt mixed (squeezed) in with the compaction of the roller, reducing the cracks in this bottom layer.

However, the fact that the bottom of the asphalt was not physically rejuvenated and mixed, along the unknowns of the exact mix properties of the recycled asphalt, it is difficult to state with authority the projects performance until it has been through a few seasons of traffic & weather.

# **RECOMMENDATIONS AND IMPLEMENTATION**

### RECOMMENDATIONS

The Dickinson County Road Commission determined from the results of our data analysis and sense of satisfaction from the facility users that the HIPR method is a valuable but little used tool in the road preservation toolbox. However like any tool, it has a time and place it is best suited for and it can't be used everywhere to fix everything. The HIPR process uses only the existing material so ride quality after this process is only slightly better than that of the road prior to recycling. Unless the road is without distortion, an overlay with sufficient thickness to correct the ride as is if it was applied directly to the existing pavement is needed as a surface over the HIPR to smooth it and provide smoothness and ride quality if these are desired.

Although WMA seems like an economical alternative to traditional "hot" asphalt and it is and has been permitted for all Michigan asphalt pavements for years, the local contractors in our area are not jumping fully on board. However, when questioned about this, they can provide no reason as to why they don't like it. But the technology is being used. Most asphalt contractors are using some form of WMA technology, not to produce WMA, but as an aid in achieving density of traditional hot mixes.

We are adopting HIPR into our standard operating procedures as another tool in the pavement preservation toolbox, scoping each road to see if it is the proper fix. WMA will continue to be an option for contractors as it has been in the past.

However, we also identified the following areas that could be improved upon in future applications of this innovation:

- Depending on where and how temperature is taken, results can vary greatly. If taken by the heater, temperatures where much hotter than when taken in front of the screed. We assume it is the burner heat being measured, not the pavement temperature. The spec must be changed for the HIPR so it states the inspector is to take the temperature behind the heater but in front of the tines & screed, away from the flames.
- We had an MDOT official tell us the HIPR process was too hot for the asphalt and caused much grief to both the engineer and contractor. However, when visiting the WMA plant, the asphalt was being mixed and tumbling through the flame, and yet MDOT had no issues here. I am not sure if the language about maximum asphalt temperature needs to be changed, or more training on what it actually means and how asphalt is actually produced is needed.
- Rejuvenating agent does not need to be an emulsion. There are good engineered oils that do the job too. In fact, our contractor supplied an engineered oil which met or passed all of the physical properties required of the emulsion. We need to change the word "emulsion" to "engineered oil" or similar.

- Unlike a new asphalt mat, where a contractor can use additional asphalt to correct dips and bumps, HIPR contactors can only adjust the screed to fill dips and take out ruts which relocates the existing materials at the screed, but they are limited in the amount they can adjust the screed. Our road was too uneven (dips & ruts) for the HIPR contractor to remove enough of the bumps & dips so the 3/4 inch overlay could provide a perfect surface. We should have used a 1 or 1 ¼ inch overlay on top of the HIPR. Projects with rutting should consider a thicker overlay than the <sup>3</sup>⁄<sub>4</sub> inch ultrathin used here.
- The finished HIPR is similar to a leveling course. Traffic can run on it for extended periods of time without an overlaying surface. To get this project out to bid quickly, we copied part of a specification stating the HIPR could only be left uncapped for a short period of time. This section of specification needs to be removed as it can be driven on.
- We need to revise the HIPR specification for screed requirements. To get this project out to bid quickly, we used a previously approved MDOT special provision for similar work, modified based on comments from various plan review meetings. The contractor demonstrated HIPR doesn't need a 30 foot ski for grade control, have vibrators, etc. However, the screed does need to be width adjustable and able to break in the middle. To correct ruts, the contractor lowered the middle and moved that material out to fill the ruts. For deeper ruts, the contractor lowered the whole screed to keep some material in the screed. With the screed moving independently of the existing road surface frequently to smooth ruts, bumps and depressions, a ski cannot be used for grade control.
- We need to revise the smooth surface language in the HIPR specification. The HIPR screed operator had to plunge the screed into the mat to get some material against the screed to level the road. The contractor did rake these joints for smoothness as best they could with the materials present. But the process of diving the screed into the existing mat to get materials to fill the screed for strike off caused small depressions. A surface of sufficient thickness would fill & smooth these dips.

# STATUS OF IMPLEMENTATION AND ADOPTION

Since the completion of the Pine Mountain Road – Westwood Avenue project the Dickinson County Road Commission has undertaken the following activities to implement HIPR and WMA into our standard operating procedures as a significant improvement from our traditional practice for similar type projects:

- We are including the WMA permissive specification in all locally let HMA projects. This is similar to what MDOT has been doing for year through LAP let projects.
- We are considering HIPR when scoping projects as a possible fix, especially for roads having PASER ratings 3-4-5 range.

# **APPENDIX A**

TECHNOLOGY

TRANSFER

ACTIVITIES



Iron Mountain-Kingsford, Michigan

www.Jermonantainshillynews.com

Two Sections 75 Centu

# Weather E.C

Snow Today: Snow accama-lation of 2 to 4 juckes. Highs around 27. Overnight lows 2 below to 3 above. Weitnesday: Bitacly rold, Missily cloudy, Highs around 8 above. Overnight lows 10 below to 15

below ann. Thursday: Cold. Mon ly same. Highs around 14. Overnight lows around 1 pelow.

Details on page 2A. The Daily News is out-

the party of this issue, the participate, visit www.ironmoustaipdai-iyaew.com.Routia will be informationly updated. Community are velocitie.

#### Explosion in Detroit

DETROIT (AP) -Authorities are responding to reports of an explosion at a commercial building on

compercual building on Denot some solo. Three people were taken to a hospital for treatment on Taesday morning following the explosion at the business. Charf Date Bradley tells The Detroit News that one person was trapped following the explosion. WDIV-TV reports the trapped person was rescued. Emergency crows are on the scare. Firefighters have pushed onlookers back an estimated S00 feet.

**Gas** watch

Tomorh gam, \$2.49 \$2.49 \$2.49 Marphy USA Providen S2.49 Holday S2.49 Kitz Step Mobil S2.45 Captan Manthes S2.44 Kingshed Sett Serve S2.49 Datast Resort Store S2.59 Index

Obluaries - 2A Area News - 3A, 68 Opinion - 4A Nation/World - 5A Lilestyles- 6A, 7A Sports - 1B, 2B, 5B Comics - 78

# Good Afternoo

#### Robert Peters the year for extinctiving to The Cally Massa

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DENNIS JOHNSON, LEFT, appears in Iron County Trial Coast with attorney Daraid Powell, Johnson, consisted of attarpted estimited sexual cenduct for heving sexual contact with an underage girl, was sentened to some 23 months to five years in prison on Monday.

#### Iron River man sent to prison for criminal sexual conduct

By EVAN BEID Suff Writer Chifyson Fiveren so contexted to fivere so contexted to the prior of the so context of the source of the the source of the sourc By EVAN BEID "I believe with Mr. John-

criminal second concept are - non-ball second some sign a

# IM declines to endorse state sales tax proposa

The facts provided by th

#### By LINDA LOBBER.

by LINDA LOBEXTS Staff Write: TROM MOUNTAN'-for Meaning in California and the second and the spectra of the

Amanda List were opposed to endersing the proposal, while council members Bob Moras-ka and BiE Bayout warted the no guarantee that the 1 p cent increase will go to entering the process), while ever increases will go trive consult anenters Bob Mones this ner that we can be used to and DEB Reveal watering to connect in show in support whith the resolution. Competencement for with the

An and Phile resource in support connect it is share in support with the resolution. List expressed her connec-tions about a from the resolution. List expressed her connec-tions about a from the resolution that about a connection of the source resolution of the source of the source of the source resolution of the source of the source of the source resolution of the source of the source of the source of the source resolution of the source of th

# Meth arrest in Crivitz Two suspects

from Dickinson

By NEKKI YOUNK Shaff Weiter MASINETTE, Wis. --Three people, including two from the brow Mountain-Kingsfeed area, were arrested Senday in Crivitz, Wis. on suspicion of transporting methamphetamine and drag paraphermalia with intent to KIND officers received a tim

dat a rain world be traveling by Amtrak to Milwaokon, picked up by individuals from the loon Mountain-Kingefired area, then transported back to the bosh Mountain-Kingsford area with an traknown amount

of cyval nob. The suspect vehicle laft box Mountain at short 10-45 a.m. Sanday and was supped in Christo 37.11 p.m. San-(Continued on page 3A)



# By JIM ANDRESON KINGSFORD -

KINGSPORD – Casesty and city officials are moving forward on a grant-aided project to rehabilitate a pottion of Westwood Avenue in Kingetoid and all of Pire Meetgrain Road in Bre-mer Township

Meieratis Road is Bre-ineg Township. A grant of \$461,000 to the Michigan Depart-ment of Transportation mel the Dickloson County Road Commission will covier should \$5 percent of the oost of relabilitating matry 4.5 calles of Pine Mountain Road from the Internection of U.S. 3 south to the city limits of south to the city limits of Kingsford (near Hortic-shoe Lune), and West-wood Avenue from the city limits south to Broek-

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10.000

End Stool Kingsland City Coun-cit on Monday received a draft agreement between the city and the road com-misation for the 2015 project, which comes inder the Federal High-way Administration's Accelerated Innovation (Continued on page 3A)

### fied that he had been

Norway studies hy

# ...Kingsford road work

(Continued from page one) Deployment (AID) Demonstration program.

of support.

in-place recycling and a top technique is environmentally friendly, as it recycles 100 percent of the existing pavement, according to federal highway officials.

Kingsford will pay about of the project, or about public works department. \$17,000, plus about \$16,000 for its share of the engineering, said City Manager Tony Edlebeck.

The grant, announced in January, is part of \$5.4 million in funds awarded to bridge work in six states. The recycling method is expected to cut construction costs by nearly 45 percent.

The proposed agreement will be reviewed by the city and road commission before a final draft is presented.

the Kingsford council:

Awarded a bid to Town & Country Sales of The work involves hot Quinnesec for the purchase of a 2015 Ford pickup truck application of warm mix for \$26,985, provided it asphalt. This cost-saving meets specifications. Edwards Chevrolet of Iron Mountain and ERA Chevrolet of Norway also submitted bids, but at slightly higher prices, for a new twowheel drive heavy duty 3/4-20 percent of the local share ton pickup truck for the

> Authorized seeking bids to replace windows at the Kingsford Public Safety Department building, as budgeted by the city for the 2014-15 fiscal year

Noted that Board of assist innovative road and Review sessions to hear property tax assessment appeals are scheduled from 9 a.m. to 4:30 p.m. Monday, March 9, and 1:30 p.m. to 9 p.m. Tuesday. March 10.

Jim Anderson's email address is janderson@iron-In other action Monday, mountaindailynews.com.

#### minriter drug arrog ..... arug arrests

(Continued from page one) day. A K-9 unit led to the recovery of methampheta- mation about illegal drug mine and drug parapherna- activity in the Marinette lia

Assisting in the investigation were the Marinette Sheriff's Office at (715) Police Department, Marinette County Sheriff's Office, Crivitz Police Department, and KIND offi- at www.tipsubmit.com or cers from the Kingsford by texting "Marinette" plus Public Safety Department, a message to 274637. Iron Mountain Police Department, Norway Police address is nyounk@iron-Department, and Dickinson mountaindailynews.com.

DOBBER

PASTIE

County Sheriff's Office.

Anyone who has infor-County area is urged to contact the Marinette County 732-7626 or Crime Stoppers at 1-800-427-5857. Tips can also be submitted

Nikki Younk's e-mail

We Ship Anywhere Open 7 Days A Week Sam-Spm

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ontinued from page one) s about five or six years , and the abuse continued il 2012, according to Pow-

Powell said in court that the victim has suffered from ychological trauma and ps pression, been diagnosed de th bipolar disorder and ention deficit hyperactivity att order, and was hospitalized di er jumping from a roof in a af cide attempt.

Johnson has now been convicted in connection to idents involving a total of four different underage vicis, Powell said. tir

Evan Reid's e-mail dress is creid@ironmounter ndailynews.com.

Chamber neutral on sales tax

LANSING (AP) - The Michigan Chamber of Commerce has decided to neither support nor oppose a May ballot proposal that would increase the state sales tax as part of a road funding plan.

Chamber President and CEO Rich Studley said Monday there isn't a consensus among the organization's membership on Proposal 1. 6,700 employers, trade associations and local chambers.



that prompted them to shut hydro facility and drain the pits.

According to Utility Superintendent Joe Pickart, some

Boy, 10, runs over 9

THERE OF CAUSE PARTY SUPPORT

By NIKKI YOUNK

NORWAY - The Nor-

way City Council is hoping to

diagnose and repair a problem

at the city's Sturgeon Falls

hydroelectric facility before

generating mechanical compo-

nents. Once the scan is com-

son explained that workers had

Staff Writer

the spring runoff.

analyzed.

(AP) - Authorities say a into a car dealers 9-year-old boy was hospi-talized after his 10-year-old The boys were brother apparently ran him over to their pare over with a stolen car.

The Roscommon County sheriff's department later after the 9-year responded early Sunday after a woman called to Deputies say 1

scan will help determ that is happening, he a

Anderson noted. partial shut down of t facility is not an iss now because of the winter weather and h flow. He pointed out, During their Monday meet- that the problem will ing, council members agreed be solved in time for t to pay Hydro Tech up to runoff.

\$15,400 for a 3D computer In other business, scan of the hydro facility's cil:

Added the cit parking lot at the inti plete, the data will have to be of Main Street and Avenue to the odd-ev City Manager Ray Ander- parking ordinance.

Anderson said heard noises in the equipment Eighth Avenue lot within the last few'y down one whole side of the never added to the 2 nance. As a result, pai lations at the lot cold enforced.

The ordinance no blades in the first three hydro that on odd-numbe runners were cracking. The 3D between Nov. 1 and

# ROSCOMMON, Mich. report her sons has

The boys wert

deputies were call boys' home sevel pinned under





New road project aims to be lean and green - Upper Peninsula ABC 10



Officials are calling the innovations being used to resurface the Pine Mountain Road and Westwood Avenue contidor between Brookfield Street in Kingsford and US-2 examples of "green construction." First, crews will be heating the surface to recycle the current material, which officials say will save on new ingredients and the fossil fuels used to put them down.

"When that's done, we'll come back with a warm-mix uitra thin top," said Dickinson County Road Commission Engineer Lance Malburg. "Warm -mix meaning it doesn't get as hot as a regular asphait. It's actually laid at a cooler temperature, so we're going to save more fossil fuels again. It's also environmentally friendly because we never pick up the pavement, we never have a gravel surface. So if it rains, there's no runoff — no sediment in the ditches or in the streams."

Another benefit of the technology is a shorter construction time.

"We're going to speed up construction we're hoping about two weeks in this project over traditional," Maiburg added, "because with recycle-in --place, we don't have to mill or pick up or pulverize the old road."

Eighty percent of this collaborative effort between the City of Kingsford and the Dickinson County Road Commission is being funded by an Accelerated innovation Deployment grant from the Federal Highway Administration. The cost of the project is also expected to be reduced by using the new methods.

"This project right now, as it stands, is sitting about 750,000 [doilars]," said Malburg. "If we would do it through traditional methods, we'd be looking at 1.2 to maybe 1.5 million."

These techniques have been used in other areas, but they are new to Dickinson County.

"We're going to be monitoring it for a few years, and if the results are similar to traditional paving, by all means, it's another tool in the toolbox," added Malburg.

Single-lane closures should be expected along the corridor until crews have completed the project, which will last through September.



http://abcl0up.com/new-road-project-aims-to-be-lean-and-green/

12/17/2015



# The Dickinson County Road Commission and the City of Kingsford Along with Bacco Construction Company and Gallagher Asphalt

Invite you to a Project Showcase for Hot-in-Place Recycling of Asphalt Pavement

We will be meeting at:

11:00 AM (Central), Wednesday, August 26, 2015 at The Kingsford City Hall 305 S. Carpenter Avenue

Kingsford, Michigan

There will be a short presentation then traveling to the jobsite to see the actual work

Reserve your place by RSVP to the Dickinson County Road Commission Phone: (906) 774-1588 Fax: (906) 774-7227

This is an active jobsite. Please bring work shoes and a safety vest if you have one.



| Congrata Pipa Sa |   | P.O. Box 3<br>Escanaba,<br>Plant: 800<br>906-786-0<br>FAX: 906-7<br>www.upco      | 13<br>MI 49<br>-233-7<br>934<br>/86-26<br>ncrete | 829<br>473<br>22<br>pipe.ne        | t                     | 1                         | 'ne             | PC I                              | н<br>Л                          |                        |                                     | Upper Penic<br>Concrete Pip<br>#<br>HUB2008 581 | suita<br>s Ca. |               |
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#### Mostly sunny Todays Mostly surry.

Highs around 74. Lows amend 55 Friday: Mostly cleady. Chasce of showers. Highs around 74, Lows around 36. Seturday: Moul

cleady. Highs around Lows around 56. Details on p @ 2A In brief

## Garbage truck catches fire

CALCINES INTE PLOREINCE, ML – No one was lighted Nema pathage stack cat at fire in the sawn of Consistence and the Hornes County Shelft's Depay havid Cat-be stat the tighter ment restrict a grant ment the on County Na with of Novia Lane at 1:90 pm Upon artrings of the same ten to County Na with of Novia Lane at 1:90 pm Upon artrings of the same lang to the times, Cettide and Tuffic was re and for

TRUE: was re-shod for short at host with a considerat of the Florence P a Depart-rent worklut to a tagetth the fire, he sust. Gravita asking that the fire appeared to have seen caused by a lost, or the la practic hose on the extension are of the truek.

# Pilot dies in crop dusting crush

dusting cr ish HANCOCK. Wis (AP) - Automities as the plot of scrept-dusting the has the star creating the Hastock is created Witherm 6. Wassioner Co wy Sheriff off Net age to the plot of ares while age to the plot of ares while age to the plot is a wood-of ares while age to the scree-te face. Net is to the plot is the other screen to the screen show to its of the case.

Gas wa h Maiphy USA Produce Holday EZ.Stop Mobil \$2.55 \$2.55 \$2.65

\$2.72 Cooptan Maniahan Northaide Krist Kingsford Self Se Island Resort Ser \$2.74 \$2.57 Index

By EVAN REID Staff Writer FLORENCE, Wis. – A Shawan, Wis, man accesse of controloting a 2013 are joking in Long Labe, Wis. We dnesday, area for the long we dnesday, or a felon. Bernardy service 32-40 years in the biological particular to be a service on the long we find the long of the long of the long of the long of the biological particular to be a service on the long of the biological particular to be a service on the long of the service of the long of the long of the long of the long of the biological particular to be a service on the biological particular to be a service on the service of the long of the long of the long of the service of the long of the long of the long of the biological particular to be long of the service of the long of the long of the service of the long of the long of the service of the long of the long of the service of the long of the long of the long of the long of the service of the long of the long of the service of the long of the long of the service of the long of the service of the long o

langa County suge Patrice 7. Madden followed the prosecution's

after his conviction last year. For the purposes of sentencing. In criminal cases are able to

Defense adorney Timethy multiple and he case and the

BERNARD FISH

WORKERS WITH GALLAGHER Asphalt Corpora-tion use the hot in-place asphalt recycling

therein when the buildings open at a.m. Fact to face sudging will take plus of broughout the day, from 11 am. to T p.m. At 1 3 m., carnival rides will ope, Wrinbuck that are will ope, Wrinbuck that are will ope, Wrinbuck that are valid from 5 p.m. to 10 m.m. or \$20.

that are valid from 5 pars to 10 pars, out \$20. The -H royalty coreas-tion begin at 5:30 pars. Easte latter Kenny Altern will tak the stage for shows at \$30 pars, 6:30 pars, and 8 east p.m.

11 pm Frid

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Nieki Founk's e-mail

bad." The sames of incidents that bed to the changes against Fuh-ice Michigan and Wisconsin-countred on Aga. 1, 2013. Fish's nephew, Document Low Wangtorose, 23. of Stephenson, nestified against time at a profundary counting-tion in May as part of a plan-atometers.

appendent.

In February, Waspoose pleaded no centest to one viewy coust of attempted robbery with use of force (Continued on page 3-A.)

Marinette County Far opens tocay

WA ISAUKEE, Wis -This year's Mariaette County Fair kicks off today and will effer exercisioneest, exhibits, food, and more through the which rics will take place at

Arti the fai grounds on Fair-Road in Wassenkee the fee grounds on Pain-grounds Rood in Wassenkee, Pathing is available detectly assort of to fullgrounds for \$1. Adm salon to the fair costs 55 per up or \$15 far a week-coup part. Children age free add you per get in free. Fair tolstythes start this months when the buildings mean at up.

A1.7 m. the lawrances pulls be a. Cross ort Sound DJ will provide pasic from 7 p.m. to

events kick off with

Finite remarking off with nobits, using, and beef judg-ing it b 00 a.m., and positry judging v 9 a.m. Bioliticgi open at 0 a.m. The torus ploanae show begins v 9.50 a.m. Show judging its it 1 p.m. Alt y j.m., carrieval titles will own. Withfrenk that are visit from 2 p.m. to 5 p.m. to 10 p.m. cost 520. 10-n.m. cost \$20.

method on Pine Mountain Road in Breitung Town-ship.



Reduce, reuse, recycle comes to U.P. roads - Upper Peninsula ABC 10



The Pine Mountain Road – Westwood Avenue project is using an avant-garde type of road construction that reuses asphait. The hot–in–place (HIP) recycled pavement and warm mix asphait (WMA) innovations are cost effective options that are more environmentally friendly and save time.

"The idea is that we keep the existing asphait," said Dickinson County Road Commission Engineer Lance Malburg, "just heat it up and add a little bit of oil to rejuvenate it and then lay it back out. It's green, we don't bring in new stone, it doesn't take as much oils as it does to make new asphait, you don't have the trucking involved. It speeds up the time because you don't mill first, you don't have all of the paving lifts, it's a one step – one shop process. It's a very unique process for the area. We don't do recycling up here that I'm aware of."

A presentation was given to help people from surrounding areas decide if this type of construction would be beneficial for their county.

"This is another tool in the toolbox," added Malburg, "It's not really well used up here. We're really just trying to let people know this is out there and available. There's been a lot of interest from the day we proposed the project and it's a way that instead of having 100 people on the site at different times we can have a meeting and show them what's going on, how the process works, and what it is."

The city of Kingsford will monitor the performance of the 4.2 miles that is being recycled and repaired over time and evaluate if it is a viable option to use on future projects.



#### POSTED BY CALEB SCANLON

Caleb M. Scanion is a reporter for ABC 10 / CW 5 and joined the news team in 2015. He grew up in Negaunee, where he attended Negaunee High School. Caleb completed his Bachelor's degree in Media Production and New Technologies from Northern Michigan University with a minor in Communication Studies. Caleb Interned with ABC 10 / CW 5 in the fail of 2014. During his free time, Caleb enjoys spending time with his wife Samantha, his stepson Fred, and his cats Scotty, Remus, and Fitzgeraid. Caleb plays a multitude of musical instruments and performs in a band called Concord Through Keys. When there Isn't snow on the ground, Caleb can often be found at Al-Quaai playing disc polt.

#### TAGGED WITH

construction Dickinson County Road Commission road construction Lance Maiburg Pline Mountain Road Westwood Avenue road repair recycle

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http://abc10up.com/reduce-reuse-recycle-comes-to-u-p-roads/

Page 2 of 3



Reduce, reuse, recycle comes to U.P. roads - Upper Peninsula ABC 10

#### Page 3 of 3



Send us a news-tip! We are interested in your ideas and feedback. Click here to request a member of the news team to attend an upcoming event. You can suggest scheduling, book to our news calendar, or send us direct message. We're looking forward to connecting. Send a Message! My Account Send a Message!Cal +1 908-204-3438Suggest Scheduling Got U.P. News?

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http://abcl0up.com/reduce-reuse-recycle-comes-to-u-p-roads/



# **Refinery work spikes gas prices**

gasoline supply, work varies in scope at each expected to hike retail gaso- will remain far below

Mostly cloudy Today: Mostly cloudy. Chance of showers. Highs around 52. Lows near 45. Friday: Partly cloudy Highs around 55. Low Friday: Paruy ca Highs around 55. Lo near 35. Saturday: Parti cloudy. Highs near Lows around 48. Details on p

Weather

ge ZA

# In brief

Driver charged in teen's death IN ICEN'S CIGAIN ST. IGNACE (AP) – A 40-year-old ma faces charges in the de h of an Upper Peninsula enager who was killed in a head-on crash after playing in his high school's horn coming football game and tending the dance. Darrell Lovegre w faces charges of causing death while driving dr nk and third offense drung an driv-ing. Seventeen-par-ol

ing. Seventeen-y Mitch Snyder die crash around mide in the crash around midright Fri-day after taking is girl-friend home in the St. Ignace area, just ver the Mackinac Bridge.

#### Snyder signs insurance bill

instead of having to provide a hard copy under legisla-tion signed by Gev. Rick Staff Writer tion signed by Ge Snyder. The law takes

Rick Staff Writer Rick Staff Writer IRON MOUNTAIN – A ribbon cutting ceremony was held Wednesday to mark ned it completion of a Dickinson County road construction projthr three months. Snyder, who s gr Wednesday, says the g to modernize gov rn and make everyday lifi ing far articlent ment e eas-

**Gas watc** Today's gas prices at a Murphy USA Freedom Holiday EZ Stop Mobil Caspian Marathon Northside Krist Kingsford Self Serr Island Resort Store \$2.54 \$2.59 \$2.59 \$2.59 \$2.59 \$2.49

\$2.49 \$2.59 \$2.54 \$2.53 Index

Obituaries - 2/ Area News - 3 Area News – 34 Opinion – 44 Nation/World – 5 Lifestyles– 6A, 7 10A, 12A Sports –1B, 2B, 5B Comics – 7B Business – 8B 9A.

Good Afternoon Richard Lindow

nk you for subscrit The Daity News

48445 78010



THE DICKINSON COUNTY Road Commission and the city of Kingsford held a ribbon cutting cer-mony Wednesday for the Pine Mountain Road-Westwood Avenue repaying project. Contractors Bacco Construction Co. and Gallagher Asphalt and legislative representatives also attonded.

From left, are Sonya Flanagan, Gary Prouditt, Diane Nichols, Sandra Lindholm, Tim Flanagan, Danielle Branz, Jim Caszatt, Traci Jahnke, Dave Brisson, John Fortier, Dennis Baldineili, Tony Edlebeck, Brent Swanson, Lance Malburg, James Harris and Tony Gretz.

# LANSING (J. P.) - Hot recycling: Dickinson project alto index provide of the and instructore of the and instructore of the and instructore of the and instructore of the brings innovative paving method to U.P.

Sundschurten bei eine aus in 17,000 quality-intrajue growtheir own the growtheir own the



KINCHELOE, Mich. The department deter-(AP) — The Michigaa mined it was less expensive woman Holly Kramer said will move to the nearby popartment of Corrections to suprade security at that before month's ead Chippewa Correctional is moving forward with Hinwaha, which closed in the state plans to empty Facility, where about 300 ropening the Hinwaha. 2006, hanto make milling Kiarosa, which houses beds and 22 employees making about 58 9 million Correctional Facility, while the say about 1, 280 will The Hinwahap tois on will in upgrades at the Upper Kiarosa facility will be move to the Hinwahat, bed on the Correctional Facility. The says about 1, 280 will The Hinwahap tois on will prison. Conset facility will be prison.



CHICAGO – Midwest GasBuddycom seports that refinery and may last several line prices as much as 10 to summar peak price. motorism may be doing dou- 12 refiners in the region are weeks or knoss. 30 c ents per gallon in a Ti widdly expected that be takes at the pump. currently undergoing work. A gain in crude oil prices handful of strates, including over the next event lweeks. Gasoline prices in the three-each in Eliosi and Ohio, this week is adding innuit to Michigan and Witconsin. refiners will finish essonant refiners shut down for main-each in Endians. Rause, Okla- hi gher o il prices and pump may tick around for unplaned whatfowns as wall many prumineed manip.

Michigan bill taxes medical marijuana

LAN ING (AP) – Michiga would tax and regulate. defcal marijuana michiga would tax and regulate. defcal marijuana ministra technical under leg-ilation p saed Wednesdy by the Haue. Where advo-cates sai action is neces-sary due to confusion sur-rounding be legality of di-sary due to confusion sur-noming be legality of di-sary due to confusion sur-noming be legality of di-sary de technical supports process. Hi, transport and test mari juan used for medical uproces. "Provi-medical uproces. "Provi-medical uproces. "Provi-medical uproces. "Provi-medical uproces. "Provi-medical uproces. "Provi-medical uproces." The sur-medical uproces. "Provi-medical uproces. "Provi-medical uproces." The sur-medical uproces." The su ill, transport an juana used fo urposes. "Provi nters" that sell th atients or thei s would pay a

test maj unna used for medical uposes. "Erovi-sioning o test" that sell be drug to a tiest to it heir care give is would pay a 3 percent is on their gross men part in the self of the men innaise and the self of the men innaise and the self of the low out whether the best maj unain includes non-time able forms such able maj unain includes non-time able forms such able mai junai includes non-time able forms such able mai junai includes non-time able forms such best integration and the self of the self of the self of the low out able forms such best men the self of the self of

checks would be required. The five-tier regulatory system would include grow. ers. processors. "secure transporters." provisioning centers and testing facilities

centers and testing facilities. They could not receive a license unless their local government adopts an ing ordinance. med on page 3-A.) FARNERS

Dense to Dense Dense to Dense INSUP AMACE Als dRuy 906-774-0001

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# **APPENDIX B**

TIME & COST COMPARISONS TO TYPICAL PROJECTS

| CR 569 costs                              |       |              | project length =    | 14800          | ft               |                   |                |  |
|---|-------|--------------|---------------------|----------------|------------------|-------------------|----------------|--|
|   |       |              |                     | 2.803030303    | mile             |                   |                |  |
| lhe m De e mintiere                       | 1.1   | lton Codo    | Quantity Diagod     |                |                  |                   |                |  |
|   | Units | item Code    | Quantity Placed     | Unit Price     | cost             |                   |                |  |
| _ Roadway Grading, Special                | Sta   | 2057002      | 148                 | \$212.00       | \$31,376.00      |                   |                |  |
| _Pulverize Exist HMA Pavement             | Syd   | 3057011      | 55,922.00           | \$0.42         | \$23,487.24      |                   |                |  |
| Approach, Cl II                           | Ton   | 3070021      | 0                   | \$24.50        | \$0.00           |                   |                |  |
| Approach, Cl II, CIP                      | Cyd   | 3070022      | 31.1                | \$24.50        | \$761.95         |                   |                |  |
| Shoulder, Cl II                           | Ton   | 3070121      | 1,478.78            | \$12.50        | \$18,484.75      |                   |                |  |
| HMA, 4E1 250 lb/Syd (Leveling)            | Ton   | 5010050      | 6,140.14            | \$53.60        | \$329,111.50     |                   |                |  |
| HMA, 5E1 165 lb/Syd (Surface)             | Ton   | 5010056      | 4,150.52            | \$58.30        | \$241,975.32     |                   |                |  |
| HMA Approach                              | Ton   | 5010061      | 13.04               | \$100.00       | \$1,304.00       |                   |                |  |
| Pavt Mrkg, Spray Thermopl, 4 inch, White  | Ft    | 8110153      | 29,787.00           | \$0.43         | \$12,808.41      |                   |                |  |
| Pavt Mrkg, Spray Thermopl, 4 inch, Yellow | Ft    | 8110154      | 21,335.00           | \$0.43         | \$9,174.05       |                   |                |  |
| _furnish & Operate "Bump" signs           | Ea    | 8127050      | 4                   | \$78.75        | \$315.00         |                   |                |  |
| _ Traffic Control Complete                | LS    | 8127051      | 1                   | \$27,000.00    | \$27,000.00      |                   |                |  |
|   |       |              |                     |                | \$695.798.22     |                   |                |  |
|   |       |              | cost =              | \$248,230.72   | per mile         | say \$250,000     |                |  |
|   |       |              |                     |                | 4.2 miles=       | \$1,050,000.00    |                |  |
|   |       |              | Days of lane clos   | ure =          | 13               | 4,637837838       | days per mile  |  |
|   |       |              |                     | 4.2 miles =    | 19.47891892      | days              |                |  |
|   |       |              |                     |                |                  |                   |                |  |
|   | NOTE  | : bridge dec | k & guardrail WO    | rk removed     | as Pine Mtn Rd h | has none in the p | project        |  |
|   |       |              |                     |                |                  |                   |                |  |
|   |       | This is poss | sible match for Pir | ne Mtn Rd as s | imialr pavemen   | t structure as wo | ould be needed |  |

| Hydraulic Falls Road costs                   |       |           | project length =  | 2478         | ft           |                 |               |
|--|-------|-----------|-------------------|--------------|--------------|-----------------|---------------|
|  |       |           | . , ,             | 0.469318182  | mile         |                 |               |
|  |       |           |                   |              |              |                 |               |
| Item Description                             | Units | Item Code | Quantity Placed   | Unit Price   | cost         |                 |               |
| Mobilization, Max \$21400.00                 | LS    | 1500001   | 1                 | \$10,000.00  | \$10,000.00  |                 |               |
| Machine Grading                              | Sta   | 2050030   | 25                | \$115.00     | \$2,875.00   |                 |               |
|  |       |           |                   |              |              |                 |               |
| HMA Base Crushing and Shaping                | Syd   | 3050002   | 9,966.00          | \$1.35       | \$13,454.10  |                 |               |
| Approach, Cl II                              | Ton   | 3070021   | 44.14             | \$22.00      | \$971.08     |                 |               |
| Shoulder, Cl II                              | Ton   | 3070121   | 366               | \$22.00      | \$8,052.00   |                 |               |
| HMA, 4E1                                     | Ton   | 5010050   | 1,137.97          | \$62.30      | \$70,895.53  |                 |               |
| HMA, 5E1                                     | Ton   | 5010056   | 749.11            | \$68.70      | \$51,463.86  |                 |               |
| HMA Approach                                 | Ton   | 5010061   | 38.76             | \$90.00      | \$3,488.40   |                 |               |
| Pavt Mrkg, Ovly Cold Plastic, 24", Stop Bar  | Ft    | 8110045   | 104               | \$12.50      | \$1,300.00   |                 |               |
| Pavt Mrkg, Ovly Cold Plastic, Railroad Sym   | Ea    | 8110069   | 2                 | \$250.00     | \$500.00     |                 |               |
| Pavt Mrkg, Ovly Cold Plastic, Rt Turn Only   | Ea    | 8110072   | 1                 | \$145.00     | \$145.00     |                 |               |
| Pavt Mrkg,Ovly Cld Plas,Thu,Lt Tn Ar Sym     | Ea    | 8110076   | 1                 | \$225.00     | \$225.00     |                 |               |
| Pavt Mrkg, Spray Thermopl, 4 inch, White     | Ft    | 8110153   | 4,853.00          | \$0.65       | \$3,154.45   |                 |               |
| Pavt Mrkg, Spray Thermopl, 4 inch, Yellow    | Ft    | 8110154   | 5,490.00          | \$0.65       | \$3,568.50   |                 |               |
| Barric,Type III,High Intens,Lighted,Furn     | Ea    | 8120022   | 8                 | \$100.00     | \$800.00     |                 |               |
| Barric, Type III, High Intens, Lighted, Oper | Ea    | 8120023   | 8                 | \$25.00      | \$200.00     |                 |               |
| Lighted Arrow, Type C, Furn                  | Ea    | 8120140   | 0                 | \$290.00     | \$0.00       |                 |               |
| Lighted Arrow, Type C, Oper                  | Ea    | 8120141   | 0                 | \$110.00     | \$0.00       |                 |               |
| Minor Traf Devices                           | LS    | 8120170   | 1                 | \$4,375.00   | \$4,375.00   |                 |               |
| Pavt Mrkg,Type NR,Tape,4",White,Temp         | Ft    | 8120230   | 0                 | \$0.40       | \$0.00       |                 |               |
| Pavt Mrkg,Type NR,Tape,4",Yellow,Temp        | Ft    | 8120231   | 120               | \$0.40       | \$48.00      |                 |               |
| Plastic Drum, High Intensity, Furn           | Ea    | 8120250   | 49                | \$18.00      | \$882.00     |                 |               |
| Plastic Drum, High Intensity, Oper           | Ea    | 8120251   | 49                | \$1.00       | \$49.00      |                 |               |
| Sign, Type B, Temp, Prismatic, Furn          | Sft   | 8120350   | 218.8             | \$4.00       | \$875.20     |                 |               |
| Sign, Type B, Temp, Prismatic, Oper          | Sft   | 8120351   | 218.8             | \$1.00       | \$218.80     |                 |               |
| Traffic Regulator Control                    | LS    | 8120370   | 1                 | \$100.00     | \$100.00     |                 |               |
|  |       |           |                   |              |              |                 |               |
|  |       |           |                   |              |              |                 |               |
|  |       |           |                   | total        | \$177,640.92 |                 |               |
|  |       |           | cost =            | \$378,508.49 | per mile     | say \$380,000   |               |
|  |       |           |                   |              | 4.2 miles=   | \$ 1,596,000.00 |               |
|  |       |           |                   |              |              |                 |               |
|  |       |           | Days of lane clos | ure =        | 4            | 8.523002421     | days per mile |
|  |       |           |                   | 4.2 miles =  | 35.79661017  | days            |               |

# REFERENCES

- 1. MDOT Special Provision 12SP501(Z), approved 4-19-13, FHWA approved 4-22-13
- 2. E-mail from Brian Vuorinen, Bacco Construction Company, 9-23-15

12SP501(Z)

# MICHIGAN DEPARTMENT OF TRANSPORTATION

# SPECIAL PROVISION FOR WARM-MIX ASPHALT PERMISSIVE USE

CFS:KPK

1 of 1 APPR:CJB:JWB:04-19-13 FHWA APPR:04-22-13

a. Description. This work consists of furnishing a warm-mix asphalt (WMA) mixture using a water-injection foaming device, water foaming additive, or chemical additive for Superpave Mix Types E03, LVSP, E1, E3, E10, E30, E50 and GGSP in lieu of the standard Superpave hot mix asphalt (HMA) specified if the Contractor elects to do so. All work must be in accordance with the standard specifications and applicable special provisions, except as modified herein. No deviations to acceptance test methods/procedures will be allowed.

 Materials. Provide materials in accordance with sections 501 and 902 of the Standard Specifications for Construction.

Chemical additives, if used, will be from the Colorado Department of Transportation Approved List of Unrestricted Warm Mix Asphalt (WMA) Technologies.

(www.coloradodot.info/business/apl/asphalt-warm-mix.html)

Base lab testing temperatures for compaction of gyratory samples on the binder suppliers recommended value for the original binder.

c. Construction.

1. Equipment. Provide equipment for the WMA technology being utilized.

 Placing WMA. The Department will reject loads with a temperature either below 225 degrees F or greater than +20 degrees F from the recommended maximum mixing temperature specified by the binder producer at the time of discharge from behind the screed.

d. Measurement and Payment. If the Contractor elects to provide a WMA mixture as a substitute for a HMA Superpave mixture as discussed above, this will be done with the understanding that the pay items in the original contract will not be changed and the WMA will be provided under those original pay items at the bid prices submitted.

Lance Malburg From: Brian Vuorinen <brianv@baccocc.com> Sent: Wednesday, September 23, 2015 8:15 AM To: Lance Malburg Subject: RE: Pine mountain final report Because we run warm mix all the time, I don't see a difference. In this situation we did run the mix temperature about 20 degrees less than we normally would so there would have been 0.1 -0.2 gal less per ton used. The interesting thing I got out of this project in particular was the mix selection, and voids requirement. 7.1% asphalt with no RAP actually increased the price per ton about 9 to 14 dollars and actually increased the use of fossil fuels in the form of asphalt greatly because RAP wasn't allowed in this situation. A 5E03 with 25% rap would have been a good selection for mix. That would have been about 4.6% virgin AC versus 7.1% at 550 a ton liquid prices it equals 13.75 reduction in price and less virgin AC used, and an increase in thickness. The total price with increased tons I didn't take into account, and im sure there are other factors I don't know anything about. But this is only my observation on this whole project. Overall I think it turned out quite well for how it was done. From: Lance Malburg [mailto:lance@dickinsoncrc.com] Sent: Tuesday, September 22, 2015 11:31 AM To: Brian Vuorinen <brianv@baccocc.com> Cc: Kyle Fortier <kfortier@baccocc.com>; brent@dickinsoncrc.com Subject: Pine mountain final report Hi Brian, Wondering if you could help. I am working on my final report of the project for FHWA as part of the grant requirement. We used in our application the "green" aspects of warm mix - since it isn't as hot, not as much fossil fuel in burned in the plant. (we were seeing 250-270 in the field, compared to seeing 290-320 with regular asphalt) Is there any way to actually compare the fuel used in making this warm mix vs. a traditional hot mix asphalt? Or a rough comparison? (something like it takes xx.x gallons per degree to heat a ton of mix, or a load of mix). If not, that is ok. I can simply state the temperature difference and say therefore less fuel was used. Thanks Lance Malburg, P.E. Engineer Dickinson County Road Commission P.O. Box 519 1107 S. Milwaukee Ave Iron Mountian, MI 49801 Main: (906)774-1588 Engineering: (906)774-1162 1