Practical Guide for Quality Management of Pavement Condition Data Collection





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16. Abstract An effective pavement management sys pavement management data is directly I development of reasonable and reliable Pavement condition data are one of the F are used to model pavement performance reconstruction, to evaluate program effe methodologies used for assessing paver need for quality data remains the same. Agencies take a number of steps to ensu- the inspection teams, incorporating quali- reasonableness and completeness of the pavement condition data is essential for The Federal Highway Administration (FH)	inked to the ability of the parecommendations and developments of a pavelopments of a pavelopment, to trigger various action ctiveness, and to satisfy ment condition, ranging frour and verify data quality, it y control sections that are no pavement condition survestablishing the accuracy approximation of	avement manag cisions regardin ment managem is ranging from r nany other purpo m manual surve including calibra reinspected to a vey. The ability and reliability of a	ement system to con g an agency's pavern ent system. Pavern maintenance to rehat oses. While there ar sys to fully automated tion of the data collect assess repeatability, to evaluate and detern analyses made using	ntribute to the nent network. ent condition data bilitation to re many different I procedures, the ction equipment or and verifying rmine the quality of pavement conditio
Procedures for network-level pavement development and implementation of a C studies using pavement condition data fr	condition data. The Practic	cal Guide provid proven QM prac	les information relate	d to the
Key Words	-	Distribution St	atement	
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Pavement management, pavement cor quality management, quality control, qua quality acceptance.				
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SI* (MODERN METRIC) CONVERSION FACTORS

			IONS TO SI UNITS	
SYMBOL	WHEN YOU KNOW		BY TO FIND	SYMBO
Cars II	here here a	LENGTH		1 Second
n	inches	25.4	millimeters	mm
ît	feet	0.305	meters	m
yd	yards	0.914	meters	m
ni	miles	1.61	kilometers	km
		AREA		
in ²	square inches	645.2	square millimeters	mm ²
ft ²	square feet	0.093	square meters	m ²
yd ²	square yard	0.836	square meters	m ²
ac	acres	0.405	hectares	ha
mi ²	square miles	2.59	square kilometers	km ²
		VOLUME		
fl oz	fluid ounces	29.57	milliliters	mL
gal	gallons	3.785	liters	L
ft ³	cubic feet	0.028	cubic meters	m³
vd ³	cubic yards	0.765	cubic meters	m ³
, a		1 00/00/00/00/	L shall be shown in m ³	
	NOTE: Voidin	MASS	E shai be shown in m	
oz	ounces	28.35	grams	g
lb	pounds	0.454	kilograms	kg
т	short tons (2000 lb)	0.907	megagrams (or "metric ton")	Mg (or "t")
	TE	MPERATURE (exa	ct degrees)	
°F	Fahrenheit	5 (F-32)/9	Celsius	°C
		ILLUMINATIO	ON	
fc	foot-candles	10.76	lux	Ix
fl	foot-Lamberts	3.426	candela/m ²	cd/m ²
		CE and PRESSUR		Juni
	TON		L OI SINLSS	i ferre
lhf	noundforce	4 4 5	noutone	
	poundforce	4.45	newtons	N
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*SI is the symbol for the International System of Units. Appropriate rounding should be made to comply with Section 4 of ASTM E380. (Revised March 2003)

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LIST OF ACRONYMS

		American Association of State Highway Officials
		American Association of State Highway Officials
ASTM		American Association of State Highway and Transportation Officials
DCV		
DMI	_	Distance measuring instrument
DOT FHWA	_	Department of Transportation
		Federal Highway Administration
FWD		
GIS	_	Geographic information system
GPR		Ground penetrating radar
GPS		Global positioning systems
HPMS INO	_	Highway Performance Monitoring System
INO	-	Institut National d'Optique
IRI		International Roughness Index
ISO		
ISTEA	-	Intermodal Surface Transportation Efficiency Act
		Keyhole markup language
		Laser radar
LIDAR	—	Light detection and ranging Location referencing method
LRM	-	Location referencing method
LRS	_	Location referencing system
LTPP		Long-Term Pavement Performance
MEPDG	_	Mechanistic-Empirical Pavement Design Guide
MLRS	_	Multi-level referencing system
MoTI	_	Ministry of Transportation
NCHRP	_	National Cooperative Highway Research Program
NHS	_	National Highway System
NIST	_	National Institute of Standards and Technology
PCI	_	Pavement Condition Index
PCR	_	Pavement Condition Rating
PMS		Pavement Management System
PQI		Pavement Quality Index
PSI	_	Present Serviceability Index
PSR	_	Present Serviceability Rating
PWL	_	Percent within limits
QC	_	Quality control
QM	_	Quality management
RWD	_	Rolling wheel deflectometer
TQM	_	Total quality management
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EXECUTIVE SUMMARY

Pavement condition data is a critical component of any pavement management system. Establishing a quality management (QM) plan for pavement condition data collection will aid in achieving reliable, accurate, and complete condition data and will address steps to take when dealing with data quality issues. Without a documented plan, agencies are less likely to apply QM activities consistently from year to year and assess the effectiveness of the techniques used.

This guide outlines a process for systematically implementing QM practices throughout the pavement condition data collection effort. It describes the roles and responsibilities for successful QM of pavement condition data collection and presents examples of practices currently in use by transportation agencies.

Creating and maintaining an effective QM program for pavement condition data collection includes specifying the data collection rating protocols to be used, establishing quality standards and acceptance criteria, identifying responsibilities, performing quality control (QC) activities, monitoring and testing for acceptance, taking timely and appropriate corrective actions, and performing QM reporting. Each of these is discussed briefly below.

Data Collection Rating Protocols

The foundation of a successful QM plan is the definition of methods, standards, and protocols to be used in collecting pavement condition data. While agencies typically have well-defined procedures, there is variability between which data elements are included and what protocols are used. Pavement condition rating protocols/guides should clearly define the distress types, severity levels, rating methods (e.g., count, length, or area), reporting interval, and the method to be used to compute condition values. Failure to understand and communicate any of these can negatively impact the usefulness of the data that the agency receives.

Quality Standards and Acceptance Criteria

The QM plan establishes and documents the data quality requirements for all deliverables. The agency must specify realistic and attainable quality standards for each data item collected at the network-level. The specific measures that will be used to determine acceptable data quality should also be identified.

The data quality requirements in a QM plan typically define the level of resolution, accuracy, and repeatability for each data element. Resolution refers to the level of detail—specified in absolute terms—such as rut depth measured to the nearest inch (mm) or International Roughness Index (IRI) measured to the nearest inch/mile (m/km). The resolution should be fine enough to track pavement condition deterioration adequately and support agency decisions, but must also reasonably reflect technological limitations for network-level data collection. Accuracy refers to the closeness of a measurement to an accepted ground truth or reference value. Requirements for accuracy can be specified in absolute values, percent, standard deviation, or other statistical measure. Repeatability refers to the comparison of repeated measurements of the same section under the same or similar conditions. Acceptance criteria define the allowed variability of the data for accuracy and

repeatability and may also specify the percentage of data that must comply with the data quality standards.

Identification of Responsibilities

The QM plan outlines the various activities and who is responsible for that activity during data collection (this applies to data collected by both the agency and/or service provider). For example, the entity (agency division or service provider) collecting the data has the tools and resources to influence the quality of the data, so the QC activities should be under the purview of those collecting the data; alternatively, the agency pavement management division is in the best position to assess data acceptability since they are the ultimate owner of the data. The QM plan should identify the staffing, roles, and responsibilities for QC and acceptance, including reporting, documentation, and tracking/resolution of problems.

Quality Control

QC includes those activities performed to assess and adjust production processes to obtain the desired level of quality data (Flintsch and McGhee 2009). Common techniques used for QC pavement condition data collection include equipment calibration and method acceptance; personnel training; control and verification site testing; distress rating checks; and data reduction and processing checks.

- Equipment Calibration and Method Acceptance A key feature of the QM plan is the requirement for equipment calibration and method acceptance. Testing equipment is calibrated and testing methods and analysis are accepted prior to data collection and checked periodically thereafter to verify that the equipment is functioning according to expectations and that the collection and analysis methods are being followed. The agency may also have requirements for equipment and rater (i.e., person conducting/reviewing the pavement condition survey) certification.
- **Personnel Training** Personnel training for pavement condition data collection, rating, and data reduction is an important QC element in the QM plan. Field crews must learn how to calibrate, operate, and troubleshoot complex equipment; raters must learn the proper protocols and pass competency tests; and data reduction personnel must learn how to process, compile, properly format, segment, and check the data for errors. Some agencies require a formal "certification" of the raters and equipment operators to verify that they have the required knowledge and skills.
- **Control Site Testing** Control, verification, and/or blind site testing are critical QM activities that are performed prior to and periodically throughout data collection. Control sites are roadway segments whose pavement condition have typically been measured by the agency or a third party personnel for use as a reference value or "ground truth." Data collected during the pavement condition survey are compared against the reference values to verify proper collection procedures and continued calibration of the equipment. In this way, control sites are used to assess the adequacy of the QC processes.
- **Distress Rating Checks** The QC program for pavement condition data collection typically includes random sample audits, inter-rater reproducibility, and data checks for accuracy and repeatability of the results. Random samples of the pavement condition

data may be selected and checked by the lead rater or QC personnel. If the pavement condition ratings do not meet quality standards, corrective action is taken, such as re-training of raters or retesting.

• **Data Reduction and Processing Checks** – Pavement condition data collection crews typically perform a series of data checks in the field; once submitted, the pavement condition data is reviewed in the office for accuracy and completeness. In the office, the pavement condition data and images are processed according to standard procedures and analyzed for quality issues.

After data collection and determination of condition ratings are complete, the final database is compiled and segmented according to the agency's location referencing system (LRS). At this time, segment lengths are checked against the master routing file to look for any missing segments. Final checks of the database typically include verifying proper format, checking for missing data, and screening the entire database for errors. In addition, some agencies may also include time-series comparisons and geographic information system (GIS) checks.

Acceptance

Agencies use a variety of techniques to inspect the pavement condition data and assess its quality before acceptance. Control and/or verification site testing is often used before and during the pavement condition survey to assess and monitor the adequacy of the QC process. Global checks, sampling, and time-series comparisons are typically used to check the quality of the delivered data. Typical global checks include inspecting for data that are out of expected ranges, missing segments or data elements, and statistical analysis to check for data inconsistencies. Other acceptance testing might include re-analyzing or resurveying a sample of the sections and GIS checks. The QM plan should establish the timeframe or recurring frequency for performing data acceptance checks.

Corrective Action

The QM plan should specify the corrective action to be taken if data are found not to meet the quality requirements. This may include equipment calibration, additional rater training, and recollection or rerating of pavement sections. It is important that the agency clearly define corrective actions prior to collection rather than waiting until a problem is discovered. For service provider contracts, the agency and service provider should discuss and agree upon the corrective action prior to conducting the pavement condition survey.

For those agencies that utilize service providers for conducting the condition survey, contract specification typically require that any discrepancies in data, condition assessment, and image quality be jointly investigated by the agency and service provider or addressed by the service provider, at no cost, and to the satisfaction of the agency.

Reporting

Documentation of the QC and acceptance procedures should be performed during each phase of data collection. Reporting is an important component of the overall QM program as it enables problem tracking and continuous improvement of the quality process. QM reporting also enables

the agency to refer back to previous reports, keep track of related problems, and take steps to prevent the same issues from recurring.

Summary

The above information is further described in the Guide. The guide also includes illustrations of several QM features related to pavement condition data collection through the use of six case studies based on implemented agency practices. In addition, the QM procedures of four agencies (British Columbia Ministry of Transportation and Infrastructure, Louisiana Department of Transportation and Development, and Oklahoma and Pennsylvania Department of Transportation) are summarized in the Appendices.

Having pavement condition data that accurately represents the condition of the pavement network will improve the agency's ability to provide reasonable, timely, and reliable preservation and rehabilitation recommendations. As noted by the Virginia Department of Transportation, implementation of a QM plan can provide (Shekharan et al. 2006):

- Better compliance with external data requirements.
- Better credibility within the organization.
- Better integration with other internal agency data.
- Cost-savings from more appropriate treatment recommendations.
- Improved accuracy and consistency of data.
- Improved decision support for managers.
- Increased accuracy in reporting deficient pavements.
- Increased accuracy in reporting existing condition indices.
- Increased accuracy of budget need determinations.

1. INTRODUCTION

Purpose

The purpose of this *Practical Guide for Quality Management of Pavement Condition Data Collection (QM Practical Guide)* is to provide transportation agencies with the necessary tools, procedures, and practices for developing, using, and/or modifying a QM plan for network-level pavement condition data collection. This guide outlines a process for systematically implementing QM practices throughout the data collection effort. It describes the roles and responsibilities for successful QM of the data and presents the practices currently in use by transportation agencies.

Although several states have well-established and documented QM procedures in place, many others do not. For agencies with an existing QM plan, this guide will serve as a reference to check the completeness of their current plan. For agencies just beginning to develop or adopt QM procedures, this guide will help with the implementation of a comprehensive QM plan.

The QM program should be managed as a formal process to ensure the quality of pavement condition data. The QM program should be considered a "living" process, with periodic assessment and improvement over time. As staffing and equipment changes occur, changes in the QM program may be warranted. Effective implementation requires continuous assessment and adherence to the QM Plan.

Background

Pavement behavior and performance is highly variable due to many factors, such as pavement structural design, climate, traffic, materials, subgrade, and construction quality. These factors contribute to changes in pavement performance that are reflected in the results of a pavement condition survey. Minimizing the impact of data variability on pavement condition data helps ensure that survey results reflect real changes in pavement performance rather than variations in data due to poor data quality.

Pavement condition data quality supports a wide variety of decisions and has direct and indirect impacts on agency processes. Some of the major uses of pavement condition data include:

- Characterizing current condition.
- Developing models of predicted pavement deterioration.
- Projecting future conditions.
- Developing treatment recommendations, timing, and cost.
- Preparing and prioritizing annual and multi-year work programs.
- Allocating resources between regions and/or assets.
- Analyzing the impacts of various budget and treatment scenarios.
- Analyzing performance of different pavement designs and/or materials.

Data variability has a cascading impact on pavement deterioration prediction, treatment timing, and resulting budgets. In order to make accurate predictions of pavement deterioration, Larson, Sami, and Luhr (2000) expressed a vision for pavement data quality in which "variability for each data element must be smaller than the year-to-year change in that element." In practice, this level of accuracy has often proved to be difficult to achieve in network-level data collection. In some cases – such as newly-constructed concrete pavements – the data elements may change very little from one year to the next. In other cases, the technology and methods of data collection simply do not allow for a higher level of accuracy.

Data for pavement condition assessment may also be combined and converted into condition indices to describe current condition. The magnitude of the impact of data variability on characterization of the current condition depends on many factors; including the distress deduct values for index calculation and the manner in which quantities of distresses are determined. As an example, just a one percent difference in the area of low-severity fatigue cracking can make a 12 point difference in the 100-point pavement condition index (PCI) calculation defined in ASTM D6433, *Standard Practice for Roads and Parking Lots Pavement Condition Index Surveys*. Such a large difference may result in a completely different treatment recommendation and have a significant impact on the associated cost.

Excessive data variability makes the accurate prediction of pavement deterioration difficult. Large data variability shows up as "noise" and can cause incorrect assumptions about pavement deterioration rates with resulting treatment recommendations that do not match field conditions. Treatment rules are also sensitive to variability in distress type and severity and different treatments may be recommended because of data variability. Variability may result in a segment receiving a treatment earlier or later than is optimal, and when the analysis period covers a 10 to 20 year time frame, the impact of variability becomes magnified. For example, if poor quality data predicts a segment to have an 18 year rather than a 25 year life expectancy, that type of inaccuracy can result in much higher projected budget needs. Thus, the quality of data collected can have a dramatic impact on the planning and programming decisions made by an agency.

It may also be beneficial for an agency to conduct a sensitivity analysis to gain a better understanding of the impact of data variability on its decision support system. A network-wide variability assessment of distress types and severities is recommended. Such an analysis explores and quantifies the impact of variability on indices, prediction models, treatment rules, and budgets. If certain distress types are found to be highly variable or the impact of variability great, the weight of these may need to be adjusted in index calculations.

Scope

The *QM Practical Guide* focuses on QM processes—including quality control (QC) and acceptance procedures—and the roles and associated responsibilities of both the agency and, when applicable, the service provider. It describes in detail the concepts and essential procedures of an effective QM plan and how they relate to the final quality of the data.

The information presented here covers a range of data collection survey types and should be tailored to support the needs and practices of a particular agency. Real agency examples are presented throughout the *QM Practical Guide*, a quick reference to QM plans is provided in

Appendix A, a template for development of a QM plan is provided in Appendix B, and four agency QM procedures are summarized in Appendices C through F.

Audience

The *QM Practical Guide* is intended for highway and local transportation agencies responsible for network-level pavement condition data collection. It provides guidance to agencies that do not currently have a QM plan and those that can benefit from improvements to their existing QM process. The *QM Practical Guide* is also a handbook for anyone needing to know more about QM procedures for pavement condition data collection.

Document Organization

The QM Practical Guide is organized into the sections described in table 1.

Chapter	Title	Description
1	Introduction	Gives the purpose, background, scope, audience, and organization of the <i>QM Practical Guide</i> .
2	Location Referencing Systems	Presents methods of geospatially locating the data.
3	Network-Level Data Collection Background	Presents an overview of the data collection process, the types of surveys conducted, data items collected, and rating protocols used.
4	Principles of Data Quality Management	Presents the principles, definitions, and key concepts of data QM.
5	Development and Implementation of a Data Quality Management Plan	Presents an overview of the key steps to develop and implement a comprehensive QM plan.
6	Data Quality Standards and Acceptance Criteria	Describes the process used to establish data quality standards and acceptance criteria.
7	Quality Control	Presents the key activities utilized for QC.
8	Acceptance	Describes the procedures used for acceptance.
9	Quality Management Reporting	Describes the procedure for documenting all phases of the QM process.
10	Additional Quality Management Tools	Presents additional tools that can aid or automate the QM process.
11	Conclusions and Recommendations	Presents conclusion about the QM plan development process and provides recommendations for successful implementation of a QM plan.
Appendix A	Quick Reference to QM Plan	Provides a quick overview of the major procedures in a QM plan and the responsible party for each.
Appendix B	Data Quality Management Plan Template	Provides a template for the development of a QM plan.

Table 1. Document organization.

Chapter	Title	Description
Appendix C	Case Study—British Columbia	Summary of the QM procedures for the British Columbia Ministry of Transportation and Infrastructure (MoTI).
Appendix D	Case Study—Louisiana	Summary of the QM procedures for the Louisiana Department of Transportation and Development (DOTD).
Appendix E	Case Study—Oklahoma	Summary of the QM procedures for the Oklahoma Department of Transportation (DOT).
Appendix F	Case Study—Pennsylvania	Summary of the QM procedures for the Pennsylvania DOT.
Appendix G	Quality Control and Acceptance Checklist	Summary of the key features for quality control and acceptance of pavement condition data collection.

 Table 1. Document organization (continued).

How to Use This Guide

The *QM Practical Guide* can be used by highway and local transportation agencies in the development and implementation of a data collection QM plan. Answers to the following common questions can be found in the chapters of the *QM Practical Guide* outlined in table 2.

	Question	Location
1.	What types of data collection surveys and technologies can be covered by a QM plan?	Chapter 3
2.	How is data quality managed?	Chapter 4
3.	What are the key features to include in a QM plan?	Chapter 5
4.	How do I define and measure data quality?	Chapter 6
5.	How accurate does my condition data need to be?	Chapter 6
6.	What steps can be taken before and during data collection to ensure data quality?	Chapter 7
7.	What steps can be taken after data collection to evaluate the quality of the data?	Chapter 8
8.	What are the basic procedures of a QM plan and who is responsible for each?	Appendix A
9.	What should a data QM plan look like?	Appendix B
10.	Have any agencies developed good QM plans?	Appendices C-F

Related Documents

The two other major studies related to network-level pavement condition data collection performed under the National Cooperative Highway Research Program (NCHRP) include:

- NCHRP Synthesis of Highway Practice 334 Automated Pavement Distress Collection Techniques (McGhee 2004).
- NCHRP Synthesis of Highway Practice 401 Quality Management of Pavement Condition Data Collection (Flintsch and McGhee 2009).

Together with the American Association of State Highway and Transportation Officials (AASHTO) and the American Society for Testing and Materials (ASTM) data collection protocols and standards, these documents provide background and guidance on QM of network-level pavement data collection.

2. LOCATION REFERENCING SYSTEM

Introduction

Pavement management systems rely on data from a variety of sources (e.g., roadway inventory, traffic, materials, and construction). This data must be available and managed so that it can be readily accessed by decisionmakers at all levels (and by all divisions) of the transportation agency. The ability to obtain data related to specific roadway segments requires a location referencing system (LRS). An LRS is used for locating objects along a roadway and for referencing those objects to each other. In general, the LRS includes identification of a known point (e.g., mile or kilometer post), direction (e.g., increasing or decreasing), and distance (i.e., length and/or offset) (HTC 2002).

Importance of Location Referencing Systems

The LRS allows for the integration and visualization of multiple sources of information and data for a specific location and, as such, is an important part of any management system in areas with geographical diversity. For management of a pavement network, an LRS provides a means of linking specific roadway attributes and conditions to a location and can provide a visual display of the information and data for analysis and reporting. Given these critical functions, location references must be considered as part of a QM program to ensure that this information is properly considered in the analysis.

Characteristics of a Location Referencing System

Ten core functional requirements of LRS were identified from NCHRP Project 20-27(3), *Workshop on Functional Specifications for Multimodal, Multi-dimensional Transportation Location Referencing Systems.* The following, in general, describes the core requirements of an LRS (Adams, Koncz, and Vonderohe 2001):

- 1. Ability to locate, place, and position objects and events in three dimensions and time relative to the roadway network.
- 2. Accommodate a time reference to relate the database to the real world and provide the ability to transform the data among different time referencing methods. As a result, a known time, most commonly Greenwich Time, is associated with the data.
- 3. Allow data transformation among linear, nonlinear, and time referencing methods without loss of accuracy, precision, and resolution.
- 4. Support mapping capabilities.
- 5. Support the display and analysis of objects and events in multiple three-dimensional and time resolutions.
- 6. Support the navigation of objects, in near real-time and contingent on various criteria, along the transportation network.
- 7. Support regeneration of objects and network states over time and maintain the network event history.
- 8. Support association of error measures with space and time data at the object level.
- 9. Store and express object-level metadata to guide general data use.

10. Support time relationships among objects and events and support the time delay of events (i.e., the difference in time between scheduled events and actual events occurring at a particular location).

Types of Referencing Methods

The following sections provide a brief overview of location, spatial, and multi-level referencing methods.

Location Referencing Methods

Location referencing methods (LRM) include route-mile (km) point, route-reference post, linknode, and route-street reference, all of which are appropriate for managing data related to linear features such as a roadway network. The basic methods and key aspects of LRM used for roadway networks are shown in table 3.

Location Referencing Method	Key Aspects
Route-mile (km) point (see figure 1)	 Each route is assigned a unique name or value (e.g., Main Street, State Route 199). The beginning of the route is defined. Distance is measured from a given or known point to the referenced location. Route-mile (km) posts are not physically identified in the field.
Route-reference post (see figure 2)	 Uses signs posted in the field to indicate known locations. Benefit over the route-mile (km) post is the elimination of problems associated with change in route length (e.g., due to realignment).
Link-node (see figure 3)	 Specific physical features are identified as nodes (e.g., intersections, cross streets). Each node is assigned a unique identifier or number. Links are defined as the length between nodes.
Route-street reference (see figure 4)	 Local streets are used to identify roadway features. Feature is recorded on one street at a specified distance and direction from another street.

Table 3. Location referencing method key aspects (TAC 1997, FHWA 2001).

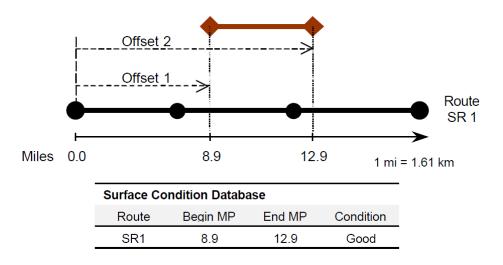


Figure 1. Route-mile (km) point (FHWA 2001).

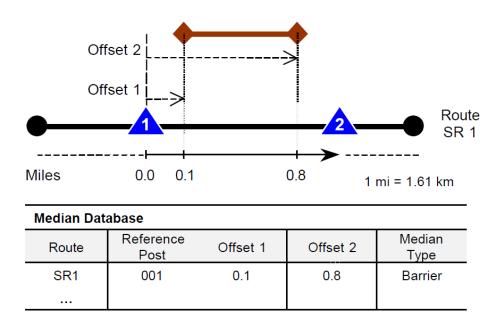


Figure 2. Route-reference post (FHWA 2001).

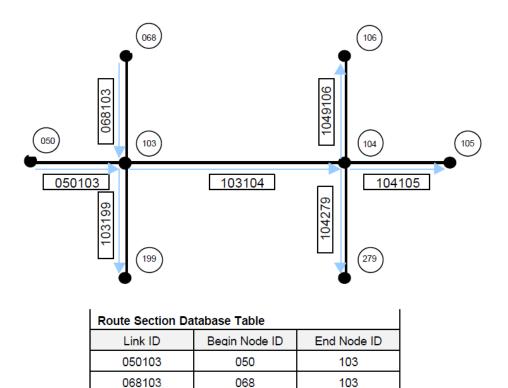


Figure 3. Link-node (FHWA 2001).

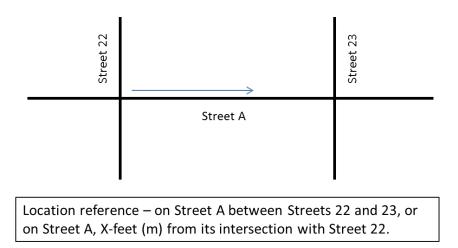


Figure 4. Route-street reference.

Spatial Referencing Methods

A spatial referencing method locates transportation features (or objects) using global positioning systems (GPS) to known locations. Coordinate systems use two or more spatial references (e.g.,

x, y, and z; latitude, longitude, and elevation; or State plane coordinates and elevation). Spatial reference methods are used within a GIS.

Multilevel Referencing Systems

Many agencies are moving to multilevel location referencing systems (MLRS) following the business model provided by Adams, Koncz, and Vonderohe (2001). An MLRS provides a base network capable of integrating information from multiple disparate LRS, such as county-route-log mile (km), street name-address, and/or intersection-offset systems. The MLRS provides a transformation mechanism that allows for a common linear description of a network that can relate all of the other supporting systems. This is extremely important given that in many agencies, systems have developed over time in different divisions for different purposes, and based on different LRS bases. As an example, the planning division may use one LRS for description of traffic data collection locations, while accident statistics are maintained on a completely different LRS by a different agency division. As agencies seek to view and manage assets and information across institutional "stove-pipes," integration of existing systems into an MLRS provides a better means of visualizing and managing features and data more efficiently.

3. NETWORK-LEVEL CONDITION DATA COLLECTION

Introduction

Pavement condition data is a critical component of a pavement management system. It is this data, collected consistently and over a period of time, that enables the characterization of current network condition, triggering of pavement preservation and rehabilitation treatments and/or strategies, and prediction of future conditions. Network condition data—combined with inventory, traffic, and cost data—allows a pavement management system to analyze and compare pavement sections to find the most cost-effective and beneficial combination of sections and treatments.

As the needs and uses of network-level condition data evolve, so has the technology to collect it. The following paragraphs discuss the evolution of this effort and the ensuing technology development.

Data Collection Overview

Under the 1991 Federal Transportation Authorizing legislation, the Intermodal Surface Transportation Efficiency Act (ISTEA) required all Federal-aid roads to be managed by pavement management systems. This requirement spurred the adoption of new technologies in order to collect the data needed for pavement management system network analyses. Although the requirement was later repealed, most State highway agencies continue to collect networklevel condition data and use pavement management system principles to manage their road network. In 2012, the Moving Ahead for Progress in the 21st Century Act (MAP-21) was enacted into law and provides over \$105 billion for fiscal years 2013 and 2014 (FHWA 2012). MAP-21 creates a performance-based and multimodal program and establishes new requirements for setting performance targets for Interstate pavement (and bridges on the National Highway System [NHS]) condition as part of an Asset Management Plan.

Network-level pavement condition data are typically collected in large volumes and often, though not always, at highway speeds. The techniques that enable collection over a large network in a relatively short period of time use modern (and still evolving) technologies that automate much of the data acquisition and processing effort. Such technologies and procedures allow agencies to collect and report pavement condition data on a more frequent schedule and are typically more cost-effective than manual techniques. Many agencies collect sensor data (i.e., roughness, rut depth, and faulting via transverse and longitudinal profile) on an annual or bi-annual basis and distress data (i.e., fatigue cracking, longitudinal cracking, and patching) on a less frequent basis (McGhee 2004).

The pavement condition data items collected for network-level decisions differ somewhat from those used for project-level decisions. For example, International Roughness Index (IRI), rut depth, faulting, and surface distress are collected at the network-level by many agencies but structural capacity (which is not currently collected at high speeds) is collected primarily at the project-level (Flintsch and McGhee 2009). Both types of data support decisionmaking, but project-level data is often used to refine the network-level pavement management system

treatment recommendations. Table 4 further illustrates the details of data collection for projectand network-level roadways.

Aspect	Network-level	Project-level
Uses	 Planning Programming Budgeting Pavement management system treatment triggers, identification of candidate projects, life cycle cost analysis Network-level condition reporting Mechanistic-Empirical Pavement Design Guide (MEPDG) calibration 	 Project scope Refine pavement management system treatment recommendations MEPDG calibration
Data Items Typically Collected	 IRI Rut depth Faulting Cracking Punchouts Patching Joint condition Raveling Bleeding Surface texture 	 Detailed crack mapping and other distresses Structural capacity (e.g., falling weight deflectometer [FWD]) Joint load transfer Base/soils characterization (e.g., ground penetrating radar, cores, trenches)
Other Items Collected Concurrently	 Video GPS coordinates Geometrics (e.g., curve, grade, elevation, cross slope) Other assets (e.g., bridges, signals) Events (e.g., construction zones, railroad crossings) 	 Drainage conditions Appurtenances (e.g., sign and guardrail location and condition) Geometrics (e.g., curve, grade, elevation, cross slope)
Speed	Typically highway speeds	Walking or slower speeds

Table 4. Network- and project-level data collection	n (Flintsch and McGhee 2009).
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Data Uses

Traditionally, network-level pavement condition data has primarily been collected for use in an agency's pavement management decision process. If an agency does not have a formal pavement management system, the data is still used to support planning and programming of pavement preservation, rehabilitation, and reconstruction activities. Within a pavement management system, the data are used to determine current network conditions, predict future conditions based on various budget scenarios, and recommend a range of possible treatments for each segment of roadway over an analysis period. Because the recommended treatments are

based on network-level data—as opposed to a more detailed, project-level investigation—the pavement management system recommendations are further refined with project-level data to determine the true project scope. This distinction between network- and project-level data is important in discussions of pavement condition data quality.

Increasingly, network-level pavement condition data are being used for more than pavement management systems analyses or treatment decisions. Other common uses for network-level pavement condition data include Highway Performance Monitoring System (HPMS) reporting, asset management, and calibration of the MEPDG. It should be noted that each of these uses may have differing requirements for data quality.

Survey Types and Technology

While early efforts at data collection typically involved manual surveys, advancements in computing technology and data storage have enabled more efficient collection and processing of network-level condition data. As a result, methods and frequencies for data collection have developed over time to take advantage of these capabilities.

Survey Frequency

Transportation agencies collect network-level data using a variety of methods and monitoring frequencies. Table 5 provides examples of the data types collected and frequency of collection for various highway agencies.

Agency	Condition Data Collected	Frequency	
British Columbia MoTI	Surface distress, rut depth, and IRI	Primary system every 2 years; secondary system every 2 to 4 years; and selected side roads every 4 years	
Colorado DOT	Cracking, rut depth, and IRI	Annually	
Florida DOT	Surface distress, faulting, rut depth, and IRI	Annually	
Idaho DOT	Surface distress, rut depth, and IRI	Annually	
Indiana DOT	Surface distress, rut depth, and IRI	Annually	
Iowa DOT	Cracking, rut depth, faulting, D- cracking, joints spalling, and IRI	Every 2 years	
Kentucky Transportation Cabinet	Surface distress, faulting, rut depth, and IRI	Annually	
Louisiana DOTD	Cracking, patching, faulting, rut depth, and IRI	Annually	
Long-Term Pavement Performance (LTPP)	Surface distress, faulting, rut depth, and longitudinal profile	Every 2 years	

Table 5. Condition survey data collection and frequency.

Agency	Condition Data Collected	Frequency	
Maryland State Highway Administration (SHA)	Cracking, rut depth, and IRI	Annually	
Nebraska Department of Roads (DOR)	Surface distress, faulting, rut depth, and IRI	Annually	
New Mexico DOT	Surface distress and faulting	Annually	
North Carolina DOT	Surface distress, faulting, rut depth, and IRI	Annually on interstate and primary roads	
Oklahoma DOT	Surface distress, faulting, rut depth, and IRI	NHS every year and non- NHS every 2 years	
Oregon DOT	Surface distress, faulting, rut depth, and IRI	Annually	
Pennsylvania DOT	Surface distress, faulting, rut depth, and IRI	Annually	
Virginia DOT	Surface distress, rut depth, and IRI	Annually	
Washington DOT	Surface distress, faulting, rut depth, and IRI Annually		

 Table 5. Condition survey data collection and frequency. (continued).

In addition, as of 2010, the Federal Highway Administration (FHWA) requires that IRI be collected annually on roads comprising the NHS, which includes interstates, while the non-NHS routes may still be collected on a 2-year cycle (FHWA 2010). It is expected that this change in the required reporting cycle has influenced the frequency with which State highway agencies collect pavement condition data. In addition, there are new pavement condition data items that are required for the HPMS submittal, including rut depth, faulting, and cracking data. For additional details on HPMS data collection and reporting, see the HPMS Field Manual (FHWA 2010).

Manual, Semi-Automated, and Automated Surveys

Data collection technology is one of the most rapidly evolving areas of pavement management. The development and application of ultrasonic, infrared, laser sensors, and high-speed computer processing have contributed greatly to the ability of transportation agencies to collect large volumes of pavement condition data quickly and efficiently. More recently, line and area scan digital video cameras have facilitated fully or semi-automated crack detection. The following briefly describes the primary methods for collecting pavement condition data.

• Manual surveys – Manual surveys are conducted by walking or traveling at slow speed and noting the existing surface distress. Manual surveys may be limited to selected segments or span the entire roadway length. Distresses are generally recorded on paper, but there is an increasing trend to enter the survey results directly into computers or handheld devices. Rut depth and/or faulting are typically estimated by taking manual spot measurements.

- Automated surveys Automated surveys typically incorporate the use of vans fitted with equipment (e.g., lasers, high-speed cameras, and computers) specifically designed for collecting pavement and roadway features. Digital images of the transverse and longitudinal profiles of the roadway surface are captured at highway speeds for use in assessing pavement condition. Data and images collected through automated surveys require processing using either fully or semi-automated methods.
 - Semi-automated For semi-automated processing, the resulting images are viewed at workstations by personnel trained to rate visible cracks and other distresses. Proprietary software packages are used for displaying the images and recording distresses. Sensor data are processed for determining rut depth, IRI, and faulting.
 - Fully automated Fully automated processing includes using the collected images and pattern recognition technology for automatically (i.e., no user interference) detecting distress. A number of service or equipment providers have developed or are developing systems that use video and/or laser technology to detect and classify pavement cracking in real-time at highway speeds. Other systems capture the pavement images first and use automated post-processing to detect and classify cracks. As with semi-automated processing, the sensor data is used to determine rut depth, IRI, and faulting.

While fully automated and semi-automated technologies have gained wide acceptance in pavement condition data collection, manual (including walking and windshield) surveys are still used by many highway agencies in the United States and the Canadian provinces as well as local agencies. Based on a survey conducted by McGhee (2004) and updated by other sources (FHWA 2008; Zimmerman and McKinney 2011; Zimmerman and McKinney 2012), 44 of 65 transportation agencies (50 State highway agencies, the LTPP Program, Eastern Federal Lands, Puerto Rico, District of Columbia, and 11 Canadian provinces) collect pavement condition data using automated pavement condition data collection vehicles, while 21 agencies conduct a windshield-based survey (table 6). In addition, of the 44 agencies that collect automated pavement condition data, 14 agencies report that the data is processed using fully automated methods, while the remaining 30 agencies conduct semi-automated analysis. It should be noted that the majority of agencies collect profile data for determining IRI, rut depth, and faulting using automated vehicles either as part of or independent of the distress survey.

Many transportation agencies have been collecting network-level pavement condition data for 20 years or more and collectively have used a variety of technologies. While data quality has largely improved in step with technology advances, it has also resulted in data consistency issues. As an example, the first automated rut depth measurement systems used three or five sensors to measure the distance from a rut bar to the pavement surface while the latest technology uses lasers to measure the transverse profile using 1,000 or more points across the pavement surface. The resulting calculated rut depths from the lasers are often substantially greater than those measured using three or five points. Thus an agency has decisions to make regarding the use of the new data in pavement performance curves, treatment triggers, and condition reporting. These types of consistency issues are not negligible and must be addressed continually as technology evolves.

	Method	Number of Agencies		
		Agency	Vendor	Total
Data Collection	Automated	23	21	44
	Windshield	19	2	21
Data	Fully Automated	7	7	14
Processing	Semi-Automated	16	14	30

Table 6. Summary of agency pavement condition data collection (McGhee 2004; FHWA2008; Zimmerman and McKinney 2011; Zimmerman and McKinney 2012).

Reporting Interval

While technology has enabled the collection and processing of data points for calculating rut depth, joint faulting and IRI at very close longitudinal spacing (as small as 1 in [25 mm]), the interval used to summarize and report the data must be practical and useful to the agency. Therefore, condition reporting intervals are typically some fraction of a mile (km) and intervals of 0.01 to 1 mi (0.016 to 1.6 km) are common. Another option is to report the data aggregated to the pavement management analysis section length (McGhee 2004).

Data Items Collected

Information collected as part of a network-level data collection effort may involve many items, but there is a fairly standard set of condition data typically collected, including roughness, rutting, faulting, and surface distress (table 7). Other information, such as right-of-way imagery may augment this data and provide information related to other assets (e.g., guardrail, signs, and structures).

Roughness

Virtually all highway agencies collect network-level roughness data through automated means (McGhee 2004). While older technology included the Mays meter and other response-type road roughness measurement equipment, newer systems use non-contact sensors to collect longitudinal profile data at highway speeds. The longitudinal profiles are used to calculate the IRI statistic according to designated standards (e.g., AASHTO R 43, *Standard Practice for Quantifying Roughness of Pavements* and ASTM E1926, *Standard Practice for Computing International Roughness Index of Roads from Longitudinal Profile Measurements*).

Pavement Type Network-Level Data Items	
Asphalt	 Roughness Rut depth Transverse cracking Fatigue (wheelpath or load-related) cracking Non-load related (block, edge, or construction joint) cracking Shoving or distortion Potholes and/or patching Bleeding Raveling Polishing
Composite (asphalt over concrete)	All distresses listed for asphalt pavementsReflective cracking
Jointed Concrete	 Roughness Faulting Slab cracking (transverse and/or longitudinal) Scaling Polishing Map cracking (or alkali-silica reactivity) Durability cracking (D-cracking) Joint spalling and/or pumping Joint seal damage Blowups Patching
Continuously Reinforced Concrete	RoughnessPunchouts and/or patchingLongitudinal cracking
Gravel	PotholesWashboardingLoose aggregate or dust

 Table 7. Network-level surface deterioration by pavement type.

Rut Depth

Rut depth is another surface distress that is measured by most, if not all, highway agencies, often concurrently with the longitudinal profile. However, while the measurement of longitudinal profile and calculation of IRI have been largely standardized, the methods used to measure rut depth still vary greatly between agencies. Many agencies own data collection vehicles outfitted with three or more individual ultrasonic or laser sensors mounted across the front or rear bumper of the data collection vehicle. Newer collection vehicles project lasers across the roadway and collect more than a thousand data points transversely. The AASHTO standard (AASHTO R 48, *Standard Practice for Determining Rut Depth in Pavements*) for measuring and reporting rut depths specifies a minimum number of sensors; thus, all systems using at least five sensors will be in accordance with AASHTO R 48.

Faulting

Faulting is most often calculated from the same longitudinal profiles used to calculate IRI. The AASHTO protocol for joint faulting measurement (AASHTO R 36, *Standard Practice for Evaluating Faulting of Concrete Pavements*) is recommended for HPMS submittal, but highway agencies often rely on the protocols defined by the service provider or equipment manufacturer (McGhee 2004).

Cracking and Other Surface Distresses

There is variability among highway and local transportation agencies in the collection of pavement surface distress. Some distresses that are prevalent in one area of the country are not significant in others due to variations in climate or construction materials and practices (i.e., rutting in the southwest and thermal cracking in the northern United States). While the FHWA, AASHTO, and ASTM have all issued standards for the terminology, definitions, and data collection techniques, there is still variation in the distress types and collection methods used by highway and local transportation agencies.

Condition Indices

Raw pavement condition data are typically converted into indices for use in pavement management systems. Various distresses and severities are often combined to form an index that represents a certain type of distress. For example, a fatigue index for asphalt pavements may incorporate various levels of fatigue cracking, wheelpath patching, and potholes. These indices represent a condition state and can be used to rank pavement sections, trigger treatments, or predict future conditions.

While many transportation agencies collect individual pavement distresses at the network level and then use those to create various individual indices, others collect an overall condition indicator, such as present serviceability rating (PSR), present serviceability index (PSI), or pavement condition index (PCI) (Ganesan et al. 2006). The PSR, developed in the 1960s at the American Association of State Highway Officials (AASHO) Road Test, was long required by the FHWA for State highway agencies' annual HPMS submittals. PSR was a subjective rating of a pavement's ability to serve the traffic as intended and was based largely on ride quality as experienced by the rater. Because of its subjectivity, the PSR was difficult to reproduce. Later, a more objective measure, the PSI, was developed as a way to calculate overall pavement condition based on measurements of roughness, rut depth, and cracking. Many State highway agencies adopted the use of the PSR or PSI as an overall indicator as they developed their pavement management system.

The PCI is a more complex indicator originally developed by the U.S. Army Corps of Engineers and later standardized in ASTM D5340, *Standard Test Method for Airport Pavement Condition Index Surveys*. The PCI is a numerical value between 0 and 100 that is calculated from a visual survey of pavement distress on a sample of the network. Various distress/severity combinations result in points deducted from the starting value of 100. Some agencies modified the PCI calculations to use only the distresses prevalent on their pavement network.

In addition to standardized condition indices created for widespread use, a number of State highway and local transportation agencies have developed their own unique overall condition index, often termed a pavement quality index (PQI) or some other designation. For example:

- Ohio DOT calculates a PQI based on measured pavement roughness and a pavement condition rating (PCR).
- Minnesota DOT combines a ride quality index and surface rating to derive a PQI.
- South Carolina DOT uses their pavement distress index and the PSI to calculate a PQI.
- Oklahoma DOT combines individual indices, such as ride, rut depth, and functional and structural indicators, to calculate a PQI.
- Nebraska DOR calculates a serviceability index, which is a combination of visual distress and rut depth or faulting.

Other Data Items

Other pavement condition data that may be collected at the network-level include friction, structural capacity, and macro texture. Network-level friction data are less commonly collected due to the associated cost of data collection and analysis. Some agencies use skid trailers to perform locked-wheel skid testing according to ASTM E274, *Standard Test Method for Skid Resistance of Paved Surfaces Using a Full-Scale Tire*. If friction testing is conducted at the network-level, testing is typically conducted on 2- or 3-year intervals. Macro texture is a property related to friction and is relatively inexpensive to collect since it can be measured with the same sensors used to collect IRI. However, surface friction is determined by both micro texture and macro texture, which limits direct use of macro texture-only values.

Although quite desirable from a pavement management perspective, structural capacity testing is infrequently performed at the network level due to time and cost. Current test methods most often use static FWD equipment to measure pavement deflections under a dropped load. The FWD must be stationary in the test lane for a short period of time as the test is performed and traffic control is needed to protect the equipment and crew. Testing may be performed at predetermined intervals, such as every 0.10 or 0.50 mi (0.16 to 0.80 km) along the route. Ground penetrating radar (GPR) and coring may be needed to determine pavement layers and enable calculation of pavement structural properties. The coring operation is often performed separately and also requires traffic control. A newer technology, called the rolling wheel deflectometer (RWD), has been under development for a number of years to collect deflection measurements at highway speeds. The Virginia DOT has investigated the use of RWD as a network-level screening tool to identify areas needing more detailed testing (Diefenderfer 2010).

A number of other data items are frequently collected at the network level concurrently with pavement condition. While not directly related to the pavement condition, many of these are needed by State highway agencies to fulfill Federal reporting requirements, and others are desirable for planning, programming, or inventory purposes. These include horizontal and vertical curves, longitudinal grade, elevation, cross slope, and global positioning system data (i.e., latitude and longitude). Some of these data items are collected using the same lasers and accelerometers that are used to collect pavement condition data. Others use equipment that can be easily installed on the data collection vehicles.

Roadway Events and Other Assets

Certain roadway events need to be recorded in case an agency wishes to exclude some data from consideration in the pavement management system. These may include bridges, railroad crossings, construction zones, and lane deviations (i.e., when the data collection vehicle must move out of the collection lane for some reason). These events may be recorded by the field crew or entered in the database by the rating personnel after collection.

Increasingly, agencies are using the network-level condition data collection process as an opportunity to collect inventory or condition information on other roadway assets, such as signs, signals, striping, guardrail, and bridge clearances. Many of these are extracted from video captured during data collection, but others are collected with additional equipment on the data collection vehicle.

<u>Video</u>

Many network-level data collection vehicles use video as part of the distress rating process. Downward-facing cameras collect pavement images that are stitched together to form a continuous record of the pavement surface. Special lighting is often used to illuminate any shadows on the pavement surface. The distresses visible in the pavement images are categorized and classified according to agency distress rating protocols. Typically, agencies also collect images with at least one forward-facing camera and sometimes side and/or rear-facing cameras. These cameras are often used to assist in verifying location or to collect other assets.

The technology used to collect pavement and roadway images is continually evolving. The first pavement distress images were captured using 35 mm film, and this method is still used for the LTPP program. VHS tapes were used subsequently by many agencies and service providers. The current capture method most often used is digital imaging stored on tapes or recorded directly to computer hard drives. As described by McGhee (2004), digital images "lend themselves to automated analysis because of their ability to analyze variations in grayscale as those variations relate to pavement features." Whether the distresses are rated using a fully- or semi-automated process, digital images provide a number of advantages in storing and accessing images.

The digital image capture technologies currently in use include area scan and line scan imaging. Area scan cameras capture an area of pavement, typically 6 to 12 ft (1.8 to 3.6 m) wide and 10 to 15 ft (3.0 to 4.6 m) in length, meaning two cameras may be needed to cover the entire lane width. Line scan cameras capture a single line of pixels across the lane at a time and build the pavement image line by line as the vehicle progresses longitudinally along the road. Future developments in imaging technology may allow for a 3-dimensional representation of the pavement surface through the use of laser radar (i.e., light detection and ranging [LIDAR] and laser radar [LADAR]).

Distress Rating and Data Collection Protocols

Most transportation agencies have well-defined and documented protocols for evaluating pavement condition; however, there is a great deal of variability between agencies in distress definitions and post-processing summaries. For example, some agencies collect only the length

of each type of cracking, while others collect the type, severity, and extent. Each agency typically will have a distress rating manual (often with photos of distresses) and other documentation of the collection methods and protocols to be used.

Efforts to standardize data collection have been ongoing since the 1980s (AASHTO 2001). Both ASTM and AASHTO have led the development of standards related to pavement management definitions, distress protocols, and data collection techniques. These standards are not always separate and may reference another standard. For example, the AASHTO standard for quantifying pavement roughness references an ASTM standard for collecting pavement profile. The FHWA specifies the use of AASHTO standards for the collection of IRI, rut depth, faulting, and asphalt pavement cracking for the annual HPMS submission by State highway agencies.

Pavement condition data collection and rating protocols should clearly define the distress types, severity levels, rating methods (i.e., count, length, or area), and the reporting interval. In addition, some protocols specify the method to be used to compute condition values, such as a quarter-car simulation to compute IRI or a 5-point stringline method to compute rut depth. Failure to understand and communicate any of these requirements can negatively impact the consistency and usefulness of the data that the agency receives.

AASHTO Protocols

In the early 2000s, AASHTO proposed and later adopted standards of practice for collecting network-level IRI, rut depth, cracking in asphalt pavements, and faulting in jointed concrete pavements. The purpose of these standards was to help produce consistent results for use in network-level pavement management. Each of the standards documents how to perform the measurement, the reporting interval, QC procedures, and certification of equipment (if applicable). Since that time, additional standards have been developed for other aspects of pavement condition data collection. These have been adopted on a temporary basis for up to 8 years, during which time AASHTO may convert them to full standards or opt to discontinue them. The AASHTO standards (designated as "R") and provisional standards (designated as "PP") most relevant to network-level data collection include:

- AASHTO M 328, *Standard Specification for Inertial Profiler*. Defines the required attributes of an inertial profiler, including equipment requirements, mounting and installation details, and profiler precision and bias statements (in accordance with AASHTO R 56, *Standard Practice for Certification of Inertial Profiling Systems*).
- AASHTO PP 67, *Quantifying Cracks in Asphalt Pavement Surfaces from Collected Images Utilizing Automated Methods*. Describes procedures for quantifying cracking distress at the network-level in asphalt pavement surfaces utilizing automated processing of images. Any functionally adequate equipment or software that involves minimal human intervention can be used to process the images; however, significant human review is acceptable. A sampling of images or 100 percent coverage can be used.
- AASHTO PP 68, *Collecting Images of Pavement Surfaces for Distress Detection*. Describes procedures for collecting images of pavement surfaces using automated methods to detect distress for both network- and project-level analysis. Any functionally

adequate equipment can be used to collect the images, but they are to be collected utilizing a platform traveling at or near the prevailing highway speed.

- AASHTO PP 69, *Determining Pavement Deformation Parameters and Cross Slope from Collected Transverse Profile*. Describes a method for deriving pavement deformation parameters such as rut depth and cross-slope in pavement surfaces using a transverse profile. Any equipment or procedure with the acceptable accuracy can be used, and the data will typically be processed using a collection of algorithms in a computer.
- AASHTO PP 70, *Collecting the Transverse Pavement Profile*. Describes a method for collecting pavement transverse profile, including its relationship to a level horizontal reference, in pavement surfaces using automated measurement devices. The profile can subsequently be used to quantify cross-slope, edge drop off, and pavement distresses such as rut depth. Any equipment or procedure with the acceptable accuracy can be used; however, this standard addresses data collection using a measurement device traveling at or near the posted speed limit.
- AASHTO R 36, *Evaluating Faulting of Concrete Pavements*. Describes a method for estimating faulting in the outside wheelpath in jointed concrete pavements using either manual or automated measurements. Requires reporting of the maximum fault value, to the nearest mm, and total number of transverse joints and transverse cracks with measurable faulting over a summary interval of 0.06 m (0.1 km).
- AASHTO R 40, *Standard Practice for Measuring Pavement Profile Using a Rod and Level*. Describes a method for collecting pavement profile using conventional survey equipment. Profiles are measured using relative elevation differences.
- AASHTO R 41, *Standard Practice for Measuring Pavement Profile Using a Dipstick*®. Describes a method for collecting pavement prolife using the Face Technologies Dipstick. Profiles are measured using relative elevation differences.
- AASHTO R 43, *Quantifying Roughness of Pavements*. Describes a method for estimating roughness from a single longitudinal profile in each wheelpath. IRI is calculated from each profile and the average of the two is reported as the roughness for the section. This standard references ASTM E950, *Standard Test Method for Measuring the Longitudinal Profile of Traveled Surfaces with an Accelerometer Established Inertial Profiling Reference* as the method by which to measure the profile. It requires reporting in metric units to the nearest 6.3 in/mi (0.1 m/km) over a summary interval of 0.06 mi (0.1 km). Requires agencies to develop a plan that includes, at a minimum, personnel qualification and training, equipment accuracy and calibration records, and ongoing QC program. Additional, non-mandatory guidelines are given for development of a plan, including agency certification of data collection personnel, equipment maintenance and testing program, regular testing of verification sections, and time-series comparisons of IRI data.
- AASHTO R 48, *Determining Rut Depth in Pavements*. Describes a method for estimating rut depth in pavement surfaces from transverse profile measurements using a minimum of five points and the wire method for calculation. Any equipment or procedure with the acceptable accuracy can be used. It requires reporting of maximum and average rut depth to the nearest mm and rut depth stratification (2, 3, or 4 level) for each summary interval of 0.06 mi (0.1 km).

- AASHTO R 55, *Quantifying Cracks in Asphalt Pavement Surface*. Describes procedures for quantifying cracking in both wheelpath and non-wheelpath areas of asphalt pavement surfaces using automated or manual methods. Any equipment or procedure with the acceptable accuracy can be used. This standard requires a plan that addresses personnel qualification/certification/training, equipment calibration/maintenance/testing, monthly testing of validation sections, and time-series comparisons of ratings.
- AASHTO R 57, *Standard Practice for Operating Inertial Profilers and Evaluating Pavement Profiles*. Describes the procedures for operating and verifying calibration of an inertial profiling system.

ASTM Standards

The following ASTM standards have been developed to support the collection of pavement condition data at the network-level.

- ASTM E950, *Standard Test Method for Measuring the Longitudinal Profile of Vehicular Traveled Surfaces with an Accelerometer Established Inertial Profiling Reference.* Establishes methods for evaluating and classifying the accuracy of inertial profilers based on the sampling interval, vertical measurement resolution, precision, and bias.
- ASTM E1166, *Standard Guide for Network Level Pavement Management*. Provides an outline of the basic components of a pavement management system, including LRS, data collection and database managements, analysis, implementation, operation, and maintenance.
- ASTM E1926, *Standard Practice for Computing International Roughness Index from Longitudinal Profile Measurements*. Defines the standard for computing IRI from a longitudinal profile based on a quarter-car simulation model.
- ASTM E1656, *Standard Guide for the Classification of Automated Pavement Condition Survey Equipment*. Outlines a method to classify equipment that operates at traffic speeds and collects longitudinal profile, transverse profile, or cracking of the pavement surface.
- ASTM E1703, *Test Method for Measuring Rut-Depth of Pavement Surfaces Using a Straightedge*. Describes a method for manually measuring rut depth using a 6 ft to 12 ft (1.8 to 3.6 m) straightedge and a gauge graduated to 1 mm or finer.
- ASTM D6433, *Standard Practice for Roads and Parking Lots Pavement Condition Index Surveys*. Describes a method for the determination of road and parking lot pavement condition through visual surveys using the PCI method (developed by the U.S. Army Corps of Engineers) of quantifying pavement condition.

Long Term Pavement Performance

The *LTPP Distress Identification Manual* (Miller and Bellinger 2003) is a rating protocol that was developed as a research tool for the Strategic Highway Research Program to enable collection of uniform distress data on hundreds of test sections across the country. At the time of publication in 1993, the manual was the first of its kind to provide a common language to describe a uniform method for measuring pavement distresses. While recognized as a research-level tool, the *LTPP Distress Identification Manual* (Miller and Bellinger 2003) has been used by

a number of highway agencies, including the Colorado and Oregon DOTs, as a starting place in developing State-specific distress rating manuals.

Highway Performance Monitoring System

As previously described, the HPMS is an annual national performance reporting tool for the FHWA. The *HPMS Field Manual* specifies the data items, including pavement condition, which must be reported by all State highway agencies. While it does not create any new protocols for collecting and reporting pavement condition data, the field manual does specify which protocols should be followed for each item. For HPMS submittal, IRI data is to be collected in accordance with AASHTO R 43, rut depth in accordance with AASHTO R 48, and faulting data in accordance with AASHTO R 36. For cracking length and percent, AASHTO PP 67 and the *LTPP Distress Identification Manual* (Miller and Bellinger 2003) are recommended as guides.

Agency Specific

As previously stated, most highway agencies have developed agency-specific pavement condition data collection procedures and distress rating protocols. While some have adopted the AASHTO protocols for the collection and reporting of IRI, rut depth, and faulting—as required for HPMS submittal—other condition data is largely collected according to individualized protocols in each agency. Each agency distress rating manual is unique and may contain additional information helpful for data collection. Examples of agency distress rating manuals include:

- British Columbia Ministry of Transportation and Infrastructure (MoTI), <u>Pavement</u> <u>Surface Condition Rating Manual</u> (BCMoTI 2012).
- Metropolitan Transportation Commission (MTC 2002).
- Minnesota DOT *Distress Identification Manual* (MNDOT 2003).
- Nebraska DOR *Pavement Maintenance Manual* (NDOR 2002).
- North Carolina DOT *Pavement Condition Survey Manual* (NCDOT 2010).
- Oregon DOT *Pavement Distress Survey Manual* (ODOT 2010).
- Texas DOT *Pavement Management Information System Rater's Manual* (TXDOT 2010).
- Utah DOT <u>Pavement Preservation Manual Part 2, Pavement Condition Data</u> (UDOT 2009).

An example of an agency rating manual and collection protocol is further discussed in Case Study No. 1 (see Appendix C for a more detailed version of the British Columbia MoTI Case Study).

Case Study No. 1. Rating Manual and Data Collection Protocol British Columbia MoTI

The British Columbia MoTI *Pavement Surface Condition Rating Manual* provides data collectors explicit instruction on how to identify and rate distresses as well as collect roughness and rut depth measurements. The manual goes into great detail on the classification and rating of surface distresses, with diagrams, photos, and insight into possible causes of the distresses. The manual was developed by a committee of rehabilitation and design personnel and later updated with field input. The same document specifies the data quality requirements and QC tests to be performed on high speed network-level surveys (BCMoTI 2012).

Longitudinal Joint Cracking (LJC)

Possible Causes:	 Frost a depths. caused edges. 	Differential frost I by the insulating va	e or lane line pavement joint. dinal joint. lanes with variable granula heave along the centre line alue of snow along pavemen in swelling and shrinkage
Severity:	Level		Description
	Low	Single cracks with no spallir	ng; mean unsealed crack width < 5mm
	Moderate	Single or multiple cracks; m width 5-20mm	oderate spalling; mean unsealed crack
	High	Single or multiple cracks; se width >20mm, alligator	evere spalling; mean unsealed crack
Density:			
Jensity:	Level	Description	Percent Length Affected
	0	None	0%
	1	Few	< 10%
	2	Intermittent	10 - 20%
	3	Frequent	20 - 50%
	4	Extensive	50 - 80%
	5	Throughout	80 - 100%
Example:		(12 metres)	
			Pavement Edge
	c	L_{2} (50 metres) $L_{1} = \frac{1}{L_{2}} \times 100\% = \frac{12 + 1}{50}$	25) x 100% = 74% = L4





Case Study No. 1. Rating Manual and Data Collection Protocol British Columbia MoTI (continued)

Linear Measured Distresses:

Linear measured density values are calculated based on the proportional length of the distress severity level identified using the data collection vehicle's DMI measurements. If the distress severity level is observed over the entire 50 metre segment, then the density value would be 100 percent. If however, the distress severity level is only observed for a portion of the segment, the density value is to be calculated using a weighted average as shown in the following example:

<u>Example</u>: 18 metres of moderate severity longitudinal meandering cracking would be calculated as 36% (i.e. 18m/50m).

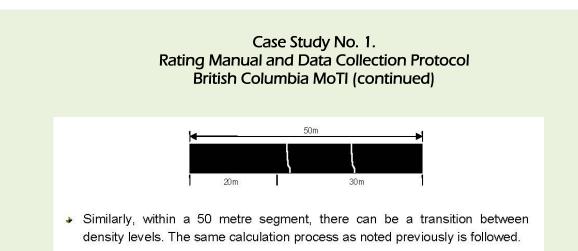


 Within a 50 metre segment, there can be more than one distress severity level rated. The same calculation process as noted previously is followed and the total combined density rating must be equal to or less than 100 percent.

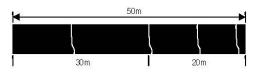
Number Measured Distresses:

Calculating the percentage density rating for both transverse cracking and potholes is based on the number of occurrences observed within a 50 metre segment according to the four possible density values (none – 0%, few - 5%, frequent -35% and throughout - 90%). If the same distress severity level is observed for the entire 50 metre segment, then only these values should be applied. If however, the severity level is only observed for a portion of the segment (i.e. transition from no observed distress and starts within a segment), the density value is calculated using a weighted average as shown in the following example:

<u>Example</u>: Moderate severity transverse cracking rated as intermittent density (i.e. 35%) only begins in the last 30m of the segment, the density percentage is calculated as $(20m \times 0 + 30m \times 35)/50 = 14\%$ and rounded to the nearest 5% to be 15%.



<u>Example</u>: The first 30m of a segment exhibits low severity transverse cracking with a "few" density level (i.e. 5%) and the last 20m is rated at a "frequent" density (35%), the overall segment density percentage would be $(30m \times 5 + 20m \times 35)/50 = 17\%$ and rounded to 15% (i.e. nearest 5%)



 Within a 50 metre segment, there can be more than one distress severity level rated. The same calculation process as noted previously is followed and the total combined density rating must be equal to or less than 100 percent.

Area Measured Distresses:

- Calculating the percentage density rating for alligator cracking is performed the same way as that noted above for transverse cracking and potholes. It is based however, on the number of occurrences observed within a 50 metre segment according to the six possible density levels (none – 0%, few - 5%, intermittent – 15%, frequent -35%, extensive – 65% and throughout - 90%).
- If the distress severity level is observed for the entire 50 metre segment, then only these values should be applied. If however, the distress severity level is observed for a portion of the segment or there is a transition within the segment between the two defined severity levels, the density values are calculated by taking a weighted average as noted above.

4. PRINCIPLES OF DATA QUALITY MANAGEMENT

Introduction

Data QM is a growing field of science related to information systems. While QM concepts, such as conformance to specifications and meeting customers' expectations, have long been applied to manufacturing, industry, and even highway construction, the application of QM to data quality is relatively new. Organizations such as the International Organization of Standards (ISO), the National Institute of Standards and Technology (NIST), and others have advanced the concept of applying QM principles to data to the point that data QM is now a recognized academic field of study.

Principles and Terminology

The concepts and principles associated with the measurement of data quality have evolved significantly in the last few decades. The traditional approach to data quality could be called an "error approach," whereas current methods could better be characterized as an "uncertainty approach (ISO 2008)." With the traditional error approach, there was an assumed single "true" or reference value, and the objective of measurement was to get as close as possible to that true value. With the newer uncertainty approach, there is an assigned interval, or range, of reasonable values with an acknowledgment of the uncertainty and finite amount of detail that can be measured (ISO 2008).

The traditional approach to data quality describes deviations away from a true value that are due to random and systematic errors. Random errors result in dispersion, or low precision, around a reference value, while systematic errors shift the observed mean of a series of measurements away from the actual value, resulting in bias or low accuracy (figures 5 and 6). With the large number of measurements taken for network-level pavement condition data collection, random errors tend to offset each other and systematic errors become the most important influence on data quality (Flintsch and McGhee 2009). However, it should be noted that the combined effect of random and systematic errors may result in a large total error in any single measurement.



Figure 5. High precision, low accuracy

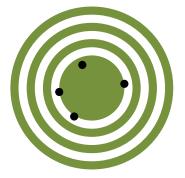


Figure 6. High accuracy, low precision

The newer data quality concepts put forth by ISO, NIST, and others replace precision, bias, and accuracy terminology with trueness and uncertainty. Trueness refers to the closeness of agreement between the mean of a large number of measurements and a true value, and uncertainty characterizes the reasonable dispersion of measured values. Measures of trueness and uncertainty are often described by standard deviations, confidence intervals, or more complex statistical or mathematical computations than traditional measures of data accuracy.

Whether using traditional or newer data quality concepts and terminology, the objective remains to characterize the closeness of a measurement to an accepted reference value or interval of values. Most of the pavement condition data quality standards currently used by transportation agencies incorporate the traditional terminology of precision, accuracy, and repeatability, along with other aspects of data quality, including completeness and consistency.

Definitions

Data QM uses many of the same terms as those used in describing QM for industrial production and highway construction. Terms such as QC, acceptance and independent assurance (IA) are all applicable to data QM. The following definitions, unless otherwise noted, were taken from AASHTO R 10 (AASHTO 2011), see also the *Glossary of Terms* at the end of this document:

- Acceptance The process whereby all factors used by the agency (i.e., sampling, testing, and inspection) are evaluated to determine the degree of compliance with contract requirements and to determine the corresponding value for a given product. Also referred to as verification when used to validate the collected data.
- Accuracy The degree to which a measurement, or the mean of a distribution of measurements, tends to coincide with the true population mean. When the true population mean is not known, as is the case with pavement data collection, the degree of agreement between the observed measurements and an accepted reference standard (ground truth) is typically used to quantify the accuracy of the measurements (TRB 2002).
- **Bias** An error, constant in direction, that causes a measurement, or the mean of a distribution of measurements, to be offset from the true population mean.
- **Calibration** A set of operations that establish, under specified conditions, the relationship between values of quantities indicated by a measuring instrument or measuring system, or between values represented by a material measure or a reference material, and the corresponding values realized by standards.
- **Independent assurance (IA)** Activities that are an unbiased and independent evaluation of all the sampling and testing (or inspection) procedures used in the quality assurance program.
- **Precision** The degree of agreement among a randomly selected series of measurements; or the degree to which tests or measurements on identical samples tend to produce the same results.
- **Quality** The degree of excellence of a product or service; the degree to which a product or service satisfies the needs of a specific customer; or the degree to which a product or service conforms with a given requirement.

- **Quality control (QC)** The system used by a contractor to monitor, assess, and adjust its production or placement processes to ensure that the final product will meet the specified level of quality. Quality control includes sampling, testing, inspection and corrective action (where required) to maintain continuous control of a production or placement process.
- **Repeatability** Degree of variation among the results obtained by the same operator repeating a test on the same material. The term repeatability is therefore used to designate test precision under a single operator.
- **Reproducibility** Degree of variation among the test results obtained by different operators performing the same test on the same material.
- **Resolution** The smallest change in a quantity being measured that causes a perceptible change in the corresponding indication (ICO 2008).
- Validation The mathematical comparison of two independently obtained sets of data (e.g., agency acceptance data vs. contractor data) to determine whether it can be assumed they came from the same population.

The Benefits of a Data Quality Management Program

An effective pavement management system depends on reliable, accurate, and complete information. Quality pavement condition data is directly linked to the ability of the pavement management system to produce reasonable, timely, and reliable recommendations regarding an agency's pavement network. Increasingly, pavement managers realize that money is wasted and poor decisions are made when data are substandard. Confidence in data is eroded and people within the organization will tend to work around poor quality data. The savings from using good data comes from more accurate decisions and lower life cycle cost for maintaining the pavements. AASHTO recognizes some of the benefits of QM in the pavement condition data collection program as increased "credibility, cost-effectiveness, and overall utility of the PMS" (AASHTO 2001). However, after a certain point, increasing the reliability of data significantly increases the cost of collecting it.

Virginia DOT studied the effects of implementing a comprehensive quality monitoring plan and found three primary benefits (Shekharan et al. 2006):

- Increased accuracy in reporting existing condition indices as demonstrated by changes in the condition categories by as much as 60 percent.
- Increased accuracy in reporting deficient pavements by as much as 30 percent.
- Increased accuracy of budget need determinations, illustrated by a cost correction of more than \$18 million for interstate pavement maintenance recommendations.

Virginia DOT concluded that without a comprehensive QM plan, "agencies may be under or overestimating maintenance and rehabilitation needs by 25 percent or more" (Shekharan et al. 2006). Shekharan et al (2006) also stated that the essential benefits of developing a QM plan for pavement condition data include:

- Improved accuracy and consistency of data.
- Better credibility within the organization.
- Better compliance with external data requirements.
- Better integration with other internal agency data.
- Cost-savings from more appropriate treatment recommendations.
- Improved decision support for managers.

Data Quality Management Cycle

Management of data quality is based on many of the same principles as other QM processes, such as Total Quality Management (TQM) and the Deming cycle of "Plan, Do, Check, and Act" for quality enhancement. Wang (1998) identified four phases that are essential in the QM cycle to ensure high quality data: define, measure, analyze, and improve. Expanding these concepts to pavement condition data collection includes (also shown in figure 7):

- **Define data quality** Identify the acceptable levels of resolution, accuracy, and repeatability.
- **Plan and implement QC** Develop and implement a set of procedures to produce, check, and ensure data of acceptable quality.
- **Perform acceptance tests and evaluate results** Perform tests to compare delivered data to acceptability metrics.
- **Take corrective action** Take steps to re-collect or reprocess data as needed to achieve data acceptance standards.
- **Report on data quality** Document the data quality standards, protocols, equipment, personnel, collection and processing methods, QC, acceptance tests, and results.
- **Improve the process** Use the knowledge and experienced gained to modify processes as needed to improve data quality.

It should be noted that the steps in the QM cycle incorporates a feedback process so that the collection team evaluates data quality continually throughout the collection and makes any needed process modifications as soon as it becomes evident.

Maintaining the Data Quality Management Process

The power of data QM stems from the continued application of the quality cycle each time data are collected. Even well-constructed QM programs are only effective when they are well maintained. A static QM plan will eventually lose its effectiveness, therefore the plan should continue to evolve as opportunities for improvement are identified and implemented.

The QM process should be accessible and understandable to all those involved in the data collection effort. The ability to provide employee feedback to the QM plan can motivate staff to participate in finding new ways to improve quality.



Figure 7. Data QM cycle (modified from Wang 1998).

Cost-Effectiveness of Data Quality Management Procedures

While agencies would like to have the highest possible data quality, there are practical limits to the cost-effectiveness of QM procedures and the optimal quality level is not necessarily the highest. The net benefit of quality data can be measured using models that link varying levels of data quality (and the associated costs) with economic outcomes. The data quality costs include all of the costs associated with planning, implementing, and evaluating data quality. The benefits of high quality data can be thought of as the avoidance of costs that would be incurred with failures of data quality. The costs of poor quality data include re-collecting, reprocessing, or re-rating data. For the user of such inaccurate data, costs include those associated with incorrect maintenance, rehabilitation, or reconstruction decisions.

The result of the data QM program can mean a significant reduction in pavement treatment costs for an agency. In 2003, agencies that outsourced data collection paid an average of \$50 per mile (\$80 per km) for complete sensor and distress data and video collection (McGhee 2004). An agency might spend the equivalent of \$10,000 to \$15,000 annually per lane mile (\$16,000 to \$24,000 per lane-km) for pavement maintenance, rehabilitation, and reconstruction treatments over the life of a pavement. Even a reduction of one percent in the annual cost of pavement treatments would more than offset the entire cost of data collection.

Different data QM activities, tools, and methods may be more or less cost effective. For example, prevention of data errors through improved training is often a more cost-effective approach than screening for and correcting errors once they have been made. In general,

automated and preventive data QM procedures tend to be more cost-effective than laborintensive corrective procedures.

5. DATA QUALITY MANAGEMENT PLAN

Introduction

A data QM plan is a document that defines the acceptable level of data quality and describes how the data collection process will ensure this level of quality in its deliverables and processes. QM activities ensure that:

- Data will meet agreed-upon standards and requirements.
- Work processes are performed as documented.
- Non-conforming data are identified and appropriate corrective action is taken.

Data QM plans apply to data collection deliverables and work processes. QM plans should include QC, and acceptance criteria. QC activities by the data collection team (agency or vendor) are necessary to monitor data quality and resolve errors as they arise. The QC activities help to monitor and verify that the data collection processes are being followed and are effective in obtaining quality standards. Finally, acceptance activities assist in verifying that the data collection deliverables meet the defined quality standards.

There are many templates available for development of a QM plan and an example – adapted from the University of Wisconsin, Department of Information Technology – is provided in Appendix B (UW 2012).

Importance of a Data Quality Management Plan

The quality of network-level pavement condition data is vital not only for pavement management purposes (i.e., assessing network-level condition, predicting pavement performance, establishing condition indices, and so on), but also for an ever expanding list of potential applications, such as calibration of the MEPDG, incorporation into HPMS, forensic investigations, and development of asset management performance measures. Therefore, the ability to evaluate and determine the quality of pavement condition data is essential for establishing the accuracy and reliability of analyses made using pavement condition data.

Though it is desirable to collect the highest quality pavement condition data possible, the improvements in quality must be balanced with the additional required effort, time, and budget. It is also recognized that the quality of needed pavement condition data may be a function of the intended use of the data. This can range from research-level analysis to development and reporting of key performance measures (e.g., statewide pavement condition and percent of smooth roads). Pavement condition data is no longer used just for reporting network-level condition, but has expanded into other areas, such as planning and programming preservation and rehabilitation activities and capital improvements as well as asset management applications. As the use of pavement condition data expands within and to other areas beyond pavement management, the ability to quantify pavement condition data quality through QM procedures becomes increasingly important.

As outlined by Flintsch and McGhee (2009), consistently achieving a quality product or service requires the implementation of a formal approach to organize, manage, and control quality. This

approach should include methods, techniques, tools, and model problem solutions. A QM plan helps ensure adequate procedures are in place to reduce or eliminate systematic and random errors. A QM plan is an efficient framework for dealing with quality issues, and without a documented plan, agencies are less likely to consistently apply QM activities from year to year or assess the effectiveness of the techniques utilized. A formal plan is critical to continuing the QM cycle and for ongoing improvement over time.

Quality Management Plan for Data Collection

Since high quality network-level pavement condition data is vital to a number of pavement applications, improving data quality by establishing a QM plan to address QC and acceptance of collected pavement condition data is essential. The QM plan establishes data quality criteria, acceptable levels of variability, and procedures designed to limit variability as much as possible. In addition, a large number of highway agencies use service providers for pavement condition data collection; therefore, a QM plan plays a critical role in ensuring that the data is collected correctly and accurately and that the correct data collection process is repeatable from year to year. QM processes should be in place throughout the life of the pavement condition survey—before, during, and after production—and should include activities undertaken by the agency and any pavement condition data collection service provider. The QM activities apply to pavement condition data collected using manual, semi-automated, or automated methods.

Responsibility for QM of the pavement condition data collection lies with the agency and the service provider (when applicable). The QC and acceptance procedures are used to ensure that the collected pavement condition data meet or exceed quality standards. In addition, the acceptance criteria should be met prior to the pavement condition data being accepted for use.

The key features of the plan include setting data quality standards, directing activities to achieve those quality standards (including monitoring and corrective actions), measuring pavement distress, and reporting the results. These key features include:

- **Define data collection/rating protocols** A critical component of the QM plan is establishing the methods, standards, and protocols to be used in collecting the data. Pavement condition rating protocols/guides should clearly define the distress types, severity levels, rating methods (e.g., count, length, or area), reporting interval, and the method to be used to compute condition values. Failure to understand and communicate any of these can negatively impact the usefulness of the condition data.
- **Establish data quality standards** An important first step in the QM plan is to establish and document the data quality requirements for all deliverables. Quality standards should specify realistically attainable accuracy, completeness, precision, repeatability, reproducibility, and resolution criteria for each data item at the network level. The specific measures that will be used to determine adequate data (and video) quality should be identified.
- **Identification of responsibilities** While there is considerable overlap in QM activities (such as checking data) during data collection; the QM plan should outline the person(s) responsible for each activity. For example, data collection personnel are responsible for data QC since they produce the data and have the tools and resources to influence the

quality of those data; alternatively, the user (e.g., pavement management group) is in the best position to assess data acceptability because this entity is the ultimate owner of the data. The QM plan should identify the staffing, roles, and responsibilities for QC and acceptance, including problem reporting, documentation, and tracking.

- **Personnel training programs** Training for data collection, rating, and reduction personnel is an important QC element in the QM plan. Crews must learn how to calibrate, operate, and troubleshoot complex equipment; raters must learn the proper protocols and pass competency tests; and data reduction personnel must learn how to compile the data in the proper format and check for errors. Some agencies require a formal "certification" of the pavement distress raters and equipment operators to verify that they have the needed knowledge and skills.
- Equipment calibration and method acceptance A key feature of QM plans is the requirement for equipment calibration and method acceptance. Testing equipment is calibrated and testing methods and analysis are verified prior to data collection and periodically thereafter to ensure that the equipment is functioning according to expectations and that the collection and analysis methods are being followed. Testing of control, blind, or verification sites are used for QC and acceptance before and during production. Other validation techniques include oversampling or cross-measurements and reanalyzing or resurveying a sample of the sections.
- **Data inspection** The QM plan should establish the timeframe or recurring frequency for performing specific data checks. In general, data inspection checks are performed during production for QC and acceptance when the data are submitted. Typical data checks include network-level checks for ratings that are out of expected ranges, checks for detecting missing segments or data elements, and statistical analysis to check for data inconsistencies.
- **Corrective action** The QM plan should specify the corrective action to be taken if data are not found to meet quality requirements. This may include re-collecting or rerating pavement sections, and it is important that the agency and service provider discuss and agree upon the corrective actions upfront rather than waiting until a problem is discovered.
- Quality management reporting To complete the QM cycle, it is important that documentation of the QC and acceptance procedures be performed during all phases of the data collection survey. Reporting is an important component of the overall QM program as it enables tracking of problems and continuous improvement of the quality process. QM reporting enables the agency to refer back to previous reports, keep track of related problems, and take steps to prevent the same issues from reccurring.

A flowchart of the QM activities is further illustrated in figure 8.

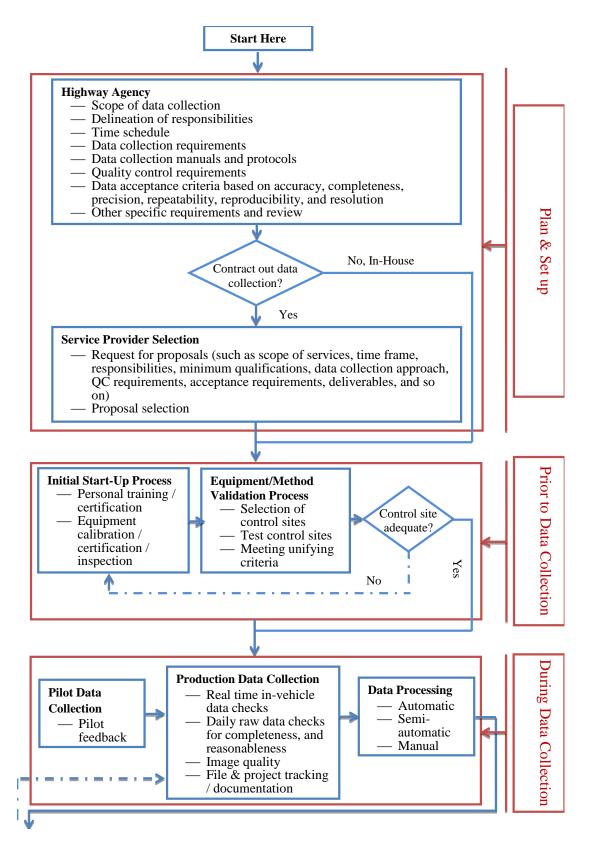


Figure 8. Summary of QM activities (adapted from Flintsch and McGhee 2009).

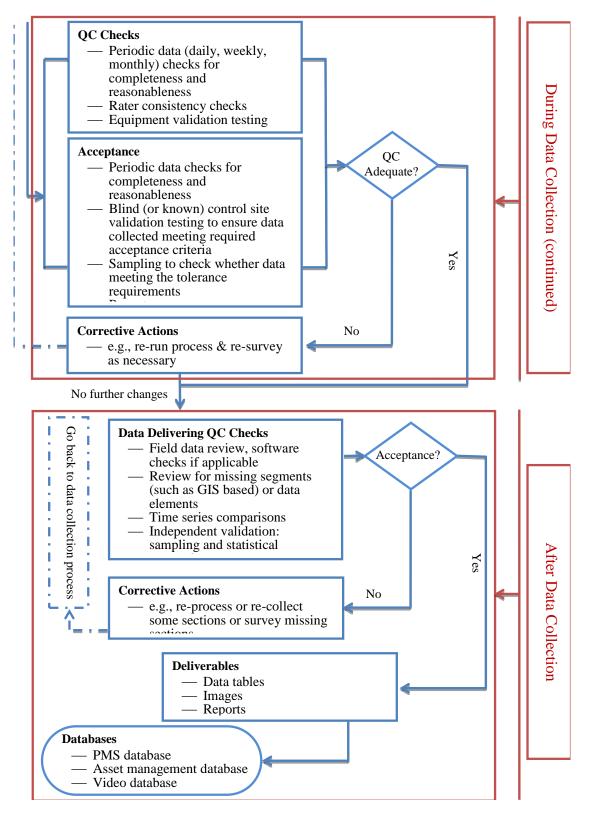


Figure 8. Summary of QM activities (continued).

6. DATA QUALITY STANDARDS AND ACCEPTANCE CRITERIA

Introduction

Establishing data quality standards and acceptance criteria is an important early step in any QM plan. Therefore, each agency should formalize and document their data quality requirements, including the criteria for acceptance of data. This information is generally documented in the agency-developed pavement condition survey scope. An example of a pavement condition survey scope is shown in figure 9. In the survey scope, the agency compiles a detailed list of sections to be tested, often including the beginning and ending descriptions of the segments (e.g., highway junctions or cross streets), as well as global positioning system (GPS) latitude and longitude coordinates, when available. These detailed descriptions play an important role by maximizing the surveyor's ability to locate the proper pavement segments to be surveyed.

		Pavement Condition Survey Scope
A.	Numl	per of miles to be surveyed.
	a.	Increasing, decreasing, or both directions for interstate, multi-lane, divided, and two lane highways.
	b.	For automated pavement condition data collection, specify image collection (e.g., right of way images on all routes).
B.		to be collected, units of measure, and reporting distance (e.g., every 0.10 mi km]):
	a.	GPS coordinates (longitude, latitude, and elevation), when applicable.
	b.	International Roughness Index (IRI) (inch per mile or meter per kilometer).
		Bridges (count).
		Concrete pavements:
		i. Transverse cracking (linear feet).
		ii. Longitudinal cracking (linear feet).
		iii. Joint faulting (inch).
		iv. Patching (square feet).
		v. Blowups (square feet).
		vi. Punchouts (square feet).
	e.	Asphalt-surfaced pavements:
		i. Alligator cracking (square feet).
		ii. Block cracking (linear feet).
		iii. Longitudinal cracking (linear feet).
		iv. Transverse cracking (linear feet).
		v. Rutting (inch).
		vi. Patching (square feet).
		vii. Blowups (square feet).
		viii. Potholes (count).

Figure 9. Example pavement condition survey scope (adapted from LADOTD 2011).

In addition to providing a list and description of sections to be tested, some agencies also prepare a database for use during the condition survey. The database typically contains columns for all

of the data elements to be collected and rows for each reporting interval (e.g., every 0.01 mi [0.02 km] or every 0.25 mi [0.40 km]). The agency populates the database cells related to location (e.g., route identifier, direction, and milepost) and other data elements such as number of lanes, functional classification, and expected pavement type. The remaining cells are populated by the agency staff (for agency-conducted surveys) or by the service provider during the condition survey. In this way, a properly formatted database is provided for use, thus helping to minimize pavement condition data quality issues.

As a practical matter, the quality standards will largely depend on the agency's intended use of the data to support decisionmaking. Some agencies will use individual distresses (or an index based on an individual distress) to trigger treatment options within a pavement management system. As an example, rut depth over 0.5 in (12.7 mm) might trigger an asphalt overlay. Other agencies may use only an overall index, such as PCI, to report and model pavement condition, trigger treatment options, and analyze budgetary needs. Knowledge of the eventual use of each data item, trigger points, and any grouping of data is important when determining both the resolution and quality needed. An agency might perform a sensitivity analysis of data items in the pavement management system to determine data quality impacts.

Resolution, Accuracy, and Repeatability

The data quality requirements in a QM plan typically define the level of *resolution, accuracy*, and *repeatability* for each data element. Resolution refers to the level of detail—specified in absolute terms—such as rut depth measured to the nearest mm or IRI measured to the nearest inch/mile. The resolution specified should be fine enough to track pavement deterioration adequately and support agency decisions but must reasonably reflect technological limitations for network-level collection. Equipment manufacturers can provide practical guidance on the resolution capabilities of equipment. As shown in table 8, different protocols or reporting requirements have varying data resolution requirements.

Data Itam	Required Data Resolution			
Data Item	HPMS	LTPP	AASHTO	
IRI	1.0 in/mi (0.016 m/km)	0.6 in/mi (0.01m/km)	6 in/mi (0.1 m/km)	
Rut depth	0.10 in (2.54 mm)	0.04 in (1 mm)	0.04 in (1 mm)	
Fault height	0.10 in (2.54 mm)	0.04 in (1 mm)	0.04 in (1 mm)	

Table 8.	Examples of	data resolution	requirements f	or different p	rotocols.
	T		· · · · · · · · · · · · · · · · · · ·	· · · · · · ·	

Accuracy (or bias) refers to the closeness of a measurement to an accepted ground truth or reference value. Requirements can be specified in absolute values, percent, standard deviation, or other statistical measure. For example, table 9 includes the accuracy and precision criteria for several highway agencies. In addition, Case Study No. 2 illustrates an example of the data quality standards for the Oklahoma DOT. Appendix E contains a summary of the QC and acceptance process used by the Oklahoma DOT.

Agency	Data Element	Accuracy	Precision
	IRI	± 10 percent of Class I profile survey	± 6.3 in/mi (0.1 m/km) standard deviation for 5 runs
British Columbia MoTI (BCMoTI 2012)	Rut depth	± 0.12 in (3 mm) of manual survey	± 0.12 in (3 mm) standard deviation for 5 runs
	Pavement distress index (PDI)	\pm 1 PDI of manual survey (0 to 10 scale)	± 1 standard deviation of the PDI for 5 runs
	IRI	± 5 percent of control section	± 1 in/mi (0.02 m/km) average of 5 passes
Alabama DOT (ALDOT 2010)	Rut depth	±0.1 in (2.5 mm) of manual survey	\pm 0.01 in (0.25 mm) average of 5 passes
	Faulting	±0.1 in (2.5 mm) of manual survey	\pm 0.01 in (0.25 mm) average of 5 passes
Virginia DOT	IRI	±5 percent of agency reference value	< 5 percent of 10 runs
(Diefenderfer 2010)	Rut Depth	\pm 0.08 in (2.0 mm) of agency reference value	< 5 percent of 10 runs

 Table 9. Example of agency pavement condition data quality requirements.

Once resolution, accuracy, and repeatability requirements have been established, they should be periodically re-evaluated to ensure that they adequately represent the capabilities of the current technology and assure the reliability of the data. As a minimum, the data quality requirements should be evaluated every 5 years.

Reference Values

An important aspect of data quality standards is the establishment of reference values or "ground truth" at control and blind sites. Control site reference values are typically established by the agency and evaluated using manual measurement techniques or the "most appropriate" technology (note: techniques used for manual measurement of control sites are described further in Chapter 7). The control sites are used to carry out a series of measurements under more or less repeatable conditions. The reference values are assumed to represent the true pavement condition and are used for comparison to the values measured periodically using network-level automated or production methods at the same control sites. This is one method of evaluating whether quality standards for accuracy are being met.

Case Study No. 2 Example of Data Quality Standards Oklahoma DOT

The Oklahoma DOT has contracted for pavement condition data collection since the 1990s. In 2001, Oklahoma DOT began implementation of a pavement management system and recognized the importance of being able to measure data quality. As part of its new QM procedures, Oklahoma DOT worked with the data collection contractor to understand the limits of the available technology and then formalized its data quality standards.

During collection, Oklahoma DOT personnel meet the data collection field crew at control or verification sites on a weekly basis. Using the quality standards shown below, sensor data (IRI, rut, and fault) from the sites are checked for accuracy and repeatability. If more than one vehicle is collecting data on the project, the data is also checked for reproducibility. Upon delivery of final data, samples of distress ratings are checked for accuracy. The GPS coordinates for the beginning of each control section are compared for accuracy with Oklahoma DOT-provided coordinates. All GPS coordinates (collected every 0.01 mi) are plotted on a state highway system shape file using a GIS and visually inspected for obvious errors or omissions.

Data Element	Required MinimumRequired ResolutionmentAccuracyNearest)		Required Minimum Repeatability
International	\pm 5 percent compared to	1 in/mi (0.02 m/km)	\pm 5 percent run to run
Roughness Index	dipstick or Class I profiler		for three repeat runs
Rut Depth	± 0.08 in (2.0 mm) compared to manual survey	0.01 in (0.25 mm)	± 0.08 in (2.0 mm) run to run for three repeat runs
Faulting	± 0.08 in (2.0 mm) compared to manual survey	0.01 in (0.25 mm)	± 0.08 in (2.0 mm) run to run for three repeat runs
Distress Ratings	± 10 percent compared to agency ratings	N/A	N/A
GPS Coordinates	0.00005 degrees compared to agency provided coordinates	0.000001 degree	N/A

In assigning a reference value, it is assumed that no mistakes were made in performing the measurement, the equipment and method used have low error, and the resulting value is a "correct" reflection of conditions in the field. However, it should be recognized that adherence to the best procedure results in a reference value with some degree of uncertainty and that even the most accurate ground truth is only temporarily accurate, as conditions change with time.

In choosing the methods to measure and establish reference values, it is important to understand the technology and procedures that will be used to collect each network-level data item. For example, rut depth measured with a 5-point rut bar will provide very different values than that measured with Institut National d'Optique (INO) lasers. The two methods cover different lane widths and use a significantly different number of data points to calculate rut depth. The agency

may choose to try and replicate the production method (including its limitations) or may instead try to establish the most accurate reference value possible. It is important that the agency also understand the limitations and implications of the selected manual (or other) method of measuring the pavement condition. These factors should be explicitly taken into consideration when choosing the method of establishing reference values.

It is particularly challenging to establish reference values for surface distress ratings, such as cracking. The subjectivity of distress ratings makes data accuracy more difficult to ascertain. For these data, the reference values may be a consensus-based ground truth estimate. The method used to rate distresses will again have a direct bearing on the resulting reference values. For example, the ability to detect fine cracks in asphalt surfaces is a type of discrepancy that often occurs between manual and automated measurements.

To the extent possible, reference values should be established for all data items to be collected. For example, agencies could use handheld GPS equipment at a number of sites to use as a check against the collected latitude and longitude data. Curve and grade values could be obtained from recent construction survey plans and pavement (or surface) type could be visually observed at a number of locations.

Data Variability

Besides the inherent variability in pavement condition data, there are external sources of variability that influence data measurement. These include data collection equipment or method, rater consistency, inter-rater uniformity, time, and data referencing, processing, or handling (Morian, Stoffels, and Frith 2001).

External sources of variability in sensor data (e.g., IRI, rut depth, faulting, and macro texture) often are related to the equipment used to collect the data. The type of sensor used (e.g., laser, ultrasonic, and scanning laser) may have a different sensor footprint, lane coverage width, number of data points used in the calculations, and can be affected by roadway environmental conditions—including weather, contaminants on the pavement, or pavement texture. Wheel path wander and/or lateral position of the vehicle are often a source of data variability related to operation of the equipment. Referencing errors lead to data variability if the location of the data is even slightly off. Raw data must be processed according to the protocols specified by the agency and any inconsistency in the method used will result in data variability. These are just a few examples of external sources of data variability, and it is important that agencies spend the time to learn more about this subject. Without a broad understanding of the sources of data variability, the agency may have unreasonable expectations or may improperly assess data quality.

Sources of variability in distress ratings can be related to image quality (e.g., resolution and contrast) if distresses are rated from pavement video. In the case of windshield surveys, the rater's ability to see the roadway clearly and the speed of the survey vehicle have an impact on data variability. The subjective and complicated nature of the rating process (i.e., the rater must correctly identify both the type of distress and the severity) leads to data variability. Studies have shown that consistency in determining severity levels is particularly difficult to achieve (FHWA 2000; Goodman 2000).

Statistical Analysis

Verification of pavement condition data assessment often consists of reanalyzing or resurveying a sample of pavement sections. The sample size should consist of a sufficient number of pavement sections to ensure that the selected samples represent the population (for each pavement family) and that there is a sufficient number of sections to verify the specified measurement accuracy (Flintsch and McGhee 2009). For pavement condition data collection, the sample size used in the QC process usually ranges from 2 to 10 percent (Flintsch and McGhee 2009). Typically, agencies select sample size based on previous experience or determine the optimal sample size using statistical techniques based on the desired accuracy and the degree of risk (Flintsch and McGhee 2009). Sample size can be determined using the following equation:

$$n = \left(\frac{z_{\sigma/2} \sigma}{E}\right)^2 \tag{Eq 1}$$

where:

п	=	sample size
$Z_{\sigma/2}$	=	Standard Normal Distribution
	=	1.960 ($\alpha = 0.05$, or 95 percent confidence interval)
	=	1.645 ($\alpha = 0.10$, or 90 percent confidence interval)
σ	=	population standard deviation
E	=	tolerable bias

Data checks between QC or acceptance samples and production surveys (for the same roadway section) often include evaluation of the differences between the mean condition values (e.g., comparison of IRI, individual distresses, and/or composite index). The comparison of means typically includes a paired t-test to determine if the production survey is consistently under or overestimating pavement condition. Other statistical evaluations have also been used. For example, the British Columbia MoTI uses the kappa statistic (see Appendix C), the Alabama DOT uses a Pearson's r correlation (ALDOT 2010), and the Nebraska DOR uses a multivariate factor analysis (NDOR 2009).

Acceptance Criteria

After establishing quality standards, the agency must also set the criteria for acceptance of the data. The acceptance criteria specify the limits of data variability, most often by a allowing a certain percentage or standard deviation above or below the reference value. Acceptance criteria may also specify the percent of data checked that must be within the acceptable limits. For example, some agencies require that 100 percent of the data tested or sampled meet the specified tolerances, but others require a certain percent within limits (PWL). An example of a PWL batch acceptance criteria used by Pennsylvania DOT on a 2.5 percent sample of data is shown in table 10.

Reported Value	Initial Criteria	Percent Within Limits	Action if Criteria Not Met
IRI	$\pm 25 \text{ percent}^1$	95 percent	Reject deliverable
Individual distress severity combination	$\pm 30 \text{ percent}^1$	90 percent	Feedback on potential bias or drift in ratings and retrain on definitions
Total fatigue cracking	$\pm 20 \text{ percent}^1$	90 percent	Reject deliverable
Total non-fatigue cracking	$\pm 20 \text{ percent}^1$	90 percent	Reject deliverable
Total joint spalling	joint spalling $\pm 20 \text{ percent}^1$ 90 percent Reje		Reject deliverable
JCP transverse cracking ²	$\pm 20 \text{ percent}^1$	90 percent	Reject deliverable
Location – segment / offset	Correct segment surveyed	100 percent	Return deliverable for correction
Location – section begin	± 40 ft (12 m)	95 percent	Return deliverable for correction and systems recheck
Panoramic images	Legible signs	80 percent	Report problem – reject subsequent deliverables

 Table 10.
 Pennsylvania DOT batch data acceptance criteria (PennDOT 2011).

¹ within agency measured value.

 2 JCP – jointed concrete pavement.

Corrective Actions

The corrective actions to be taken during QC and acceptance should be agreed on and specified in the QM plan. The acceptable tolerances for each data item should be interpreted so that when variability limits are exceeded, the collection or rating process should stop and the equipment or rater should not be used for production until the problem is resolved. Re-calibration of equipment or re-training of personnel may be needed to correct the problem.

In rare cases, variability levels are exceeded but production may continue on a trial basis. This decision should only be taken after careful consideration and always with the explicit agreement of the agency. It is essential that decisionmakers possess the knowledge and skills necessary to assess the factors involved in excessive variability and make a sound judgment based on all the available information. This deviation from the QC and acceptance protocol should be approached with caution and changes documented.

During the acceptance phase, the most common corrective actions specified are rejection of the deliverable and re-collection, re-rating, or reprocessing of the item. Due to expense, this is the least desirable time to discover a problem with data or video quality. For this reason, most QM plans strongly emphasize QC and acceptance activities in order to mitigate the risk of producing data of unacceptable quality. All corrective actions should be documented in the final QM report.

Other Quality Requirements

Acceptance criteria should also be specified for any non-data deliverables, such as video. Image quality is often described in subjective terms.

Many agencies specify requirements for the clarity and brightness of video images. These requirements are more subjective in nature and typical acceptance criteria for panoramic or right-of-way images could include the minimum percent of a control section with clear images (e.g., signs readable), no debris on the lens or housing in the image, adequate exposure, and images in the correct order and direction. For pavement images, the criteria usually include proper exposure, sufficient sharpness to enable distress identification, and correct "stitching" of images. The acceptance criteria might also specify the maximum number of allowable consecutive images of less than acceptable quality.

An example of video image quality requirements from the Louisiana DOTD is provided in Case Study No. 3. The complete Louisiana DOTD QC and acceptance process is provided in Appendix D.

Case Study No. 3. Quality of Video Images Louisiana DOTD

The Louisiana DOTD has been conducting automated pavement condition surveys since 1995. Surveys are conducted by pavement condition assessment service providers who are required to collect images for quantification of pavement surface distress as well as distance to overhead obstructions. Specifically related to video images, the service provider is required to review the pavement and right-of-way (ROW) images during data collection and at the end of each day to ensure:

Feature	Pavement Image	ROW Image
Clarity	✓	✓
Minimal missed/skipped images	✓	✓
Proper lighting	✓	✓
Correct stitching	✓	

Upon receipt, the video images are checked by the Louisiana DOTD to ensure that the collected images have acceptable levels of clarity, brightness/darkness, and completeness. Per LADOTD 2012c, video image review includes:

- **Image clarity**—all images should be clear and highway signs easily read. Most highway distresses should be evident in all views. There should be minimal or no debris in the cameras' viewing path.
- **Image brightness/darkness**—images are not to be collected during hours when it is too dark (rule-of-thumb: if street lights or security lights are on, then it is too dark). It has been found that during poor lighting conditions, the images become very grainy and seem to be out of focus, or it results in a "black out," which can cause a control section to be rejected. In addition, if the data collection occurs just before a rain storm, the dark clouds may not allow the proper amount of light to enter the camera, and the subsequent image(s) will be of poor quality.
- **Dry pavement**—control section should not have any standing water during testing; otherwise, the control section will be rejected. As a result, data collection should be halted during a rain storm. If rain drops are allowed to accumulate on the protective glass, the images will be of poor quality due to the lack of clarity and sharpness.
- **Image replay**—images should play sequentially and in the correct order. The data collection vehicle should give the impression that it is traveling in a forward direction.
- **Missing images**—there should be minimal or no missing images. Any control section that contains substitute images should be rejected.

7. QUALITY CONTROL

Introduction

QC includes those activities performed to assess and adjust production processes to obtain the desired level of quality of pavement condition data (Flintsch and McGhee 2009). This chapter focuses on the tools and techniques used for data collection, whether conducted using in-house staff or by service providers, to ensure the production of high-quality data.

The QC plan should detail the procedures to be followed during the pavement condition survey and include such items as (see Appendix G for QC and acceptance checklist):

- Training automated distress collection crews and distress raters.
- Equipment setup and calibration.
- Field testing control and verification sites.
- Real-time data checks.
- Internal validity checks.
- Quality checks during data reduction.
- Corrective action.

It is interesting to note that many of these procedures are currently in use by U.S. highway agencies routinely performing network-level data collection activities. Figure 10 illustrates the percent of highway agencies (U.S. State and Canadian provincial agencies) using the various QC activities.

Personnel Training

One of the key QC activities is training the personnel that will be collecting the data and/or rating the distresses. In some cases, the collection and rating are performed simultaneously—with one technician driving while another logs distresses using a keyboard. In other cases, the crew collects sensor data and pavement video images, which are used later to rate visible pavement distresses. Sometimes, visible distresses are rated from the shoulder of the road (a low-speed windshield survey) while other condition data (such as IRI and rut depth) are collected at highway speeds by a field crew. Thus, the training given the collection crew will vary greatly depending on the method of collection and rating. For this discussion, the issue of training the data collection field crew and rating personnel will be treated separately.

Distress rating technicians (for either manual or semi-automated surveys) undergo extensive training before production rating begins. Typically, agency and service providers conduct training for pavement condition distress rating in-house; however, very few have certification programs that raters must pass prior to commencing the condition survey. Two exceptions include the North Carolina DOT, which provides rater certification training, and the Louisiana DOTD, which requires the service provider to certify pavement raters. However training is carried out or evaluated, pavement condition raters should be instructed in the agency's unique distress rating protocols. In addition, raters should conduct and be evaluated on verification sites

specific to the pavement condition data collection. Distress ratings performed by the survey crews should be compared to those of the lead rater for accuracy and consistency. Cross-rater checks are also performed to ensure all raters produce similar results. If any raters are found to be deficient, additional training may be required.

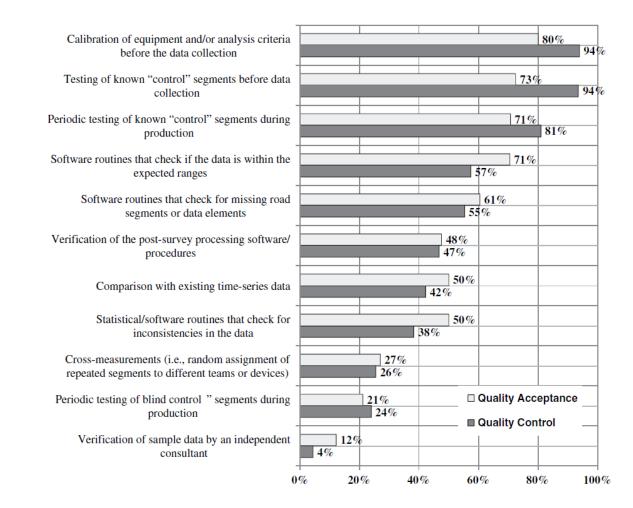


Figure 10. Use of quality control and acceptance processes by U.S. and provincial highway agencies (Flintsch and McGhee 2009)

The training program for automated data collection crews is also extensive. Data collection technicians must learn how to operate and troubleshoot complex computer hardware/software, video, and automotive systems. Their training typically includes calibrating the equipment, monitoring the data and video systems in real time, and understanding the multitude of factors that can affect data quality during the collection process. They should also be trained in startup checks (e.g., laser calibration, accelerometer "bounce test", distance measuring instrument [DMI]) that are performed daily before collection begins to ensure proper functioning of equipment and software. They must also learn checks of systems and data that are performed at the end of collection every day (e.g., data completeness, image and data quality) and other systems checks that are performed on a weekly or periodic basis (e.g., DMI and GPS). Finally, field technicians are trained to review data in the field to look for inconsistencies and to check

error logs. This allows the crews to spot problems, take corrective actions, and re-collect the segments before leaving the area. Field technicians should keep a proper log of all checks to submit to the project manager as documentation.

Equipment Calibration

The complexity of current automated technologies used for network-level data collection makes it imperative that equipment be properly adjusted and calibrated prior to the start of surveys. This equipment is capable of collecting large volumes of data very quickly, but if the equipment is out of calibration or improperly configured for the data collection, the data may be useless for the intended purpose. Attention must be given to the configuration and calibration of equipment and confirmation of proper operation after data collection if there is to be confidence in the quality of the data.

Equipment calibration and configuration requirements will likely be specific to the piece of equipment in use. As such, specification of requirements may be difficult in a standardized QM plan. If data are collected by an agency using a set piece of equipment, the procedures and requirements may be more easily specified. However, if collected by a service provider, the agency may have to work closely with the provider to establish minimum requirements for configuration, calibration, periodic checks, and documentation.

Any pavement condition data collection equipment and its subsystems (e.g., DMI, GPS, or video images) should be calibrated and checked prior to initializing the pavement condition survey. Control sites with known length and condition values can be used to calibrate the pavement condition data collection equipment. Certain subsystems, such as the DMI, can be calibrated in the field, if needed, while others (typically laser sensors) will require additional laboratory calibration.

Configuration and Calibration

The equipment used for automated network-level data collection consists of complex sensors, computers, GPS units, and video systems installed on the data collection vehicle (DCV). The components are configured according to agency requirements and calibrated as specified by the manufacturer. Some of the DCV components, such as laser sensors, are sealed and cannot be calibrated except by the manufacturer and thus should be replaced when they malfunction. For the components that can be calibrated, the agency typically performs initial calibration prior to mobilization and re-checks the equipment in the field at the agency's control sites.

Calibration of the laser profiling system should include laser sensor checks and block tests to ensure the accuracy of the height sensors, accelerometer calibration, "bounce tests" to verify proper functioning of the height sensors and accelerometers, and distance calibration to ensure accuracy of the DMI. Calibration of the DMI and some accelerometers occurs during field testing, and each should be checked and recalibrated on a regular basis. The DMI calibration includes testing on a course of known length, and should be of sufficient length to minimize calibration errors. Generally, agencies check accelerometer's daily during startup operations. Certain tests, such as the "block test," which checks the vertical height sensor, can detect problems; however, the vertical height sensor requires manufacturer calibration. If a sensor is replaced, the block test should be run to verify that the replacement sensor is performing accurately. Agencies typically conduct "bounce tests" and other equipment tests on a weekly basis.

In addition to calibrating the equipment, agencies must also establish the list of data items that will be used in the measurement calculations. Onboard software generally analyzes the IRI, faulting, and rut statistics from the raw longitudinal and transverse profiles. Although there are many ways to compute IRI, the AASHTO and ASTM standards incorporate calculations to simulate the response of a quarter-car traveling at a specified speed and wavelength for filtering the raw profile. Likewise, onboard systems also analyze faulting and rut depth measurements.

Additional field testing, at startup and during collection, includes setting and checking the quality of the video camera. After collection, parameters are set for the automated processing and images are sequenced and "stitched" (in the case of pavement video) for proper playback.

Data collection teams use the collection databases and detailed section descriptions to properly locate the section "begin" points during data collection. The data collection team uses these files to route data collection efficiently to avoid unnecessary delays or downtime for the field crews.

Verification of equipment and method continues throughout the data collection phase by repeat testing of the control sites (described in a subsequent section of this chapter). If any problems are found during collection, the equipment is recalibrated or replaced and/or the raters are re-trained.

Distress rating methods must also be calibrated before production begins. Raters are trained in the agency's specific rating protocols and their ratings are compared against each other and against those of a lead (or QC) rater. An adequate number of distress rating control sites for each pavement type should be used in the pre-collection phase to ensure that the distress rating method is in accordance with agency requirements. Further training is performed until results are within tolerances.

Real-Time Monitoring, Daily or Periodic Checks

Field crews have checklists of daily checks that must be done at the beginning of each day, including checking the computer systems, camera enclosures, tire pressure, and lasers. In addition, the field crew should check video monitors periodically throughout the day to watch for any changes in video quality. Most DCV onboard systems enable real-time monitoring of IRI, rut depth, faulting, DMI, grade, cross slope, and GPS as it is being collected. These systems have audible and visual warnings displayed if data values are out of normal range (either high or low) or other problems are detected. The crew checks the onboard road sections and reference point database during collection to ensure the proper segments are being collected. Shapefiles, which are used to store geometric location and associated attribute information, may also be loaded into the computer to facilitate identification of collection segments. Shapefiles are particularly useful to the data collection crew members who may not be familiar with sample section locations.

At the end of each day of data collection, field technicians back up data and review data files to look for irregularities. Log files keep track of all error messages and section averages may be

calculated. These, as well as samples of video, are reviewed for any issues that need corrective action. The field crew fills out a daily log of activities, including QC performed. Reports are uploaded and reviewed by QC personnel in the office.

Control, Verification, and Blind Site Testing

Control, verification, and blind site testing are critical QM activities that are performed before production and then periodically throughout the production phase of the data collection. Control sites are segments of road whose condition data have been measured by the agency (or third party) personnel. Manual measurements are not required, but measurement should be performed using the best available and practical techniques. This data is used as a reference value or "ground truth" to compare against data collected during production and verifies proper collection procedures and continued calibration of the equipment. The agency may also use the same or different control sites to rate visible distresses (such as cracking and raveling) manually to compare with the production distress ratings. In this way, control sites are used to assess the adequacy of the QC processes being used during data collection.

Pre-production control site testing is performed to verify equipment calibration and method acceptance before collection begins. Some agencies may require prospective service providers to pre-qualify by testing local control sites and submitting the data with their proposal. At the beginning of data collection, the collection crew will run the control sites an agreed upon number of times (typically three or five). The average of the runs is used to compare to the reference values to assess whether equipment is properly calibrated and the proper protocols are being followed. If control sites are passed, the collection crew will be ready to start production data collection. If not, diagnoses are performed until the issues are resolved. During collection, control sites and/or verification sites are retested at regular intervals. If more than one DCV is used, the control site testing demonstrates reproducibility of the multiple DCVs.

For distress ratings, control sites are used in the pre-production phase to train and calibrate raters in the proper application of the rating protocols. The procedures are similar whether ratings are to be performed through semi-automated means or by windshield surveys. For fully automated distress rating, the control sites are used to calibrate and adjust the computer algorithms that are used during data reduction.

Control Site Selection and Setup

Agencies typically establish multiple control sites that are representative of different pavement types and distresses found on the network. Control sites should have varying levels of distress, and it is possible to use the same control sites for many years. This is beneficial to the agency both for time savings (i.e., the sites may not need to be manually measured every year) and the ability to compare data history at the sites.

Control sites can be used to validate sensor and/or distress data, but often a site that is selected for one is not necessarily well-suited for the other. For example, significant cracking in the wheel paths can interfere with accurate and repeatable IRI or rut depth measurements. Therefore, it may be desirable to limit the amount of cracking on control sites to be used for sensor data validation. Control sites should have measurable (i.e., some minimum) amounts of distress. This is because a certain range of variability will be allowed in the data quality requirements, and if the amount of distress is low, the accuracy of the measurement may be more difficult to verify. For example, if a control site has an average rut depth of 0.50 in (12.7 mm) and the required accuracy is ± 0.10 in (2.5 mm), the acceptable measurement range would be 0.40 to 0.60 in (10.2 to 15.2 mm). But on a site with average rut depth of 0.20 in (5.0 mm), the acceptable range would be 0.10 to 0.30 in (2.5 to 7.5 mm). In percentage terms, measurements on the first site have allowable variance of \pm 20 percent, while on the second site, that tolerance would be \pm 50 percent.

Other suggested requirements for control site selection are that they be straight (i.e., tangent sections) and flat (i.e., no curves or super elevation), have adequate lead in for acceleration and deceleration, and be safe for the collection crew to turn around to make multiple runs. Because of these requirements, control sites might not be used to check the accuracy of curve and grade with automated equipment. Multi-lane divided highways are often selected as control sites to minimize traffic disruption.

Set up of control sites involves marking and measuring the control site location and length by the agency or third party. Control sites can vary in length but typically range from 0.5 to 1 mi (0.8 to 1.6 km). If longer sites are used, the reference values are usually established using automated measurements. The beginning of a control site is marked (often with paint on the shoulder), a specified length is manually measured, and the ending location is marked. Detectable targets can also be placed at the beginning and endpoints to automatically trigger data recording. Lane markings must be in good condition to ensure the crew can discern the proper segment for collection.

As part of the data quality requirements, many agencies specify the evaluation of a control site during the pre-production phase. Control sites are used to calibrate data collection equipment and validate raters, as well as to establish ground truth of pavement distress (including rut depth, roughness, and faulting). Any discrepancies between the ground truth and the condition survey can be resolved prior to initiating the production survey. Table 11 provides examples of agency-specified control site requirements.

Verification and Blind Sites

Verification sites are similar to control sites except they have not been measured manually by the agency. For sensor data, a verification site is tested shortly after the collection crew has demonstrated calibration at a control site, and this data is then accepted as the reference value for future repeat testing of the site. Verification sites are typically run multiple times, and the average of the multiple runs is compared to the reference value to determine accuracy and repeatability. Verification sites can also be used for windshield distress rating since crews can be sent back at intervals during data collection to perform repeat ratings of sites.

Agency	Number of Sites	Site Length	Other Details
British Columbia MoTI (BCMoTI 2012)	4 (asphalt)	0.5 mi (0.8 km)	Selected using prior year's survey data or control sections
(J. A. Horne, personal 4 (JCP) 0.5 ml (0.8 km) e		• Service provider is also required to evaluation prior to proceeding to the next district	
		0.5 mi (0.8 km)	• Used as part of the scoring of the service provider's proposal
Pennsylvania DOT (J. L. Arellano, personal communication 2012)	4 (asphalt) 2 (JCP)	~0.5 mi (0.8 km)	• Service provider must run each testing vehicle prior to acceptance for production testing
Virginia DOT (Shekharan et al. 2006)	8 (asphalt) 2 (JCP) 2 (CRCP)	Variable	 Calibrate distress rating process Establish precision and bias for roughness, rut depth, and distress

 Table 11. Example of agency control site requirements.

¹ CRCP – continuously reinforced concrete pavement

Verification sites, like control sites, can be used for subsequent collection cycles if no treatment has been performed, so the agency has a history of the reference values at the site. Verification sites are typically spread geographically throughout the data collection area while control sites are often centrally located. Many agencies require control or verification site testing at regular intervals (e.g., weekly) throughout production data collection as specified in the QC plan. This repeat testing is also used to demonstrate continued calibration of the equipment/method. Table 12 provides an example of agency practices for verification testing.

Agency	Verification Testing
British Columbia MoTI (BCMoTI 2012)	 One site every 3 days. For contracts longer than 30 days, re-evaluate to verify repeatability.
Colorado (CDOT 2012)	 Virtual review of eight asphalt and two concrete segments from first 500 mi (800 km), randomly selected. Each region reviews an additional three to six sites.
Louisiana (Fillastre 2012)	• 5 percent of collected sections.
Maryland (MDSHA 2011)	 IRI and rut depth once a month, no less than 3 times during survey. Compare cracking index with previous year.
Nebraska (NDOR 2009)	• 10 percent of pavement segments spot checked in field.
Oklahoma (ODOT 2010)	• Weekly evaluation of either the verification or control site (6 to 10 per survey year).
Pennsylvania (PennDOT 2011)	125 blind sites.Random sample of 2.5 percent of all segments surveyed.

 Table 12. Example of agency testing of verification sites.

Although not quite as common, agencies may also use blind sites whose locations are not disclosed to the data collection team in advance. As collection is completed in an area containing one of these unknown or blind sites, the agency requests the data for that segment of the network. The agency will have rated the distresses or manually measured the sensor data elements in advance to establish the reference values. The data collection team then submits the data, which is checked by an agency lead or QC rater.

Establishing Reference Values

There are many different methods and types of equipment that can be used by an agency or third party to measure and establish control site reference values for sensor data. While the manual measurement of discrete data points on the control site will likely be more accurate than the automated method, there will typically be fewer total data points collected. Consideration should be given to the number of data points needed to characterize the data item sufficiently. The methods used for manual measurement should result in a reference value that is equal to or better in accuracy than that which can be collected using automated means. Some of the common methods of manual measurement to establish reference values include:

- **IRI** Establishing a reference value for IRI typically involves manually measuring a profile in each wheelpath and then calculating IRI for the left and right wheel paths from the profiles. A rod and level survey (figure 11) is one method used to manually measure the longitudinal profile and while accurate (classified by ASTM as a Class I profile), this method is also one of the slowest. A Face Dipstick® (figures 12 and 13) or walking profilers (figures 14 through 16), which are other types of Class I profilers, are often used to collect the longitudinal profile from which IRI can be calculated. The Dipstick® measures changes in elevation between two support legs as the operator pivots and "walks" the instrument along a survey line. The walking profiler automates the pivot process so that the operator pushes the machine along the roadway at a slow walking speed. The rolling model of the Dipstick® consists of three wheels that establish a reference line and displacement recorded at 1-in (25 mm) intervals and can operate at about 3 mph (5 km/h). After collecting the profile, computer algorithms are used to filter out specified wavelengths, and the calculation of IRI is based on the appropriate or desired simulation method (i.e., quarter- or half-car simulation).
- **Rut depth** One common method for manually measuring rut depth is to use a straightedge along with a ruler or other gauge. In a typical procedure, the straightedge is centered over one wheelpath, and the vertical distance to the deepest part of the rut is measured with the ruler or gauge. The use of a rut wedge with incremented steps enables quicker and more repeatable measurements. The straightedge is then moved to the other wheelpath and the corresponding rut measured. Agencies have commonly used 4- or 6-ft (1.2 to 1.8 m) straightedges to measure rut depth. There are many variations to this procedure (such as sliding a straightedge from one edge line of the lane to the other or using a longer straightedge) that may result in somewhat different rut depth measurements. The wire method for calculating rut depth will also yield a different result than the straightedge method. A walking profiler or Dipstick® can also be used to collect a transverse profile for calculation of rut depth. If pivoting equipment is used, it should be realized that there will be a maximum of 12 data points for the transverse profile across the lane that can be used to calculate rut depth. It is strongly recommended that

the agency consider the characteristics of the transverse profile (e.g., total width, number of data points, and so on) that will be produced by the automated equipment during network-level collection when deciding on the manual procedure to measure rut depth and establish the reference values.

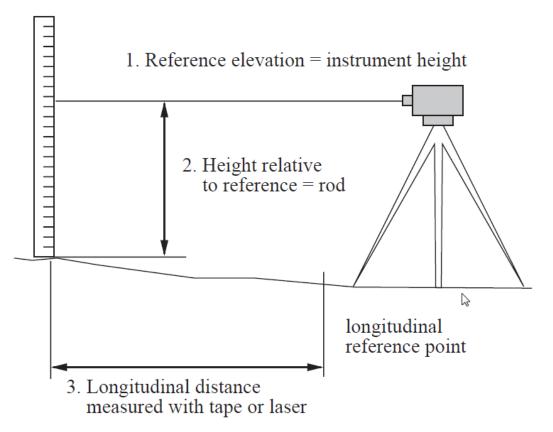


Figure 11. Schematic of rod and level survey (Sayers and Karamihas 1998).



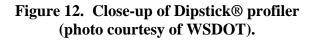




Figure 13. Example of Dipstick® profiler (photo courtesy of WSDOT).







Figure 14. SSI CS8800 (www.smoothroad.com) walking profiler.

Figure 15. SurPro 3500 (www.surpro.com) walking profiler.

Figure 16. Walking Profiler G2 (www.arrb.com.au)

Faulting – Manual measurements of joint and cracking faulting are often performed using a straightedge along with a ruler or gauge or by means of a fault meter. A straightedge is placed on the higher slab (approach or leave) at the joint and the vertical distance to the lower slab is measured with a ruler or gauge. A fault meter is a semiautomated method of measuring joint faults. The fault meter is placed on the leave side of the joint and a probe contacts the slab across the joint to measure the fault height. The Georgia fault meter incorporates a digital readout that displays positive or negative faults. As with rut depth measurements, the agency should recognize the characteristics and methods of the automated technology that will be used for the network-level collection of faulting. For example, most systems cannot distinguish between a faulted joint and a faulted transverse crack, so it is important to select control sites with no transversely cracked slabs.

Manual ratings of cracking, potholes, raveling, joint deterioration, and other distresses can be performed on sites specifically selected for distress ratings. A walking survey of distresses may be conducted by agency personnel from the shoulder of the road. If data collection will use images to rate distresses, the agency may choose to rate distresses using the same images. Distress validation sites should be rotated or replaced on a regular basis to ensure that raters or operators are not repeating known values from prior surveys.

Control Site Testing Procedures

Control site testing is usually performed prior to collection and then at some regular interval (e.g., weekly) during the data collection phase. If data collection is contracted, a representative of the agency may choose to be present at the control site testing and may even ride along in the DCV to observe. Prior to collection, a control site might be run three to five times consecutively and the "run-to-run" average and other statistics (e.g., standard deviation) calculated and compared to both the data quality standards for accuracy and repeatability. If there are any

concerns about data quality that arise during the initial control site testing, they should be resolved before collection is allowed to begin.

During collection, the field crew will return periodically and run control sites (typically three runs at each site) to verify continued calibration of the equipment and methods. If outsourced, the agency may wish to be present each time control sites are run or have the results sent to them electronically within a specified number of days. It is not uncommon for a DCV to fail the criteria for a data item at one or more control sites at various times throughout the collection phase. All personnel involved with the data collection process should openly discuss the results and work together to identify the possible causes and solutions. There may be equipment or software malfunctions, driver or operator error, weather-related problems, or the control site may have interfering distresses. It is also possible that the "ground truth" was incorrectly measured or an inappropriate technique used. All of these possibilities and others must be considered and a decision reached jointly about how to proceed.

If the data quality analysis consistently shows discrepancy between the reference values and the data collectors' control, verification, or blind site data, further investigation must often be performed to discover the cause. Discussions with the data collector about collection methods for the specific data elements in question are the best place to start.

If data collection is outsourced, the service provider may be using different data collection technology than the agency. Automated collection of sensor data is achieved using technology that collects hundreds or thousands of data points which may be more than the agency used during development of the reference values. The interpretation of sensor data to characterize roughness, rutting, or faulting is also an important consideration. Therefore, it is imperative to understand how different data collection techniques may result in substantially different measurements. For example, a three-point rut calculation may result in a substantially different maximum rut depth than a five-point or thousand-point laser-measured rut depth measurement.

The data collector may be able to export longitudinal and transverse profiles from its collection system. If so, the agency can use those profiles to compare to its own. The agency should then use the data collector's profiles to calculate IRI, rutting, or faulting and compare their results with those produced by the data collector's methods. This is a good way to identify differences caused by calculation method and those related to collection technology.

Once the agency has a full understanding of different measurement technique implications, it can then decide how best to characterize "ground truth" and establish reference values for its sites.

Tracking Test Results

After reference values have been established, a spreadsheet can be used for tracking the results of repeat testing of control, verification, or blind sites. The reference values are entered and tolerances for each data item are calculated and displayed in the spreadsheet. Each time the data collection crew runs a control site, the resulting data (summarized at the reporting interval) is copied into the spreadsheet and automatically compared to the reference values. The data collection crew and project manager then know quickly if the control site rating was passed or

failed. Plots of the data are also sometimes helpful in identifying problems or possible changes in the control site condition.

Distress Rating and Video Checks

In addition to QM processes for sensor data, distress rating and video data collection practices have additional potential requirements for QC. Areas where QC and acceptance considerations may be applied include setup of the processing software, audits of distress rating results and methods, and checks on image quality where applicable. Each of these is discussed below.

Rating Software Setup

One method of controlling quality in distress ratings is to define values for each collected data element. Context-based validation rules can be programmed into the rating software so that inconsistent or illogical data, based on the event context, cannot be entered. For example, the software may prohibit entering asphalt pavement distresses on concrete pavements. Drop-down menus can also be used to minimize the key strokes and simultaneously improve data accuracy.

Distress Rating Audits

The QC program for distress ratings includes random sample audits, inter-rater reproducibility, and repeat test checks. For manual and semi-automated methods, as raters complete a batch of ratings, random samples of the data are selected and checked by the lead rater or QC personnel. If the ratings do not meet quality standards, the entire batch should be re-evaluated. Table 13 provides a summary of agency distress rating checks (these are in addition to individual distress and indices checks).

Agency	Distress Rating Checks			
	Missing high severity distresses.			
Louisiana DOTD (see Appendix D)	• Missing 5 or more low/medium severity distresses.			
	Incorrect distress type or severity.			
	• Over-rating (identifying a distress when one is not present).			
Oklahoma DOT (see Appendix E)	• Duplicates and range for IRI, rut depth, faulting, and macro texture.			
	Ranges of individual and combinations of distress.			
	Maximum patch length.			
	• Non-matching distress types to pavement type.			
	• Expected number of railroad crossings and bridge segments.			
Pennsylvania DOT	Comparison of historical condition data.			
(see Appendix F)	Comparison of maintenance costs.			

Table 13. Summary of agency distress rating checks	Table 13	agency distress rating checks.
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Inter-rater reliability (also called cross-rater) means that two or more competent raters using the same protocols on the same sample sections should get the same results. Repeat test reliability (also called intra-rater) checks are performed by giving a single rater a sample of pavement to re-rate later in the data collection phase and comparing the ratings with the previous ones. If similar results are not produced on any of these checks, further training and rerating of batches should be performed. A logic check is another type of check performed on distress. A logic

check looks for consistency between the types of distresses rated and pavement type (e.g., asphalt cracking on asphalt surfaced pavements) or for a range of values.

Video Checks

Video monitors are checked in real-time during collection by the crew to ensure proper image clarity, lighting, aim, and focus and to ensure that nothing on the camera enclosures are obscuring visibility. Routine checks of sample video are also performed by QC personnel who quickly notify field crews of any problems. Table 14 provides a summary of video quality checks conducted by the Louisiana DOTD.

Agency	Clarity	Brightness/ Lighting	Missed Images	Image Stitching	Location Reference
Alabama DOT (ALDOT 2010)	~	~			
Colorado DOT (CDOT 2012)	~				\checkmark^1
Louisiana DOTD (see Appendix D)	~	~	~	~	
Oklahoma DOT (see Appendix E)	~	~		~	\checkmark^2

Table 14. Summary of agency video checks.

¹ ID flag/counter continuity

² Segment begin and end points

Data Processing, Handling, and Database Checks

Data collection crews may send (or upload) a shipment of data on a daily or weekly basis to a central office. Data submissions should occur on a frequent basis so that if problems exist, they are identified and resolved quickly, before too much additional data is collected. As the data arrives, it is reviewed for accuracy and completeness, and if problems are found, the crew is given quick feedback so that corrective actions can be taken. Data and images (when applicable) are processed according to standard procedures and are analyzed for quality issues at that time.

After collection and rating are complete, the final database(s) is compiled. This involves taking data that may have been collected continuously, performing segmentation, assigning location information, and loading into a database shell or compiling the final database. The data collection team typically performs a series of checks on the data during this process.

Segmentation

Data are typically collected continuously along a route and segmented later according to the agency's LRS. The segmentation process has the potential to introduce sizable errors to a segment's assigned beginning point. This is often due to the fact that segment lengths in the agency's records often do not exactly match the actual lengths in the field. The collected data may be made to fit the agency's official segment lengths by removing some data or stretching the data to fit the specified length. At this point, the lengths of segments collected are checked

against the master routing file to look for any missing segments. GIS may also be used to plot the collected data on the road network shape file to check the accuracy of the segmentation process and of the collected latitude and longitude data.

Database Checks

Before delivery, a series of checks should be conducted on the compiled database. Final checks of the database typically include verifying proper format, checking for missing data, and screening the entire database for errors. This may involve logic checks and identifying data patterns such as a consecutive series of zeroes, null, repeating, or error values, or random values that are much larger or smaller than expected (i.e., out of range). Time-series comparisons with previous years' data can also be conducted to identify possible errors in the final database. Examples of agency database checks are summarized in table 15. In addition, table 16 provides agency examples of typical expected values for individual distress.

Agency	Data/Database Checks			
British Columbia MoTI (see Appendix C)	 Data exists for all road segments. Traversal definitions for all road segments. Data file structure. Start and end boundaries for all road segments. Lane references and chainages according to the provided data files. Null and negative values. Minimum and maximum tolerance parameters. 			
Colorado DOT (CDOT 2012)	 Duplicated records. Missing segments. Wrong highway limits. Missing highways. Wrong pavement type. Highway not in network. Wrong raw data value (expected maximum exceeded). 			
Iowa DOT (IADOT n.d.)	 Location description (route, direction, begin/end). Missing condition data. Number of missing consecutive segments. 			
Louisiana DOTD (see Appendix D)	 Pavement type and pavement texture from previous year. Sudden change in roughness and rut depth. High quantities of distress with low roughness values. High roughness values with low quantities of distress. Reasonable maximum extent of distress. Segments marked as a construction zone and lane deviation. Bridge segments not rated as bridges. Sections with longer lengths than specified. Sections with insufficient lead in/lead out pavement length. Incomplete data. 			

Table 15. Summary of agency data/database checks.

Agency	Data/Database Checks			
Oklahoma DOT (see Appendix E)	District, direction, chainage, and event codes.			
	• Correct data types.			
	Agency-supplied section information.			
	• GPS begin point tolerance range and GPS duplicates.			
	• Surface collected versus agency-supplied pavement type.			
	Geometric data ranges.			
	Missing video log data.			
	Duplicate records.			
	• Verify dates of testing			
	Missing location reference data.			
Pennsylvania DOT (see Appendix F)	• Non-numeric data in a numeric field.			
	• Zero slab/joint counts for concrete pavements.			
	• Missing segments.			
	• Construction, bridge, lane deviation, and miscellaneous flags.			
	• Matching location data for turn-back and closed-to-traffic roadways.			
	• Surface type.			
	Condition versus segment length.			

Table 15. Summary of agency data/database checks (continued).

Table 16. Agency expected distress values (CDOT 2012; NDOR 2009).

Distress	Colorado DOT ¹	Nebraska DOT ²	Oklahoma DOT ³	
IRI	800 in/mi	+ 190 in/mi	20 - 600 in/mi	
IKI	(12.6 m/km)	(3 m/km)	(0.3 - 9.5 m/km)	
But donth	1.5 in	+ 0.2 in	0 – 1.25 in	
Rut depth	(38.1 mm)	(5 mm)	(0 - 32 mm)	
Egylting		+ 0.04 in	0 - 0.8 in	
Faulting		(1 mm)	(0 - 20 mm)	
Fatigue cracking	7,000 sq-ft			
	(650 sq-m)			
Transverse cracking	150 (count)			
Longitudinal cracking	3,000 ft (914 m)			
	, ,			
Corner breaks	50 (count)			

¹ Maximum expected value for a 0.1 mi (0.16 km) control section length.

² From previous year's survey.

³ Expected range for a 0.01 mi (0.016 km) pavement segment length.

Case Study No. 4 provides an example of the quality control process used by the Nebraska DOR for semi-automated pavement condition data collection.

Case Study No. 4. Data Collection Quality Control Nebraska Department of Roads

The Nebraska DOR collects annual pavement condition data using agency staff. Five pavement raters (three full-time and two part-time) perform distress ratings from pavement images. Roughness and faulting data are collected by agency staff using laser profilers. Rut depth is collected using both a 3-point laser and an INO laser. If the INO data is considered out of range, the 3-point rut data is used (NDOR 2009).

The QC process includes calibration of the profiler's laser sensors, accelerometers, and DMI; control site testing; real-time system checks; and time-series comparisons.

- Equipment Calibration Periodic equipment checks and calibration are part of the quality management process. When measured from a level reference plane, the data collection software automatically calculates a height correction factor. The collection system uses dual accelerometers which are also automatically calibrated using the data collection software. The DMI is tested periodically over a predetermined distance and correction factors are calculated as needed. While in collection mode, an onboard computer performs continuous system checks to ensure that all components are operational.
- **Control Sites** Control sites (or correlation sections) are used to perform monthly evaluations of profilers during data collection. The test sections (typically 1.0 mi [1.6 km] in length) represent different surface types and varying levels of roughness and rut depth. Profilers are checked individually for repeatability and against each other for reproducibility. A maximum variability of ± 5 percent is allowable.
- Global Checks QC of sensor data also involves checks in the office for duplicates and/or gaps in the data and investigation of any rut depth where the difference between left and right rut depth is greater than 0.25 in (6 mm). Other global database checks include inspecting for out of date data, zeros or blanks, large drops in serviceability index, correct section limits, and begin/end points.
- **Sampling** QC of distress ratings involves field checks of about a 10 percent sample of the ratings. In addition, all new projects (those constructed in the last year) are checked to ensure visual ratings and profile data from the new construction are used.
- **Time-Series** A restoration index (RI) is used to describe pavement condition. The RI is based on the type, extent, and severity of distresses observed on bituminous pavement sections. As part of the QC checks, a time-series comparison is made of the previous year's RI data for each bituminous road section and any change greater than 10 percent is verified. Additional time-series checks are made to compare the current and previous year's IRI, rut depth, and faulting data (as applicable). Any changes in IRI greater than 8 in/mi (0.13 m/km), changes in faulting greater than 0.06 in (15 mm), or changes in rut depth greater than 1 in (25 mm) are investigated.

Corrective Action

The corrective actions taken during QC will vary depending on the type of problem found, the suspected or known cause of the issue, and whether the problem is thought to be isolated or systemic. Initial calibration and real-time data checks on board the data collection vehicle provide immediate feedback on the proper function of equipment. End of day checks also uncover problems that can be corrected quickly. Issues related to equipment are typically resolved by replacing defective hardware, recalibration, or re-training of personnel in correct operation of the equipment. Any data that was collected with faulty or improperly calibrated or configured equipment will most often be re-collected but occasionally it is an issue (such as DMI calibration) that can be corrected post-collection.

Data quality issues related to training of distress raters is often discovered during QC comparisons (or distress rating audits) of sample distress ratings. The QC plan will often specify that the rater be retrained and retested until satisfactory results are achieved. The common corrective action taken would be re-rating of batches by a more experienced rater.

Field testing of control and verification sites for QC provides another opportunity to discover data quality issues and take immediate corrective actions. Sensor data is compared to both reference values and previously collected data to identify any discrepancies in accuracy or repeatability. The data collection crew is usually required to cease collection until the cause of the problem can be identified. Corrective action often consists of re-collecting any segments surveyed since the last successful testing of control or verification sites. If problems with distress ratings are found through control, verification, and/or blind site testing, the corrective action typically requires retraining of distress raters and re-rating of a batch of data.

Data quality issues that are discovered during data reduction and final database checks are often more difficult to correct. Some issues, such as improper segmentation or incorrect data type, can be corrected fairly easily but others, such as missing data, would require the data collection vehicle to return to the area for re-collection. The corrective action is usually taken on a case-bycase basis, depending on the nature, severity, extent, and cause of the problem.

8. ACCEPTANCE

Introduction

Acceptance activities are performed by the agency to determine if deliverables have met the established quality standards. Acceptance testing should be tailored to adequately encompass all deliverables and check for format, accuracy, completeness, consistency, and/or other quality criteria as appropriate. In the following sections, the most common acceptance checks are described in more detail (see Appendix G for QC and acceptance checklist).

Analysis of Control, Verification, and Blind Site Testing

Periodic testing of control sites is one of the most commonly used QM tools. Control, verification, and blind site testing are used for both QC and acceptance. The testing process is used during the collection phase to verify continued calibration of equipment and/or methods and the results of the site testing are used for acceptance by the agency. The site testing data is compared to the data quality standards for accuracy, repeatability, and/or reproducibility and the acceptance criteria applied.

If the site testing data does not meet criteria, corrective action should be taken. This may include equipment recalibration and re-collection of the data since the last successful site testing. In the case of distress ratings, it may also include rejection of a batch of data. For this reason, it is desirable to conduct frequent site testing so that the quantity of data collected or produced between testing is more manageable in case data needs to be re-collected or distresses re-rated.

Global Database Checks

Upon receiving the final condition database or batches of data/video, the agency typically performs a series of checks of the entire database. These checks may be performed as manual screening, a set of saved queries executed individually, or an automated or semi-automated series of checks for errors. For example, the British Columbia MoTI (2012) conducts a thorough manual review of the submitted data to verify completeness, proper file structure, start and end points for all segments, and correct lane and length according to inventory. In addition, the data is screened for null or negative values and range. Data may be cross-checked against other data sources (e.g., inventory), checked for compliance with a required format or for errors related to location, completeness, and consistency, or checked for logical ranges for each data item. Incorrect data due to poor calibration is more difficult to identify in global database screening because the errors are smaller and often form no recognizable pattern.

Data Format

In many cases, data format is the first check performed because the remaining queries may not function correctly if the data is not in the proper format. If a database shell was provided, the delivered database should still be checked for correct field names and data format (such as a number to the correct decimal places, text, and so on). Once correct format has been confirmed or corrections made, the manual or automated checks or queries of the data can be performed.

Location Accuracy

The segments file provided for data collection is used to check location accuracy and completeness of the data. A GIS may also be used to plot the data and look for location inaccuracies or missing segments (discussed further in Chapter 10). It is desirable to resolve location and segmentation discrepancies before proceeding with other data quality checks because subsequent checks may use other agency data (such as road inventory or previous years' condition data) that are tied to the LRS.

Data Completeness

Besides checking for segments that may have been missed during collection, checks are also performed to discover any data that was inadvertently not included in the final database. Null or default values are sometimes an indication of missing data. Another completeness check that may be performed is to compare the total number of events recorded by segment (such as bridge counts) to look for missing data that should have been recorded.

Data Consistency

Data consistency checks are performed to look for data that does not make sense in some way. One of the first consistency checks often performed is to compare the surface type recorded during data collection to the pavement type. An inconsistency may be due to a treatment performed or may indicate a problem with the LRS. A context-based validation test can be used to compare distress types recorded versus pavement types (e.g., cracked slabs can only be rated on jointed concrete pavements). A type of logic test would be to check for repeat values when not normally expected (e.g., exact same IRI value repeated for five consecutive records). Another example of a logic test would include checking for the correct type of cross slope (either normal or reverse) on left or right horizontal curves.

Data Range

Global database checks are often performed to screen for out of range data elements. There should be a set of default rules established for what values are considered "normal" for each data element and what triggers investigation. For example, an IRI less than 30 in/mi (0.5 m/km) or greater than 300 in/mi (4.7 m/km) may warrant examination. Data range checks might also relate to the rating protocol, for example, the length of raveling cannot be longer than the segment length or the area of patching cannot be greater than the segment area. The agency should have a defined minimum and maximum expected value for each data item.

Sampling Checks

Due to the large number of records in most network-level pavement condition databases, checking each individual record for quality would not be practical. Sampling of data, particularly distress ratings, for QC and/or acceptance testing is a common QM procedure adopted by many agencies. Detailed examination of random samples of a portion of the data also enables the agency to make an estimation of the likelihood of errors in the whole database.

A sample of distress ratings is taken as representing the quality of the entire batch of data from which the sample was taken. Therefore, if problems are found, the entire batch is considered

suspect and may be rejected. The agency will often take further samples from the batch to try and verify the extent of the problem.

Sampling Methods

Samples can be random, systematic, stratified, clustered, or some combination of those, all of which can be used in QM procedures (Ong, Noureldin, and Sinha 2010). Systematic sampling involves selecting a fixed or periodic interval (e.g., the first 500 ft [152 m]). Stratified sampling divides the entire database into non-overlapping groups (such as pavement type), and then samples (random or non-random) are taken from each group. Cluster sampling is a more complex technique where the data are divided into clusters (close to each other), and some data are then chosen at random or by some other method. Cluster sampling might be done to save travel time if an agency were going to check values in the field. With random sampling, each record has an equal chance of being selected, and a random number generator is often used to ensure true randomness of the sample.

Determination of Sample Size

When conducting sampled checks, a key consideration that must be addressed is the size of the sample for adequate representation of the population and verification of required measurement accuracy. For network-level pavement condition data collection, sample size typically ranges from 2 to 10 percent, although this may also be dependent on the size of the network. The sample size may be larger for a smaller network but will generally not be less than about 5 percent. A survey of pavement data collection vendors found that 29 percent of the vendors review 2 to 5 percent of the data, another 29 percent of the vendors review 6 to 10 percent, and 42 percent of the vendors review more than 10 percent of the data as part of their regular QC practices (Flintsch and McGhee 2009). Selection of sample size may be based on prior experience or using statistical techniques considering the desired accuracy and acceptable degree of risk that the data may not be representative of the population. However the sample size is selected, minimum sample size requirements should be specified prior to the beginning of data collection and in consideration of cost impacts.

Distress Rating Sampling Checks

Checks of distress ratings are a manual process in which samples of data are visually inspected by the agency (or independent party) for accuracy of the ratings. If production ratings were performed by windshield survey, the acceptance checks will usually be done by windshield or walking survey. If semi- or fully automated distress reduction methods were used, acceptance checks will often be performed by viewing the pavement images. Some software programs overlay the distress ratings directly on the pavement image to allow viewing of the image and ratings together. The distress ratings in some software packages are color coded for severity level and distress type, which facilitates easier review.

As the distress rating samples are checked, the agency should keep a log of all data checked and the results of the inspection. Since distress rating checks are very time-consuming, it is not uncommon for the agency to begin sampling checks before data collection/rating is complete. Because of this overlap, there is opportunity to re-collect or resurvey any sections with data that do not meet quality criteria.

Other Sampling Checks

Sampling is most commonly used for distress rating checks but can be used to examine any data elements. The agency may or may not have actual data or reference materials to compare to the sample. For example, a sample of collected horizontal curve radius data may be compared to the original construction plans, if available. Samples of GPS coordinates can be checked using Google EarthTM mapping service. If reference material is not available, the inspector may view video of the road segments and perform logic or consistency checks.

Video Quality Checks

Samples of forward-facing and pavement (downward-facing) video are checked for clarity, proper exposure, color balance, stitching, and sequencing. An improperly focused or mounted camera or debris on the camera housing may cause the clarity of the image to be unacceptable. Most video cameras can automatically compensate for changes in levels of light by opening or closing the iris, but sometimes quick changes in lighting can cause image problems. Also, if video was collected too late in the day or on an overcast day, image quality may be compromised. Improper color balance of the images is sometimes found to be a problem.

Pavement video is often (but not always) illuminated by artificial lighting, such as strobes or infrared laser. Improper synchronization of the light source and cameras can cause exposure problems. If artificial illumination is not used, the vehicle may cast a shadow on the pavement, which impedes viewing of distresses. Many systems use two cameras to collect the left and right halves of the lane, and the frames are stitched together to provide the complete lane width. Although this process is automated, there may be problems with improperly stitched images. Both forward-facing and pavement image cameras must be sequenced and organized properly within the video database to play in the correct order. Samples of video batches are usually checked with the viewing software to verify correct playback.

Resurveying

Some agencies contract for data collection but also use agency-owned data collection vehicles to resurvey samples of the network for data quality evaluation. For instance, the Pennsylvania DOT office for Roadway Inventory and Testing Section (RITS) conducts a check of more than 1,300 mi (2,092 km) (or 5 percent) of the annual survey conducted by the service provider using the Pennsylvania DOT-owned automated data collection vehicle (Pennsylvania DOT 2011). Pennsylvania DOT collects IRI, rut depth, and distresses on the segments for comparison to the service provider's data. The acceptance practice conducted by the Pennsylvania DOT is further described in Case Study No. 5. A complete description of the Pennsylvania DOT QC and acceptance process is provided in Appendix F.

Case Study No. 5. Acceptance Process Pennsylvania DOT

The Pennsylvania DOT contracts for the collection of condition data on approximately 27,000 mi (43,452 km) of roadway annually (PennDOT 2011). Roughness, rut depth, faulting, GPS, distress ratings, and video are all collected concurrently by the service provider. As part of the acceptance process, Pennsylvania DOT performs the following evaluations:

- **Calibration Sites** Six distress rating calibration sites must be tested by the service provider prior to beginning network data collection. To establish ground truth, three Pennsylvania DOT raters perform distress ratings and the ratings are averaged. Tolerance for the data is ± 10 percent of ground truth and if larger discrepancies are found, Pennsylvania DOT works with the service provider to resolve differences in interpretation.
- Verification Sites Two roughness and rut depth verification sites are used prior to and during data collection. Pennsylvania DOT uses agency profilers to measure roughness and manually measures rut depth on the sites. Service provider data is expected to be within ± 10 percent of ground truth. To verify repeatability and reproducibility of roughness measurements, each of the service provider's data collection vehicles performs five repeat runs of the roughness sites. After the initial verification runs, the roughness sites must be re-tested on a monthly basis during collection.
- Blind Sites In 2008, Pennsylvania DOT began using "blind" sites to assess the service provider's images, roughness data, and distress ratings. Pennsylvania DOT selects segments statewide before collection begins and requests the data when the service provider's weekly report indicates a segment has been collected. A total of 100 segments were used as blind sites in the 2010 collection. Acceptable variation for accuracy is ±10 percent compared to Pennsylvania DOT data. Whenever possible, historical data is also used for comparison. The results of blind site testing are analyzed to uncover any bias in the service provider's distress rating process.
- **Sampling** Up to 2.5 percent stratified random sample of the delivered data is selected to evaluate quality of distress ratings, roughness, and rut depth data. Pennsylvania DOT uses the pavement images to rate distresses and compare to the service provider's ratings. Individual distresses are compared to Pennsylvania DOT ratings and a percent within limits (PWL) criteria is applied. A 3-year time-series comparison of distresses and rut depth is performed. In addition, 5 percent of the annual survey mileage is re-collected by Pennsylvania DOT using in-house equipment and staff for comparison to vendor data.
- Needs Comparison A maintenance cost analysis is performed on a 5-percent sample to compare the needs that result using the service provider's ratings versus those that result from using Pennsylvania DOT ratings. A maintenance allocation program is run using both sets of ratings to determine dollar needs for each segment. These are compared to see how closely the service provider's needs match Pennsylvania DOT's and whether there is a bias toward higher or lower severity ratings. Pennsylvania DOT also compares the treatments recommended using the two sets of data.
- **Global Checks** Batches of data are checked for data format, surface type, segment length, and event flags.

9. QUALITY MANAGEMENT REPORTING

Introduction

QM reporting encompasses documentation of the QC and acceptance procedures performed during all phases of data collection. There is an old adage in the quality world: if it wasn't documented, it didn't happen. Reporting is an important component of the overall QM program as it facilitates continuous improvement of the quality process. QM reporting enables the agency to refer back to previous reports, keep track of related problems, and take steps to prevent the same issues from reoccurring.

The type and amount of reports required will be dependent on the quality processes employed. It is recognized that reporting and documentation may be considered tedious, and sometimes of little value. However, the importance of proper reporting cannot be overstated. Reporting provides a mechanism for continued improvement of the process, through documentation of what worked and what did not. Over time, as processes and quality requirements develop and mature, the agency will recognize real gains in terms of reduced level of effort and monetary savings as a result of documented quality processes and results. For these reasons, an agency should give equal consideration to documentation of each step of the process when developing a QM process.

Process documentation should be retained in an organized filing system for ready reference in the future. This filing system may be paper-based, electronic, or a combination of the two. There should be clearly defined roles and responsibilities for the person or persons charged with maintaining this file, so that people updating quality reports know where the information resides and information remains current and complete.

QC Documentation and Reporting

Chapter 7 provided a list of potential considerations for QC. Each of those activities provides an opportunity for documentation that the activity occurred, when it occurred, who or what was reviewed, the results of the review, follow up actions required, and who completed the review. This is minimum critical information in any quality report. Additional information may record comments about the process with recommendations for possible changes (e.g., where the defined process may not fit the reality of the data collection effort), contributing factors (e.g., inclement lighting or weather), or other observations that may be helpful in interpretation of the report.

In addition to the more general items discussed above, the following more specific considerations might be included as part of QC reports:

- Equipment and key personnel used during data collection.
- Documentation of initial and continuing calibration/checks/maintenance for field equipment, any equipment problems, and corrective actions taken.
- Schedule adherence and the reasons for any changes.
- Documentation of collection procedures and protocols used.

- Reporting of any variances in standard operating procedures or changes in collection methods made in the field.
- Applicable guidance documents.
- Reporting of all control, verification, and blind site testing and results.
- Documentation of all QC activities.
- Analysis of all rater checks and intra- or inter-rater comparisons.
- Log of all quality issues identified through QC activities and corrective actions taken.
- Copies of all correspondences.

In addition to activity-specific reports, consideration should be given to an end-of-data collection overview report, which summarizes the results of the quality achieved during data collection. This report should provide a summary of the tests conducted and the findings as compared to the quality metrics established for data collection.

Acceptance Documentation and Reporting

Chapter 8 provided an overview of acceptance processes. Like the QC above, each of the activities associated with acceptance is an opportunity for documentation of findings and results. The acceptance process typically is the agency's responsibility, and as such this documentation can serve as an audit of the agency's quality process for conducting the network-level pavement condition survey.

The acceptance report may include:

- A description of quality standards and acceptance criteria.
- A description of control, verification, and blind sites and reference values used.
- An analysis of control, verification, and blind site testing results.
- Documentation of all global database checks performed and the results.
- Documentation of all sampling checks and the results.
- Documentation of all other acceptance checks and the results.
- A log of all quality issues identified through acceptance checks and corrective actions taken.
- Recommendations for improvements.

An example of the LTPP program QM reporting process is provided in Case Study No. 6.

Case Study No. 6. Quality Management Reporting FHWA LTPP Program

The FHWA LTPP program invested significant resources in developing QC systems to address the variety of data sources and technologies employed in the program and in the documentation of the results of those QC and acceptance systems. With an ultimate goal of providing a research-quality data set for ongoing studies, FHWA staff and contractors developed quality management plans documenting a variety of quality checks. In general, the major categories of QC systems developed include equipment calibration procedures, equipment calibration checks, operator training and certification, post data collection reviews, data screening from external sources, and formal quality control management procedures. FHWA staff charged regional contractors with development of quality control plans that would specify and document efforts for quality control. FHWA and the technical support services contractor audited the QC completion efforts. FHWA and contractor staff conducted acceptance testing on data before, during, and after entry into the database. Each of these processes resulted in forms of documentation retained as part of the regional contractor or FHWA files.

- **Equipment calibration** Calibration procedures are defined in protocols developed by LTPP, which may reference ASTM or AASHTO specifications. Documentation includes daily equipment checks (tires pressures, "bounce tests," buffer warm-ups, and so on), monthly and annual calibrations, problem reports, and daily operation reports.
- **Operator training and certification** Documentation of periodic certification and recertification for distress surveyors and equipment operators; confirmation of procedural reviews semi-annually through regional QC plans; periodic peer review audits of equipment, paperwork, and procedures; and operator coordination meetings to review updates to protocols, equipment operations, and general subjects related to the activity.
- **Post data collection reviews** Documentation of logic checks on data returned to the regional offices; validation of mathematical summaries on distress surveys; and time series data reviews for reasonableness and consistency.
- **Data screening** Review and documentation of data coming in from outside sources, including environmental data, traffic data, and inventory data. Much of the documentation was provided as part of Data Analysis Operations Feedback Reports, which document the nature of the data concern and the process used to address it.
- **Data quality studies** FHWA asked those investigating the data, which could include LTPP contractors or external sources, to document data concerns through data analysis feedback reports. These reports document the nature of the concern, the process for resolution, and the disposition of the issue for the program.

There is a large body of knowledge about the program available on the FHWA LTPP web-site (www.fhwa.dot.gov/pavement/ltpp/index.cfm), with the most relevant document to this discussion being the <u>Long-Term Pavement Performance Compliance with Department of</u> <u>Transportation Information Dissemination Quality Guidelines</u> (FHWA-HRT-08-065).

10. ADDITIONAL QUALITY MANAGEMENT TOOLS

Introduction

The QM tools discussed in this chapter are perhaps less commonly used by agencies and/or service providers because of the additional time, cost, or, in some cases, expertise required to implement them. However, all have shown value in supplementing the standard QM procedures and should be considered for inclusion in a QM plan.

Automated Software Data Checks

Many agencies perform a series of quality checks on the entire database as described in Chapter 8. This is typically done using a set of queries stored for use with the database. Because of the multitude of queries to be run and the large size of most condition databases, a few agencies have automated the process either completely or partially. For example, the Colorado DOT (2012) uses a computer program to check for duplicate records, missing segments, incorrect pavement type, and other errors. The Oklahoma DOT uses a Microsoft Access-based tool that enables the user to execute the queries in a logical sequence against smaller subsets (i.e., field districts) of the database (Wolters, McGovern, and Hoerner 2006).

Geographic Information Systems

GIS, as used in the context of asset management, are tools designed to integrate data and cartography. GIS software provides a platform for examining, visualizing, and managing pavement data. The condition survey data elements can be visualized on a map as long as the data has been located geographically. For example, GIS can be used to plot the collected data on a shape file of the road network to check the accuracy of the segmentation process and the collected latitude and longitude data. If a segment has been missed, a faulty beginning point assigned, or the data otherwise improperly segmented, it is often readily apparent by visualizing the data using the GIS. The ability to examine the data visually is useful in many ways, such as comparing data from each side of a divided highway, or comparing radius of curvature with the map display of the location.

A newer development in the use of GIS as a QM data tool involves creating keyhole markup language (KML) files from the condition and inventory data and importing them for use with a browser-based GIS such as Google EarthTM mapping service. The ability to use an Internet application to display pavement data onto the road network along with satellite images is proving to be very helpful in checking the data.

Time-Series Comparisons

Although not quite as common as other types of data checks, many agencies do perform comparisons of data collected in previous years with the current data. Time series comparisons enable the analysis of data trends to identify any unexpected changes that may indicate data quality issues. For instance, the Nebraska DOR (2009) compares the current and previous year's data and investigates any sections with an increase in faulting or rut depth greater than 0.20 in (5 mm). New Mexico DOT (2011) examines changes in distress severities and expects to see a maximum increase of one level in the highest severity category in 1 year (and no decrease in highest severity category). British Columbia MoTI (2012) compares samples of data to previous

years' data for a detailed assessment of changes. The Maryland State Highway Administration (MDSHA 2011) investigates any sections with changes in the cracking index greater than 10 points between years. The Louisiana DOTD (LADOTD 2011) compares current to previous data and investigates any areas where pavement conditions (IRI, rut depth, faulting, or distress quantities) indicate acute improvement or deterioration. All of these are examples of routine time series checks on data that can provide a quick and clear indication of a problem that may exist.

Pre-Qualification of Service Providers

In discussions with various highway agencies, there is an increasingly wider requirement for service providers to be pre-qualified through control site data collection and submission. Under this model, the prospective service providers are required to collect control site data at their own expense and within a certain window of time and submit the data in order to be considered for the contract. This gives the agency an opportunity to evaluate each service provider's technical capabilities before selection. Agencies may provide a small database shell to facilitate receiving the control site data in the proper format. Figure 17 shows an example of rut depth data for one 0.5-mi (0.80 km) control site from five different prospective service providers. In this manner, a visual representation of the prospective service provider results can be compared to the agency manual measurements for use in the contract award process.

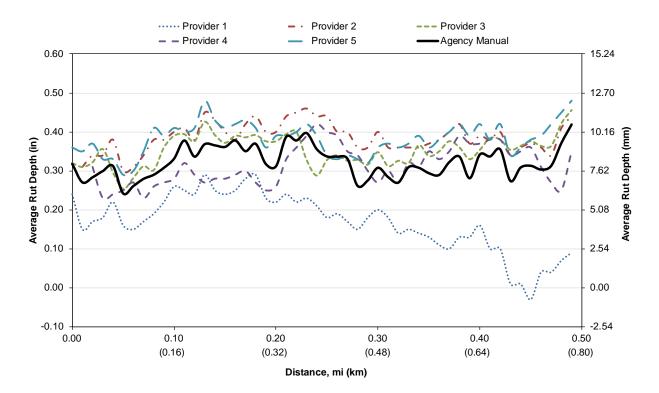


Figure 17. Control site data for pre-qualification of service providers.

Pilot Data Collection

Many agencies begin any new data collection survey with a "pilot" data collection of some small percentage of the network but enough of sufficient length to represent the various pavement types. The submission of the pilot data enables review of the data format and quality before actual production begins. After collection and processing, the data can be reviewed and feedback provided to the data collection team on the need to revise data collection or provide raters with additional training. Once all data has received approval, network-level collection can begin.

Independent Verification

Another data verification method that is infrequently used is independent verification. Independent verification is an unbiased and independent evaluation of data quality that is performed by someone other than the entity that collected or is receiving the data. Independent verification is performed in a manner similar to that of agency construction acceptance testing and its purpose is to verify the effectiveness of the QC process. The independent evaluator reviews or resurveys samples of the collected data and compares them to the data quality standards.

Independent verification involves a schedule of sampling and inspection by qualified personnel. If both data collection and independent verification are performed in-house, the independent verification should be done by personnel (and equipment) not involved in the actual data collection or distress ratings. The sampling frequency employed for independent verification can be a percentage of the total data collected or can be based on the amount of data collected by each data collection vehicle or rated by each distress rater. Statistical methods can be used to determine the appropriate sample size for independent verification purposes or an agency may require that a predetermined sample percentage, such as 5 to 10 percent, be evaluated.

It is essential that the independent verification process detect and report deficiencies in a timely manner. When a comparison of production and independent verification data reveals significant differences, corrective actions should be implemented.

11. CONCLUSIONS AND RECOMMENDATIONS

The *QM Practical Guide* will assist highway or local transportation agencies in developing, refining, and/or maintaining a QM process. QM of data collection is a long-term, continuous effort that must be updated periodically. A QM plan is the main tool used to guide an agency's systematic application of QM principles. Only if the agency is committed to the process and invests the needed resources to ensure the QM plan is implemented and maintained, will the effort truly pay off.

The techniques and tools described in the *QM Practical Guide* represent data collection QM practices used by U.S. highway agencies, Canadian provincial agencies, and pavement condition data service providers. If an agency does not have a formal QM plan, the *QM Practical Guide* will help in developing and implementing such a plan. For agencies that have already adopted a QM plan, the Guide's content can be used to update and refine the current plan.

As one of the first steps, the agency should evaluate their current QC and acceptance procedures. Beginning with data quality requirements and continuing through to QM reporting, the agency should assess the adequacy and completeness of each phase of its current process. It might help to review the quick reference guide provided in Appendix A and look for areas that may be missing or improved in the agency. Many examples of agency practices were presented in the *QM Practical Guide*, but if these do not meet an agency's needs, they should develop their own procedures, keeping in mind the resources needed for implementation.

Following the self-assessment, agencies should create and adopt a thorough and formal QM plan or refine an existing plan as needed. The QM plan template presented in Appendix B is a blueprint for agencies to build upon. Although QM plans are not required, they should be developed and used for many reasons. Documentation of the QM requirements, procedures, and expectations are a key step in assigning accountability for process implementation and the resulting data quality. QM plans help mitigate risk, identify opportunities for innovation and improvement, and aid staff in key decisionmaking at all stages of the pavement condition data survey. These are just a few of the benefits of maintaining a thorough QM plan.

As an agency begins its formal QM efforts, it should secure buy-in from all staff (agency and service provider, when applicable) involved in the pavement condition data survey. Without engaging the entire data collection team and developing consensus on the importance of QM, the QM effort will be difficult to implement.

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GLOSSARY OF TERMS

AASHO Road Test: Roadway test that was constructed near Ottawa, IL to evaluate pavement performance subjected to truck loads with known magnitude and frequency.

AASHTO: American Association of State Highway and Transportation Officials.

Acceptance plan: An agreed-upon method of evaluating the acceptability of the pavement condition data (Flintsch and McGhee 2009).

Acceptance testing: The activities required to determine the degree of compliance of the pavement data collected with contract requirements (Flintsch and McGhee 2009).

Acceptance: The process whereby all factors used by the agency (i.e., sampling, testing, and inspection) are evaluated to determine the degree of compliance with contract requirements and to determine the corresponding value for a given product (AASHTO 2011).

Accuracy: The degree to which a measurement, or the mean of a distribution of measurements, tends to coincide with the true population mean (AASHTO 2011).

Automated data collection: Process of collecting pavement condition data by the use of imaging technologies or other sensor equipment (McGhee 2004).

Automated data processing: The reduction of pavement condition (surface distresses, such as cracking and patching, or pavement condition indices, such as IRI) from images or other sensors. The process is considered fully automated if the pavement condition (e.g., distress) is identified and quantified through techniques that require either no or very minimal human intervention (e.g., using digital recognition software capable of recognizing and quantifying cracks on a pavement surface) (McGhee 2004).

Bias: An error, constant in direction, that causes a measurement, or the mean of a distribution of measurements, to be offset from the true population mean (AASHTO 2011).

Blind site: Control site whose location is unknown to the data collection team.

Calibration – A set of operations that establish, under specified conditions, the relationship between values of quantities indicated by a measuring instrument or measuring system, or between values represented by a material measure or a reference material, and the corresponding values realized by standards (AASHTO 2011).

Certified technician: a technician certified by some agency as proficient in performing certain duties (AASHTO 2011).

Cluster sampling: the random selection of clusters (i.e., groups or bundles) from a population. For each cluster selected, random sampling of the contained elements may then be performed (AASHTO 2011).

Control sites: Control sites are roadway segments whose condition data have typically been measured by agency or third party personnel for use as a reference value or "ground truth." Data collected during the production phase is compared against the reference values to verify proper collection procedures and continued calibration of the equipment. In this way, control sites are used to assess the adequacy of the QC processes.

Corrective action: Improvements/adjustments to an organization's processes taken to eliminate causes of non-conformities or other undesirable situations.

Data processing: Covers all of the activities that are conducted to convert the raw data collected in the field surveys to useful information (Flintsch and McGhee 2009).

Distance Measurement Instrument (DMI): A transducer used to determine the longitudinal distance that the measurement vehicle has traveled.

Distress rating: Measurement of the extent and severity of distress (e.g., cracking, patching, faulting, and rut depth) present on a roadway surface.

Falling Weight Deflectometer (FWD): An impact load device used to deliver a transient impulse load to the pavement surface and measure the resultant pavement response (its deflection) by a series of sensors. See ASTM D4694, *Standard Test Method for Deflections with a Falling-Weight-Type Impulse Load Device*.

Federal Highway Administration (FHWA): A division of the U.S. Department of Transportation that funds research and oversees the distribution of federal highway funding.

Geographic information system (GIS): System designed to capture, store, manipulate, analyze, manage, and present all types of geographical data.

Global Positioning System (GPS): Satellite-based navigation system.

Ground Penetrating Radar (GPR): A testing device that emits short pulses of radio wave energy that travel through the pavement structure and creates echoes at boundaries of dissimilar materials, such as at an asphalt-base interface. See AASHTO R 37, *Standard Practice for Application of Ground Penetrating Radar (GPR) to Highways*.

Ground truth: See reference value.

Highway Performance Monitoring System (HPMS): A national-level highway information system that includes data on the extent, condition, performance, use, and operating characteristics of the nation's highways. The HPMS contains administrative and extent of system information on all public roads, while information on other characteristics is represented in HPMS as a mix of universe and sample data for arterial and collector functional systems. Limited information on travel and paved miles is included in summary form for the lowest functional systems (FHWA HPMS website –

http://www.fhwa.dot.gov/policyinformation/hpms.cfm).

Independent assurance (IA): Activities that are an unbiased and independent evaluation of all the sampling and testing (or inspection) procedures used in the quality assurance program (AASHTO 2011).

International Roughness Index (IRI): A statistic used to estimate the amount of roughness in a measured longitudinal profile. The IRI is computed from a single longitudinal profile using a quarter-car simulation. See ASTM E1926, *Standard Practice for Computing International Roughness Index of Roads from Longitudinal Profile Measurements*.

Inter-rater reliability: Competent raters using the same protocols on the same roadway sections, get the same results. It is also known as cross-rater reliability.

Location referencing method (LRM): A location reference method consists of a mechanism to find and state the address of a point by referencing it to a known point. Its purpose is to communicate the location of a point through an address (TRB 1974).

Location referencing system (LRS): The total set of procedures for determining and retaining a record of specific points along a roadway. The system includes the location referencing

method(s), together with the procedures for storing, maintaining, and retrieving location information about points and segments on the highways (TRB 1974).

Logic check: Consistency between the rated distress type and the pavement type (i.e., assuring that the rated distress matches the pavement type).

Macrotexture: A surface texture defined by wavelengths of 0.02 to 2 in (0.5 to 50 mm) and vertical amplitudes between 0.005 and 0.8 in (0.13 to 20 mm). Defined by mixture properties (shape, size, and aggregate gradation) of an asphalt paving material and finishing/texture (depth, width, spacing, and direction of tining/grooving) of a concrete pavement material.

Manual data collection: Pavement condition data collection through processes where people are directly involved in the observation or measurement of pavement properties without the benefit of automated equipment (e.g., visual surveys and faultmeters) (McGhee 2004).

Microtexture: A surface texture defined by wavelengths less than 0.02 in (0.5 mm) and vertical amplitudes between 0.04 and 20 mils. Defined by the surface properties of the aggregate particles.

National Highway System (NHS): Consists of roadways important to the nation's economy, defense, and mobility (FHWA NHS website –

http://www.fhwa.dot.gov/planning/national_highway_system/).

Network-level data: Data supporting pavement management decisions on a roadway network or system basis (Flintsch and McGhee 2009).

Pavement Condition Index (PCI): A numerical rating resulting from a pavement condition survey that represents the severity of surface distresses. See ASTM D6433, *Standard Practice for Roads and Parking Lots Pavement Condition Index Surveys*.

Pavement condition indicator: A measure of the condition of an existing pavement section at a particular point in time. This indicator may be a specific measure of a pavement condition characteristic (e.g., smoothness or cracking severity and/or extent) or an index defined for a single distress (e.g., cracking), for multiple distresses (e.g., PCI), or for the overall pavement condition (Flintsch and McGhee 2009).

Pavement condition: An evaluation of the degree of deterioration and/or quality of service of an existing pavement section at a particular point in time, either from an engineering or user (driver) perspective. The condition as it is perceived by the user is often referred to as functional condition. The estimated ability of the pavement to carry the load is referred to as structural condition (Flintsch and McGhee 2009).

Pavement performance: The history of pavement condition indicators over time or with increasing axle load applications (TRB 2002).

Percent within limits (PWL): The percentage of the lot falling above the lower specification limit (LSL), beneath the upper specification limit (USL), or between the USL and LSL (AASHTO 2011).

Precision: The degree of agreement among a randomly selected series of measurements; or the degree to which tests or measurements on identical samples tend to produce the same results (AASHTO 2011).

Present Serviceability Index (PSI): An index derived by formula for estimating the serviceability rating from measurements of physical features of the pavement.

Present Serviceability Rating (PSR): A definition of pavement serviceability based on individual observations.

Project-level data: Data supporting pavement management decisions on a discrete project or roadway segment basis (Flintsch and McGhee 2009).

Quality audits: The process of systematic examination of a quality system carried out by an internal or external quality auditor or an audit team. It is a key element in the ISO quality system standard to verify that the institution has clearly defined internal quality monitoring procedures linked to effective action (Flintsch and McGhee 2009).

Quality control (QC): The system used by a contractor to monitor, assess, and adjust its production or placement processes to ensure that the final product will meet the specified level of quality. Quality control includes sampling, testing, inspection and corrective action (where required) to maintain continuous control of a production or placement process (AASHTO 2011).

Quality control plan: A document that describes the process to be followed for delivering the level of pavement condition data quality required. This plan typically includes data quality objectives (precision, accuracy, completeness, etc.), organization and responsibility, sampling procedures, equipment requirements (calibration, verification, etc.), processing of the QC data, statistical analysis to be conducted, reporting, documentation of potential problems, and remedial solutions (Flintsch and McGhee 2009).

Quality management plan: A document that specifies the quality management procedures and resources that will be used and how the process will be implemented and assessed for effectiveness (adapted from ISO 2000).

Quality system: The organizational structure, procedures, processes, and resources needed to implement QM to meet the quality objectives (Flintsch and McGhee 2009).

Quality: The degree of excellence of a product or service; the degree to which a product or service satisfies the needs of a specific customer; or the degree to which a product or service conforms with a given requirement (AASHTO 2011).

Random sample: sample in which each increment in the lot has an equal probability of being chosen (AASHTO 2011).

Reference value: A value that serves as an agreed-upon reference for comparison, and which is derived as a theoretical or established value, based on scientific principles, an assigned or certified value, based on experimental work of some national or international organization, or a consensus or certified value, based on collaborative experimental work under the auspices of a scientific or engineering group (AASHTO 2011). Reference value is also known as ground truth.

Repeatability: Degree of variation among the results obtained by the same operator repeating a test on the same material. The term repeatability is therefore used to designate test precision under a single operator (AASHTO 2011).

Reproducibility: Degree of variation among the test results obtained by different operators performing the same test on the same material (AASHTO 2011).

Resolution: The smallest change in a quantity being measured that causes a perceptible change in the corresponding indication (ICO 2008).

Semi-automated data collection/processing: Process of collecting pavement condition data using imaging technologies or other sensor equipment but involving significant human input during the processing and/or recording of the data (Flintsch and McGhee 2009).

Stratified sampling: A sampling procedure whereby samples are randomly obtained from each sublot (AASHTO 2011). When subpopulations within an overall population vary, it is advantageous to sample each subpopulation (stratum) independently. Stratification is the process of dividing members of the population into homogeneous subgroups before sampling.

Systematic sampling: Statistical method involving the selection of elements from an ordered sampling frame. The most common form of systematic sampling is an equal-probability method. In this approach, progression through the list is treated circularly, with a return to the top once the end of the list is passed.

Time-history: A set of successive periodic measurements of pavement condition over time on the same roadway sections. This time-history can be used to determine pavement performance (Flintsch and McGhee 2009).

Validation: The mathematical comparison of two independently obtained sets of data (e.g., agency acceptance data vs. contractor data) to determine whether it can be assumed they came from the same population (AASHTO 2011).

APPENDIX A. QUICK REFERENCE TO QUALITY MANAGEMENT PLAN

Agency/Pavement Management	Data Collection Team	Independent Party	
Define Rating & Collection Protocols • Distress rating protocols • Sensor data protocols • Other data items or video Data Quality Definition • Resolution • Accuracy • Repeatability • Format • Acceptance Criteria • Corrective actions Control , Blind, Verification Site Setup • Select and mark sites • Reference values	Equipment Setup & Calibration • Protocols • Calibration • Verification Routing & Scheduling Personnel Training • Field technician training • Rater training and calibration Control Site Testing • Accuracy • Repeatability		Pre-Production
Quality Monitoring Checks • Monitor control, blind, verification site testing • Check video samples • Check distress samples • Check other data samples	Quality Control • Real-time & daily checks of data & equipment • Control, verification, blind site testing • Checks for completeness and reasonableness • Inter-rater comparisons Corrective Actions • Re-survey • Re-rate		Production
Quality Acceptance Checks • Global database checks • Distress sampling checks • Other checks – GIS, time-series, and so on Quality Reporting	Quality Acceptance Checks • Global database checks • Distress sampling checks • Other checks – GIS, time-series, and so on Corrective Actions • Re-survey • Re-rate Quality Reporting	Quality Acceptance Checks • Global database checks • Distress sampling checks • Other checks – GIS, time-series, and so on Quality Reporting	Post-Production

Figure A-1. Quick reference to QM plan

APPENDIX B. DATA QUALITY MANAGEMENT PLAN TEMPLATE

Adapted from the University of Wisconsin, Template-Quality Management (UW 2012)

Network-Level Pavement Condition Data Collection Quality Management Plan

Agency Name Prepared By: J.R. Smith – Pavement Management Engineer Date: July 1, 2012 Version No: 1.0

Document Change Control

The following is the document control for revisions to this document.

Version Number	Date of Issue	Author(s)	Brief Description of Change
0.9	11/15/2011	J.R. Smith	Preliminary draft
1.0	01/27/2012	J.R. Smith	Updated for 2012 deliverables

Definitions

The following are definitions of terms, abbreviations, and acronyms used in this document.

Term	Definition			

TABLE OF CONTENTS

- 1. Quality Management Approach.
- 2. Deliverables, Protocols, and Quality Standards.
- 3. Quality Control.
- 4. Acceptance.
- 5. Quality Team Roles and Responsibilities.
- 6. Quality Reporting Plan.
- 7. Acceptance of QM Plan.

1. QUALITY MANAGEMENT APPROACH

The purpose of managing quality is to validate that the deliverables are completed with an acceptable level of quality. Quality management (QM) assures the quality of the data collection deliverables and describes the processes and procedures to be used for ensuring quality.

The QM plan identifies key activities, processes, and procedures for ensuring quality. Below is a brief explanation of each of the sections of the QM plan that follow.

Section 2. Deliverables, Protocols, and Quality Standards	The data collection deliverables subject to quality review, protocols used to collect, and quality standards that are the measures used to determine a successful outcome for a deliverable. The criteria to describe when each deliverable is considered complete and correct are defined by the pavement management engineer. Deliverables are evaluated against these criteria before they are formally approved.
Section 3. Quality Control (QC)	The QC activities that monitor, provide feedback, and verify that the data collection deliverables meet the defined quality standards.
Section 4. Acceptance	The acceptance testing that will be used to determine if quality criteria are met and corrective actions that will be taken for any deliverables not meeting criteria.
Section 5. Quality Team Roles and Responsibilities	The quality-related responsibilities of the data collection team.
Section 6. Quality Reporting Plan	The documentation of all QM activities—including quality standards, QC, acceptance, and corrective actions—and the format of the final QM report.
Section 7. Acceptance of QM Plan	Signature page for acceptance of the QM Plan.

2. DELIVERABLES, PROTOCOLS, AND QUALITY STANDARDS

Note: this information is further described in Chapter 3 of the QM Guide.

The key deliverables, protocols used for collection, and associated quality standards are described below. Quality standards define, when applicable, the resolution, accuracy, and repeatability or other standards that will be used to determine the quality of each deliverable. See Section 4 for the Acceptance Testing Plan.

	1			
Deliverable	Protocols	Resolution	Accuracy (compared to reference value)	Repeatability (for three repeat runs)
IRI (left, right, and average)	AASHTO	1 in/mi	± 5 percent	± 5 percent
Rut depth (average and maximum)	AASHTO	0.01 in	± 0.06 in	± 0.06 in
Faulting (average of faults over 0.2 in)	AASHTO	0.01 in	± 0.06 in	± 0.06 in
GPS (latitude and longitude)	N/A	0.00001 degree	± 0.00005 degree	± 0.00005 degree
Cross slope	N/A	0.1 percent	± 0.5 percent	± 0.5 percent
Longitudinal grade	N/A	0.1 percent	± 0.5 percent	± 0.5 percent
Radius of curvature	N/A	1 ft	\pm 10 percent	± 10 percent
Distress ratings	Agency distress rating manual (2009)	Varies	± 10 percent	N/A
Location of segment	N/A	N/A	All assigned segments surveyed & assigned correct location	N/A
Segment begin point	N/A	0.01 mi	± 0.05 mi	N/A
Panoramic images	N/A	N/A	Signs legible, proper exposure and color balance	N/A
Pavement images	N/A	N/A	1/8 in wide cracking visible on asphalt and concrete pavements	N/A

3. QUALITY CONTROL

Note: this information is further described in Chapter 7 of the QM Guide.

The focus of QC is on data collection deliverables and processes. QC monitors the deliverables to verify that they are of acceptable quality and are complete and correct. The following table identifies:

- The major deliverables that will be tested for satisfactory quality level.
- The quality expectations for the deliverables.
- The QC activities that will be executed to control and monitor the quality of the deliverables.
- How often or when the QC activities will be performed.

Deliverable	Quality Expectations	QC Activity	Frequency/Interval
		Initial equipment configuration, calibration, verification	Pre-collection
		Daily equipment checks and monitor real-time	Daily
IRI, rut depth, faulting, GPS	05	End of day data review	Daily
coordinates, cross slope, longitudinal	l compliance with	Control, blind, or verification testing	Weekly
grade, horizontal and vertical curves		Inspect uploaded data samples	Daily
		Inspect processed data	Daily
		Final data review	Prior to delivery
	95 percent compliance with standards	Initial rater training	Pre-collection
		Control site rating calibration	Pre-collection
Distress ratings		Intra-rater checks	Weekly
	stanuarus	Inter-rater checks	Weekly
		Final data review	Prior to delivery

Deliverable	Quality Expectations	QC Activity	Frequency/Interval
	ent 100 percent compliance with standards	Mileage review	Daily
Location of segment		Comparison with the master route file	Weekly
and begin point		GIS comparison	Prior to delivery
		Final data review	Prior to delivery
	98 percent compliance with	Startup checks, real-time monitoring, and field review	Daily
Panoramic and pavement images	standards of each control section and not more than 5	Uploaded samples review	Weekly
pavement images	consecutive images failing to meet criteria	Final review	Prior to delivery

4. ACCEPTANCE

Note: this information is further described in Chapter 8 of the QM Guide.

The focus of acceptance is to validate that deliverables meet the established quality standards. Following is a description of acceptance testing, the frequency to be performed, and corrective actions for items that fail to meet criteria.

Deliverable	Acceptance (Percent Within Limits)	Acceptance Testing & Frequency	Action if Criteria Not Met
IRI, rut depth, faulting, cross slope, longitudinal grade, horizontal and vertical curves	95 percent	Weekly control, verification, and blind site testing. Global database check for range, consistency, logic, and completeness and inspection of all suspect data. 5 to 10 percent sample inspection upon delivery. Use of GIS for further inspection.	Reject deliverable; data must be re- collected.
Distress ratings	95 percent	Global database check for consistency, logic, completeness. 5 to 10 percent sample inspection upon delivery.	Return deliverable for correction.
GPS coordinates	100 percent	Weekly control, verification, and blind site testing. Plot on base map using GIS upon delivery.	Return deliverable for correction.
Location of segment and segment begin point	100 percent	Plot on base map using GIS. Global database check of accuracy and completeness.	Return deliverable for correction.
Panoramic and pavement images	98 percent of each control section and not more than 5 consecutive images failing to meet criteria	Weekly inspection of control, blind, or verification site video. 5 to 10 percent sample inspection upon delivery.	Reject deliverable; images must be re- collected.

5. QUALITY TEAM ROLES & RESPONSIBILITIES

The following identifies the quality-related responsibilities of the data collection team and lists specific quality responsibilities.

Team Role	Assigned Resource	Quality Management Responsibilities
Agency Manager	J. R. Smith – Pavement Mgt. Engineer	 Set quality standards, acceptance criteria, and corrective actions. Approve each deliverable per quality standards. Approve resolution of quality issues. Assess effectiveness of QM procedures. Recommend improvements to quality processes.
Agency Assistant Manager	A. T. Bell – Transportation Specialist	 Communicate weekly with data collection manager. Submit acceptance exceptions log to data collection team. Supervise manual measurement of control, verification, and blind sites. Establish reference values with data collection team. Monitor schedule adherence. Supervise acceptance checks. Monitor resolution of quality exceptions reported to data collection team. Prepare QM report.
Agency Staff	B. Wilson, S. Davis - Transportation Technicians	 Observe and maintain records of control, verification, bind site testing. Analyze and document results. Perform data and video acceptance checks and document results. Perform GIS checks and document results. Maintain acceptance log and submit quality exceptions to agency assistant manager.
Data Collection Manager	D. L. Jones	 Assure deliverables meet broad set of data quality requirements. Communicate weekly with agency assistant manager. Assure quality issue resolution and report results to agency assistant manager.

Team Role	Assigned Resource	Quality Management Responsibilities
Quality Manager	R. M. Williams	 Assure practice of QC measures in QM plan. Assure proper protocols used. Assure training plan addresses all personnel skill levels. Assure reviews by Distress Rating Lead, Data Reduction Lead, and Video Lead. Assure performance of all quality audits and reporting of all data quality exceptions using QC log. Assure correction of all quality issues and changes in procedures as needed. Perform and document final deliverables quality review. Compile documentation of all QC activities.
Equipment Manager	J. C. Adams	• Assure and document initial equipment configuration, calibration, and verification.
Field Crew Lead	M. B. Jones	 Perform daily and/or periodic equipment start-up checks, tests, inspections, and calibrations. Perform daily review of data logs and video samples. Assure real-time monitoring of data and video quality. Assure performance of weekly control, verification, or blind site testing. Assure documentation of all field QM activities and reporting of any problems using QC log.
Distress Rating Lead	C. D. McGee	 Perform and document initial rater training and assure raters adequately trained in protocols. Document testing of raters on initial control site calibration. Perform and document quality audits, including intra- and inter-rater checks. Report any problems using QC log. Perform retraining as needed.

Team Role	Assigned Resource	Quality Management Responsibilities
Data Reduction Lead	F. V. Ross	 Perform and document checks of total mileage, segment lengths, and comparison with master route file. Assure and document GIS checks of segment location and completeness. Document quality audits of uploaded and processed data. Report any problems using QC log.

6. QUALITY REPORTING PLAN

Note: this information is further described in Chapter 9 of the QM Guide.

The data collection manager will monitor quality through QC activities and report data quality exceptions as part of weekly status reporting, or more frequently if conditions warrant. Quality is monitored through acceptance testing, and quality issues are reported to the data collection team as soon as issues are discovered.

The QC log is used by the data collection team to itemize, document, and track to closure items reported through QC process.

	QC Log							
ReviewDeliverableLocationResolutionID NumberDateReviewedInformationFindingsResolution								
QC-1								
QC-2								
QC-3 QC-4								
QC-4								

The acceptance log is used by the pavement management engineer or independent assurer to itemize, document, and track to closure items reported through the acceptance process.

	Acceptance Log						
ReviewDeliverableLocationResolutionID NumberDateReviewedInformationFindingsResolution							
Accept-1							
Accept-2							

Final QM Reporting

Data Collection Team – Upon delivery of the final database and other deliverables, the data collection team provides a copy of the QC logs, a summary of scope and schedule (including any deviations from the planned schedule), a list of the collection vehicles and personnel used on the project, documentation of equipment calibration and maintenance, results of all control, verification, and blind site testing, and documentation of other problems encountered (not listed on the QC log) and corrective actions taken.

Pavement Management Engineer – Upon acceptance of the final database and all other deliverables, the Pavement Management Engineer prepares a draft Quality Management Report

and when applicable, provides a copy to the service provider (who reviews and provides feedback). This report will include a summary of scope and schedule, description of control, verification, blind site testing (including reference values and analysis of results), description of all global and sampling tests performed and the results, and recommendations for improvement.

7. AGENCY & DATA COLLECTOR QM PLAN ACCEPTANCE

Quality Management Plan accepted by the Agency Manager:

Date:
ection Manager:
Date:

APPENDIX C. CASE STUDY— BRITISH COLUMBIA MOTI

Introduction

The British Columbia MoTI has contracted automated network-level pavement surface condition surveys since 1993 (Landers, Robson, and Cowe Falls 2001). Automated condition surveys include surface distress, rutting, and profile measurements, as well as collecting right-of-way (ROW) video images. In cooperation with service providers, the British Columbia MoTI QC procedures were developed so that potential issues could be addressed in real time, thus providing a more rapid response during data collection. In addition, the British Columbia MoTI QC procedures are intended to provide a realistic evaluation of the service provider's capabilities, while minimizing the burden to the Ministry for implementing and monitoring the process (Landers, Robson, and Cowe Falls 2001).

Data Collection

The British Columbia MoTI *Pavement Surface Condition Rating Manual* (BCMoTI 2012) documents the technical specifications that guide the data collection and QC requirements for high speed network-level pavement surface condition surveys (BCMoTI 2012). The Manual was originally released in 1994 and subsequently updated in 2002 and 2009 to include field experience and input from data collection service providers. The fourth release of the Manual in 2012 updated current practices and the application of the rating system to support Ministry asset management needs.

Pavement condition data is collected on approximately 25,000 lane-mi (40,000 lane-km) on its main highway network. Condition data is averaged and reported over 164 ft (50 m) intervals. Collected condition data are shown in table C-1.

Category	Distress Types
	Longitudinal wheel path cracking
	Longitudinal joint cracking
Constalling	Pavement edge cracking
Cracking	Transverse cracking
	Meandering longitudinal cracking
	Alligator cracking
Deformation	• Rutting (calculated from rut depth profile data)
Defecto	• Bleeding
Defects	• Potholes
Roughness	International Roughness Index (IRI)

Table C-1. Condition data collected by the British Columbia MoTI (BCMoTI 2012).

Quality Control Requirements

The British Columbia MoTI's QC program is divided into two phases: (1) initial QC where the service providers' methods and equipment are initially calibrated and (2) production acceptane where the survey is monitored to ensure continuing compliance using blind verification sites.

Initial Quality Control

The initial QC tests have two objectives. The first objective is to achieve concordance between the service provider and the Ministry distress nomenclature and to develop agreement on the severity and extent levels described in the British Columbia MoTI *Surface Distress Rating System Manual* (BCMoTI 2012). The second objective is to test field safety procedures and to determine that all service provider instrumentation is operating properly prior to receiving authorization to commence data collection.

Control Site Selection

Four control sites are selected for the initial QC evaluation. The control sites are 2,460 ft (750 m) in length, which includes an 820 ft (250 m) lead-in. The sites exhibit a representative variety of distress types, a range of pavement deterioration levels, and surface types with the intent of being representative of the actual network-level survey conditions. The prior year's survey data, combined with field reconnaissance, are used to select the sites. The same control sites are used for subsequent QC testing if there has been no rehabilitation in the intervening year. If possible, control sites are selected in close proximity of each other to facilitate the efficiency of automated data collection.

Advance Manual Surveys

Manual surface distress surveys are performed according to the Ministry's rating manual, including crack mapping for each 164-ft (50 m) pavement segment interval. Rut depth is determined by taking manual transverse profile measurements in each wheel path at 33-ft (10 m) intervals using a rut-measurement gauge (figure C-1). A pavement profile survey is conducted using a Class I profiler, conforming to ASTM E 950, to establish the true longitudinal profile as shown in figure C-2. Multiple passes of the Class I profiler are conducted to ensure consistent and reliable results.

On-Site Review

The purpose of the on-site review is to ensure that the service provider is proficient with the British Columbia MoTI surface distress rating methodology. This review requires the service provider to complete a pavement distress survey at the start-up site and to summarize the identified distresses. The service provider survey results are compared to the manual ratings collected by the agency to assess the distress rater's findings and keyboarding ability as well as data processing algorithms. The service provider and the British Columbia MoTI personnel then walk the test site comparing the semi-automated results to the manual ratings. Any discrepancies are discussed and resolved between the service provider and British Columbia MoTI personnel.

Surface Distress Rating Tests—Windshield Survey

Windshield distress surveys are conducted at all four test sites, and the survey vehicle completes a series of five runs over each site. The distress ratings are generated at 164-ft (50 m) intervals and compared to the manual values for each run. The distress types evaluated during the on-site review are included in the distress severity and rating form, an example of which is shown in table C-2.



Figure C-1. Rut depth survey (BCMoTI 2012).



Figure C-2. Class I roughness survey (BCMoTI 2012).

Chainage	Γ_0	raun Cracking (LWT)	Longitudinal Joint	Cracking (LJC)	Pavement Edge	Cracking (PEC)	Transverse Cracking	(TC)	Meandering	Longuumat Cracking (MLC)	Alligator Cracking	(AC)		F OLIOLES (FOIL)		(1801) IIONION		Diceung (DLD)
	S ¹	\mathbf{D}^2	S	D	S	D	S	D	S	D	S	D	S	D	S	D	S	D
0 - 164 ft (0 - 50 m)	1	3					2	3										
164 - 328 ft		_																
(50 - 100 m)	1	3					2	3										
328 – 492 ft	1	3					2	2										
(100 – 150 m)	1	3					2	3										
492 – 656 ft							2	3										
(150 – 200 m)							4	5										
656 – 820 ft							2	3										
(200 – 250 m)							-	5										
820 – 984 ft							2	3										
(250 - 300 m)																		
984 – 1148 ft (300 – 350 m)	3	5					2	3					2	2				
1148 - 1312 ft																		
(350 - 400 m)	3	5									1	2						
1312 - 1476 ft	2	5			2	2					1	2						
(400 – 450 m)	3	5			3	3					1	2						
1476 – 1640 ft	2	5			3	3												
(450 - 500 m)	2	5			5	5												

 Table C-2. Example of distress severity and rating form (BCMoTI 2012).

¹ Severity: 1 = low, 2 = moderate, and 3 = high.

Density: 1 = few (< 10 percent), 2 = intermediate (10 to 20 percent), 3 = frequent (20 to 50 percent),

4 = extensive (50 to 80 percent), and 5 = throughout (80 to 100 percent).

Three criteria are used to assess the service providers' surface distress rating ability and include (BCMoTI 2012):

- **Pavement Distress Index (PDI)**—calculated using a modified version of the ASTM D6433 PCI value. The PDI value (0 to 10 scale) is used to compare the service-provider survey results to the manual survey results and assess the repeatability of the service-provider's vehicle for each of the five passes.
- **Keystroke totals**—compares the distress severity and extent (for each distress type) of the service provider survey results to the British Columbia MoTI manual surveys. This comparison is conducted at a very detailed level and is used as a diagnostic tool to assess the rating accuracy and to highlight discrepancies. Each distress severity/extent combination (three levels of severity and five levels of extent) is analyzed for:
 - A particular distress type that is being rated too severely.

- A particular distress that is being rated at a different density level.
- A particular distress that is missed altogether.
- **Kappa Statistic**—used to evaluate the level of agreement between the manual benchmark survey and the automated rating for surface distress. The Cohen's weighted Kappa Statistic is used to observe the variability between multiple distress datasets (see equation 1).

$$K = 1 - \frac{\sum_{i=1}^{k} \sum_{j=1}^{k} w_{ij} x_{ij}}{\sum_{i=1}^{k} \sum_{j=1}^{k} w_{ij} m_{ij}}$$
(1)

where:

K	=	Kappa Statistic
k	=	number of codes
W _{ij}	=	weighted value
x_{ij}	=	observed value
m_{ij}	=	expected value

The Kappa Statistic allows for the introduction of weightings for different distress types, severities, and densities depending upon the agency practices. The range of the Kappa Statistic is shown in table C-3.

Kappa Statistic	Strength of Agreement						
< 0.00	Disagreement						
0.00	Chance agreement						
0.01 to 0.20	Slight Agreement						
0.21 to 0.40	Fair Agreement						
0.41 to 0.60	Moderate Agreement						
0.61 to 0.80	Substantial Agreement						
0.80 to 0.99	Almost Perfect Agreement						
1.00	Perfect Agreement						

Tuble e el Huppu Stutistie Tunger	Table C-3.	Kappa	Statistic	range.
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An example of the Kappa Statistic evaluation is provided in tables C-4 though C-6. Table C-4 includes the QC results from the manual survey conducted by the British Columbia MoTI, while table C-5 is the automated survey results conducted by the service provider. The data is evaluated using the Kappa Statistic and the results of this analysis are provided in table C-6. Table C-6 indicates that there is substantial agreement (see table C-3 for strength of agreement for each Kappa Statistic range) between the agency and service provider ratings for severity and type, density and type, and the overall agreement factor.

Start	End	L	NТ	L	JC	PI	EC	Т	C	M	LC	Α	C	PO	ЭT	D	ST	BI	LD	Segment
m	m	Sev	Den	Sev	Den	Sev	Den	PDI												
0	50	3	3	3	2			3	3			3	1							3.0
50	100	3	3	2	4			3	3			3	1							2.8
100	150	3	3	2	1			3	3			2	1							3.7
150	200	3	3	2	3			3	3			2	1							3.3
200	250	3	3	2	3			3	3			2	1							3.3
250	300	3	3					3	3			2	1							3.9
300	350	3	2	2	1			2	3											5.8
350	400	2	1	1	3			2	3											6.3
400	450	2	2	2	1			3	3											5.6
450	500	2	1					3	3											6.2
																Aver	age P	DI –		4.4

 Table C-4. QC control site pavement distress analysis – British Columbia MoTI.

Note

1. Sev = Severity: 1 = low, 2 = moderate, and 3 = high.

2. Den = Density: 1 = few (< 10 percent), 2 = intermediate (10 to 20 percent), 3 = frequent (20 to 50 percent),

4 = extensive (50 to 80 percent), and 5 = throughout (80 to 100 percent).

Table C-5. QC control site pavement distress analysis – service provider.

Autom	ated S	urvey	Data																	
Start	End	L	NТ	L	JC	Pł	EC	Т	С	M	LC	A	C	PO	DT	D	ST	BI	LD	Segment
m	m	Sev	Den	Sev	Den	Sev	Den	Sev	Den	Sev	Den	Sev	Den	Sev	Den	Sev	Den	Sev	Den	PDI
0	50	3	3					3	3			2	1							3.9
50	100	3	3					3	3			3	1							3.7
100	150	3	3					3	3			2	1							3.9
150	200	3	3					3	3			2	1							3.9
200	250	3	3					3	3			2	1							3.9
250	300	3	3					2	3			2	1							4.1
300	350	3	3			3	3	3	3			2	1							3.0
350	400	2	3					3	3			2	1							4.9
400	450	2	2					3	3											5.9
450	500	2	2					3	3											5.9
																Aver	age P	DI =		4.2

Note

1. Sev = Severity: 1 = low, 2 = moderate, and 3 = high.

2. Den = Density: 1 = few (< 10 percent), 2 = intermediate (10 to 20 percent), 3 = frequent (20 to 50 percent),

4 = extensive (50 to 80 percent), and 5 = throughout (80 to 100 percent).

Table C-6. Kappa Statistic results.

Variables	Kappa
Severity and Type	0.746
Density and Type	0.739
Overall Agreement Factor	0.790

The average PDI value, keystroke totals, and Kappa Statistic are evaluated from the distress ratings for both the manual and service provider surveys. The PDI is used as the main criteria to

assess accuracy and repeatability, while the keystroke summaries and the Kappa Statistic are used as additional diagnostic tools.

Roughness Tests

The service-provider survey vehicle conducts a total of five runs of each control site. The IRI values for each wheel path are determined on 164-ft (50 m) intervals and compared to the manual values. The average IRI value is determined for each wheel path over the 1,640-ft (500 m) test site.

Rut Depth Tests

The rut depth values for each wheel path are generated at 164-ft (50 m) intervals and compared to the manual values for each run. The average rut depth value is determined for each wheel path for the 1,640-ft (500 m) test site.

Acceptance Criteria for Initial Quality Control Tests

The acceptance criteria for surface distress, roughness, and rut depth measurements are provided in table C-7.

Category	Criteria	Acceptance Criteria Value
	Measure	PDI value (0 to 10 scale)
0 0	Calculation	1,640 ft (500 m) average based on 164 ft (50 m) values
Surface Distress	Unit	Lane
Distress	Accuracy	\pm 1 PDI value of manual survey (0 to 10 scale)
	Repeatability	\pm 1 standard deviation of the PDI values for five runs
	Measure	IRI
	Calculation	1,640 ft (500 m) average based on 164 ft (50 m) values
Roughness	Unit	Outside wheel path
	Accuracy	± 10 percent of Class I profile survey
	Repeatability	\pm 6.3 in/mi (0.10 mm/m) standard deviation for five runs
	Measure	Rut depth
	Calculation	1,640 ft (500 m) average based on 164 ft (50 m) values
Rutting	Unit	Averaged for both wheel paths
	Accuracy	\pm 0.12 in (3 mm) of manual survey
	Repeatability	\pm 0.12 in (3 mm) standard deviation for five runs

 Table C-7. Initial QC criteria (BCMoTI 2012).

If the service provider fails to meet the acceptance criteria, they are required to resolve any issues until the acceptance criteria are met and the British Columbia MoTI representative is satisfied. Issue resolution may include, but is not limited to (BCMoTI 2012):

- Conduct additional on-site discussions with British Columbia MoTI personnel.
- Repeat the condition survey.

- Conduct equipment repairs/modifications.
- Retrain and/or replace rating staff.

Production Survey Acceptance

The service provider's condition rating and equipment are closely monitored during the production surveys through the use of blind sites. The blind sites are located on roadway sections in each of the British Columbia MoTI Regions. All blind sites are manually surveyed in advance by British Columbia MoTI and are of unknown location to the service provider.

Blind Site Locations

The number and location of the blind sites are based on the pavement condition survey length and the service provider schedule of data collection. Blind sites are located such that the service provider is evaluated each day for the first 2 to 3 days of the pavement condition survey, and then every 3 days pending satisfactory performance. Similar to the initial QC sites, blind sites are 2,460 ft (750 m) in length, including an 820 ft (250 m) lead-in, and exhibit a representative sample of distress types and severities encountered during the pavement condition survey.

Advance Manual Surveys

Manual surface distress, roughness, and rut depth measurements are conducted at each blind site prior to the production surveys. A single rater is used for all of the blind site evaluations to provide a consistent benchmark for the manual surveys.

Monitoring Process

Each day of the production survey, the service provider is required to update the British Columbia MoTI on the survey progress. During these updates, the service provider is notified whether or not they have passed over a blind site during the previous day's testing. The service provider is required to submit a distress rating report summarizing the pavement distress (including IRI and rut depth) over the length of the blind site. Because of possible referencing differences, the service provider is required to submit 0.6 mi (1.0 km) of pavement condition data within 820 ft (250 m) of either side of the blind site location, as illustrated in figure C-3.

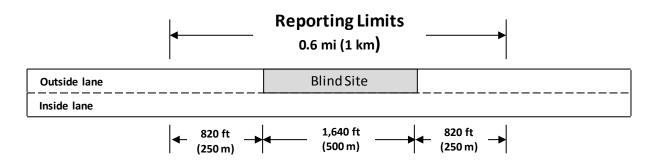


Figure C-3. Example of blind site reporting limits.

The service provider must successfully meet the blind site acceptance criteria prior to receiving approval to proceed with the production survey.

Retest Initial QC Sites

If the production surveys are more than 1 month in duration or expand over multiple regions, the service provider is required to rerun the four initial QC sites each month of the production survey and prior to testing a new region. Retesting of the initial QC sites helps to ensure that the service provider equipment is operating properly and the pavement raters are correctly applying the British Columbia MoTI distress rating system.

Acceptance Criteria for Blind Site QC Tests

The QC acceptance criteria for the surface distress, roughness, and rut depth measurements for blind site are shown in table C-8.

Category	Criteria	Acceptance Criteria Value						
	Measure	PDI value (0 to 10 scale)						
Surface	Calculation	1,640 ft (500 m) average based on 164 ft (50 m) values						
Distress	Unit	Lane						
	Accuracy	± 1 PDI value of manual survey						
	Measure	IRI						
Doughnood	Calculation	1,640 ft (500 m) average based on 164 ft (50 m) values						
Roughness	Unit	Outside wheel path						
	Accuracy	\pm 10 percent of Class I profile survey						
	Measure	Rut depth						
Dutting	Calculation	1,640 ft (500 m) average based on 164 ft (50 m) values						
Rutting	Unit	Averaged for both wheel paths						
	Accuracy	\pm 0.12 in (3 mm) of the manual survey						

Table C-8. Blind site QC criteria (BCMoTI 2012).

If the service provider is unable to meet the blind site QC criteria, the following activities, and possibly others, may be required (BCMoTI 2012):

- Conduct additional on-site discussions with British Columbia MoTI.
- Review digital images with British Columbia MoTI.
- Repeat pavement condition surveys.
- Conduct equipment repairs/modifications.
- Retrain and/or replace rating staff.

Acceptance of Submitted Data

Upon receipt of the service provider pavement condition survey results, British Columbia MoTI conducts a three-step process for accessing the submitted data. The three-step process includes manual and system checks of the surface distress, roughness, and rut depth data files.

- 1. **Manual Review**—involves the manual review of the submitted data files, which includes (BCMoTI 2012):
 - Checking that data exists for all road segments.
 - Verifying highway traversal definitions for all road segments.
 - Ensuring correct data file structure.
 - Verifying start and end boundaries for all road segments.
 - Checking all lane references and chainages according to the provided data files.
 - Screening all data for null and negative values.
 - Screening all data according to minimum and maximum tolerance parameters.

Any noted discrepancies are provided to the service provider for correction.

- 2. **Prior Year Comparison**—compares the current year survey data to the prior year's survey data. This comparison is conducted to determine if there are any unexpected changes in pavement condition from the prior year's survey.
- 3. **Pavement Management System Data Upload Tests**—involves uploading the collected data to British Columbia MoTI's pavement management system. The pavement management system includes internal standardized and user-defined verification tests, which are run once the data has been uploaded. An error log report is processed; input data is corrected, as needed; and the corrected data is reloaded into the pavement management system.

APPENDIX D. CASE STUDY— LOUISIANA DOTD

Introduction

The Louisiana DOTD has conducted automated pavement condition surveys since 1995 using pavement condition assessment service providers. In 2007, distance to overhead obstructions (e.g., bridges, and sign structures) and geometric data (i.e., cross slope, shoulder drop-offs, and vertical and horizontal curves) were added to the pavement condition survey.

Data Collection

Approximately 20,000 directional mi (32,000 km) of pavement condition data are collected biennially during the data collection cycle. Both directions are collected on interstates and multi-lane divided highways, and one direction is collected for two-lane highways. Pavement distress is collected in accordance with Louisiana DOTD cracking and patching protocols (LADOTD 2012a, LADOTD 2012b). Data collected as part of the network-level pavement condition data is reported for every 0.100 mi (0.161 km) of the surveyed length and are shown in table D-1.

Table D-1. Louisiana DOTD network-level condition survey
(LADOTD 2012a; LADOTD 2012b).

General Data	Asphalt Pavements	Concrete Pavements
 GPS coordinates (longitude, latitude and elevation) Bridges (count) Distance to overhead obstructions Geometric data 	 Alligator cracking Random (block, longitudinal, and transverse) cracking Rut depth Patching Blowup Potholes IRI 	 Transverse cracking Longitudinal cracking Joint faulting Concrete patching Blowups Punchouts IRI

Collected data should be reviewed for completeness at the end of each day. Louisiana DOTD requires that the service provider deliver the following data on a weekly basis:

- ROW images.
- Raw data from the data collection vehicle's electronic sensors (i.e., rutting, IRI, faulting, and GPS data).
- Equipment calibrations test results (e.g., distress manifestation index, rut measurement device, and video foot print).
- Electronic sensor verification results.

The service provider is responsible for checking all data/images prior to delivery to Louisiana DOTD and should rectify all issues discovered by Louisiana DOTD.

Louisiana DOTD also provides user access to the Roadware VisiDataTM (see figure D-1) information. With Roadware VisiDataTM, the user is able to view full roadway width images and distress data (e.g., IRI and crack map).

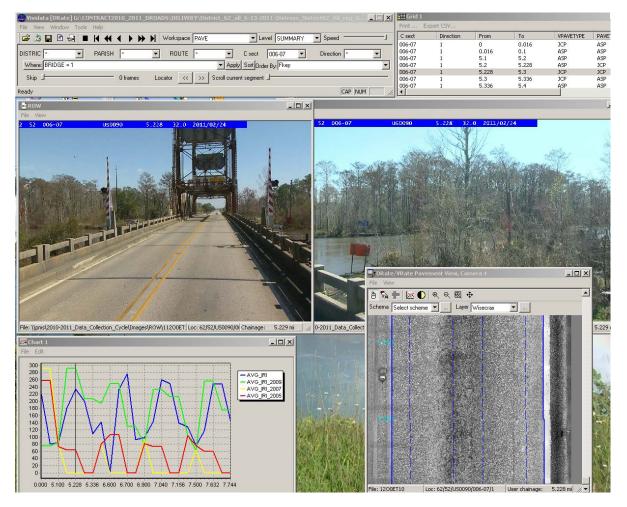


Figure D-1. Example Roadware VisiDataTM information (Fillastre 2012).

Quality Control Requirements

Louisiana DOTD requires the service provider to submit QC plans that will ensure that data are collected within specified precisions, including preliminary activities (i.e., developing the QC plan, conducting personnel training/certification, and equipment calibration), control sites, data checks, and final documentation delivery.

Preliminary Activities

Develop Quality Control Plan

The service provider's equipment is checked against an agency profiler and a Class I profiling instrument (e.g., Dipstick) before beginning testing. During production, the service provider is required to use QC sections of known IRI, rutting, and faulting values.

Personnel Training/Certification

Louisiana DOTD requires inter-rater training to be completed by the service provider and the results submitted to Louisiana DOTD for review. This training helps ensure that a rater exhibits understanding of protocols by correct distress identification and classification and consistency of rating distresses across multiple raters. Key personnel are identified in the data collection request for proposal (RFP), and the service provider is required to disclose all certifications and achievements in their proposal, including education background and achievements of key personnel, and current and past clients for references. In addition, data collection vehicle crew are required to be trained so they have a good understanding of the data collection protocols, especially the correct method of data collection on control sections.

Equipment Calibration

Equipment calibration is conducted before the initiation of the data collection activities and periodically thereafter to verify that the equipment is functioning according to expectations and that the collection and analysis methods are being followed. The service provider recommends the subsystems and equipment for data collection and is responsible for proper calibration. All equipment is calibrated according to the manufacturer's recommendations. The DMI is calibrated on segments with a known/surveyed length. It is also important that all operating procedures pertaining to data collection used by the service provider are documented and standardized to ensure consistent results.

Control Sites

Data verification by testing control or verification sites and conducting data checks are used for QC before and during production. The service provider collects the required data on each control site (minimum of three runs) to prove repeatability of the electronic measurements. Electronic data is compared to previous year's data collection to ensure data consistency and validity. It is recommended that the control site be inspected each time the service provider starts a new district, or each time the data collection vehicle leaves the state. The service provider is mandated to re-collect control section data from the previous week's collection to verify that the equipment is in calibration.

During data collection, the service provider ensures that a control section is ready for data collection. Louisiana DOTD identifies a list of situations when the data can be collected (LADOTD 2012c) that includes the following:

- A control section should not be collected if the data collection vehicle is forced to collect the majority of the data while traveling towards the sun.
- A control section should not have excessive water on the roadway.
- A control section should not be collected during inclement weather.
- A control section should only be collected during daytime hours and when there is enough daylight to collect it in its entirety.

Data Checks

To ensure that erroneous data are not being collected, in-vehicle, real-time data checks are performed for rutting, IRI, GPS, faulting, and DMI data to ensure that it is within the required tolerances. In addition, pavement distress data (i.e., images and processed results) are provided to the Louisiana DOTD for review and evaluation. The Louisiana DOTD reviews approximately 5 percent of the control section length and segments the samples into 0.10-mi (0.16 km) increments. For example, a control section with a 10 mile (16 km) length would result in 5 samples each 0.1 mi (0.16 km) in length. Sampled section images are checked using the vendor-supplied proprietary software and reviewed for such items as:

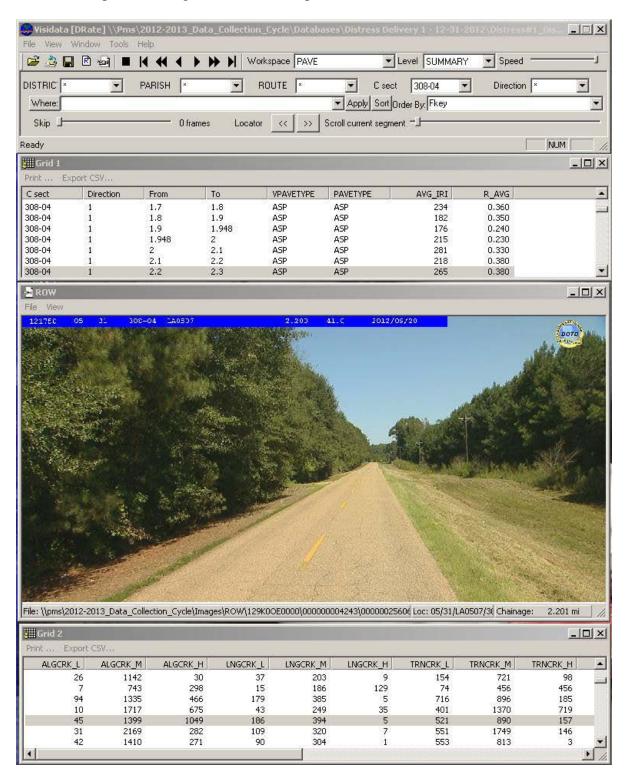
- Missing a high severity distress.
- Missing 5 or more low/medium severity distress.
- Incorrect distress type or severity, or over-rating (indicating that a distress is present when actually there is no distress).

Figures D-2 and D-3 illustrate a screen capture of the Visidata for a control section sample. The upper portion of figure D-2 provides details of the pavement section including location (e.g., district, route, beginning and ending mile post), pavement type, average IRI, and average rut depth. The lower portion of figure D-2 provides the details of the identified distresses by distress type (alligator cracking, longitudinal cracking, and transverse cracking), and severity (low, medium, and high). The lower portion of figure D-2 is used to assess whether or not the distresses shown in figure D-3 are adequately reported.

Unlike the pavement images, the processed data is not sampled; instead Microsoft Access queries are run to check for data inconsistencies. Electronic data checks include:

- Changes in pavement type from the previous year's survey.
- Changes in pavement texture from the previous year's survey.
- Sudden changes in roughness (major improvement/deterioration).
- Sudden changes in rut depth (major improvement/deterioration).
- High quantities of distress with low roughness values.
- High roughness values with low quantities of distress.
- Check for reasonableness of the maximum extent of distress. For example, if fatigue cracking is present in both wheel paths for a section length of 0.10 mi (0.16 km), and a wheel path is considered to be 3 ft (0.9 m) wide, the resulting extent of fatigue cracking would be 3,168 sq-ft (295 sq-m). In this example, the service provider data for fatigue cracking should not exceed 3,168 sq-ft (295 sq-m).
- Review all segments that are marked as a construction zone.
- Review all segments that are marked as a lane deviation.
- Review segments that are identified as a bridge, but the service provider data does not indicate a bridge location.
- Review control sections that are found to have a longer lengths than specified.

• Review control sections where the service provider did not collect the required 0.10 mile (0.16 km) lead in/lead out pavement length.



• Review pavement segments with incomplete data collection.

Figure D-2. Example of Visidata evaluation (LADOTD).

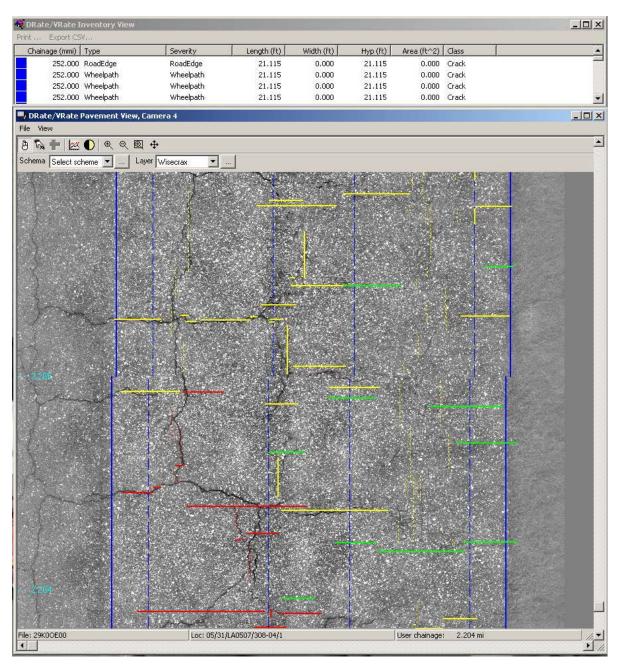


Figure D-3. Example of Visidata evaluation (LADOTD).

Pavement surface and ROW images are observed during and after a day's collection to prevent and minimize re-runs. In addition to the data checks, pavement surface and ROW images are checked by the Louisiana DOTD for clarity, for ensuring that there are minimal missed or skipped images, for proper lighting, and for the correct stitching of pavement images.

During the Louisiana DOTD review of the service provider submitted data and images, any problems with the distress identification, the processed data and results, and the image quality are defined (e.g., the extent of the problem is determined) and documented. The documented

findings are summarized in a report and provided to the service provider. As stated in the Louisiana DOTD service contract, the service provider is obligated to fix all issues, to the satisfaction of the Louisiana DOTD, at no cost to the agency; this includes re-rating and re-processing the data and, if necessary, recollecting the offending control section.

The data collection vehicle is also checked daily for proper calibration, operation, and maintenance. All calibration, operation, and maintenance efforts are performed in accordance with the manufacturer recommendations, or as outlined in the standard operating procedures for the equipment. Calibration, operation, and maintenance effort activities are documented in writing and submitted to the Louisiana DOTD as they occur.

Final Deliverables

The final QC deliverables submitted to the Louisiana DOTD encompass the entire data collection efforts documenting inter-rater consistency, data collection vehicle equipment checks, control/calibration/verification site results, and data collection vehicle calibration documentation. Specifically, the items to be submitted by the service provider for QC requirements include (LADOTD 2012c):

- All reports (i.e., inter-rater consistency, data collection vehicle equipment checks, control/calibration/verification site results, and data collection vehicle calibration documentation).
- All correspondences relating to the project.
- Explanations of abnormal calibrations.
- Data collection schedule adherence or changes.
- A listing of the data collection vendor's key project personnel.
- Project-related issues that were addressed during the data collection.
- Recommendations for improvements.

Acceptance Requirements

Louisiana DOTD performs QC of the data collected by the service providers through comprehensive checks for three data components: ROW images, pavement images and rated distresses, and database checks (LADOTD 2012c). Detailed descriptions of the QC requirements are presented in Louisiana DOTD's QC write-up. The following sections summarize the most important requirements.

Right-of-Way Images

Evaluation of the ROW images includes a review of image quality, checks to ensure that the correct sections have been collected, verification that all required sections have been sampled, and confirmation that all control sections have the correct lead-in and lead-out lengths. Each of these is further described in the following sections.

Image Quality

The following items are checked by the agency to ensure that the collected images have acceptable levels of clarity, brightness/darkness, and completeness (LADOTD 2012c):

- **Image clarity**—all images should be clear and highway signs easily read. Most highway distresses should be evident in all views. There should be minimal, or no, debris in the cameras' viewing path.
- **Image brightness/darkness**—images are not to be collected during hours when it is too dark (rule-of-thumb: if street lights or security lighting are lit, then it is too dark). It has been found that during poor lighting conditions, the images become very grainy and seem to be out of focus, or it results in a "black out," which can cause a control section to be rejected. In addition, if the data collection occurs just before a rain storm, the dark clouds may not allow the proper amount of light to enter the camera, and the subsequent image(s) will be of poor quality.
- **Dry pavement**—control section should not have any standing water during testing; otherwise, the control section will be rejected. As a result, data collection should be halted during a rain storm. If rain drops are allowed to accumulate on the protective glass, the images will be of poor quality due to the lack of clarity and sharpness.
- **Image replay**—images should play sequentially and in the correct order. The data collection vehicle should give the impression that it is traveling in a forward direction.
- **Missing images**—there should be minimal or no missing images. Any control section that contains substitute images should be rejected.

Correct Data Collection

The control section manual or approved equivalent, contains beginning and ending descriptions of all control section locations, and also indicates the length and route number. The Louisiana DOTD has several internal tools available to aid in checking the ROW to determine if the data collection vehicle tested the correct control section. These tools include:

- Louisiana DOTD GIS Proposed and Active DOTD Construction Projects web page.
- Louisiana DOTD *Project and Highway Information* web page.
- Control Section Manual.
- Highway maps.
- Peers.

Specifically, the following items are checked by the agency to ensure correct data collection (LADOTD 2012c):

• The beginning and ending of the control section are checked to ensure that the data collection vehicle started and ended at the correct location. If the beginning or ending of the control section is determined to be incorrect, then the control section should be rejected.

- The images for the first 0.10 mi (0.16 km) should be played and checked, while the distress images should be sampled throughout the entire control section.
- The lengths, as determined by the control section manual and the service provider, should coincide to be within less than 5 percent difference. If the difference is more than this, then the control section should be carefully reviewed to ensure that the data collection vehicle tested the correct control section.
- Most control sections should have a 0.10 mi (0.16 km) lead-in and lead-out. Only the ROW images are collected for the lead-in and lead-out. This helps determine if the data collection vehicle began and ended at the correct beginning and ending locations.

Pavement Images/Rated Distresses

Prior to reviewing video images for rating pavement distress, the Louisiana DOTD recommends that raters conduct a thorough review of the pavement distress protocols for asphalt and concrete (LADOTD 2012a; LADOTD 2012b). Evaluation of pavement images includes the ability to easily view distress type and severity and to establish that all sample sections have been properly evaluated with the appropriate distress rating. Each of these factors is further described in the following sections, which are extracted from the Louisiana DOTD references.

Image Quality

All images should be clear and the distress type and severity be easily identifiable. The camera(s) should be able to quickly adjust to varying lighting conditions. For example, when the data collection vehicle is on an asphalt road and has crossed a concrete bridge, the camera(s) may "white out" from the higher degree of light reflection. Conversely, when the data collection vehicle exits a concrete bridge onto an asphalt pavement, the camera(s) may "black out."

Pavement images should be synchronized with the ROW images. The images should play in the correct order, and, if two or more cameras are used, the images should be "seamless" both transversely and longitudinally. The pavement type and texture should correspond to the pavement type and texture that is shown in the ROW view.

To make the process as efficient and accurate as possible, the ratings utilize three different colors to represent the three different severity levels: green (low severity), yellow (medium severity), and red (high severity). As shown in figure D-4, different markings represent different distresses: transverse (a single, solid line that travels from the left side to the right side), longitudinal (a single, solid line that travels from the bottom to the top), alligator (a single, long dashed line that travels from the top), block (a single, single dashed line that travels from the bottom to the top), and patch (an area drawn marked, using a cross hatch pattern).

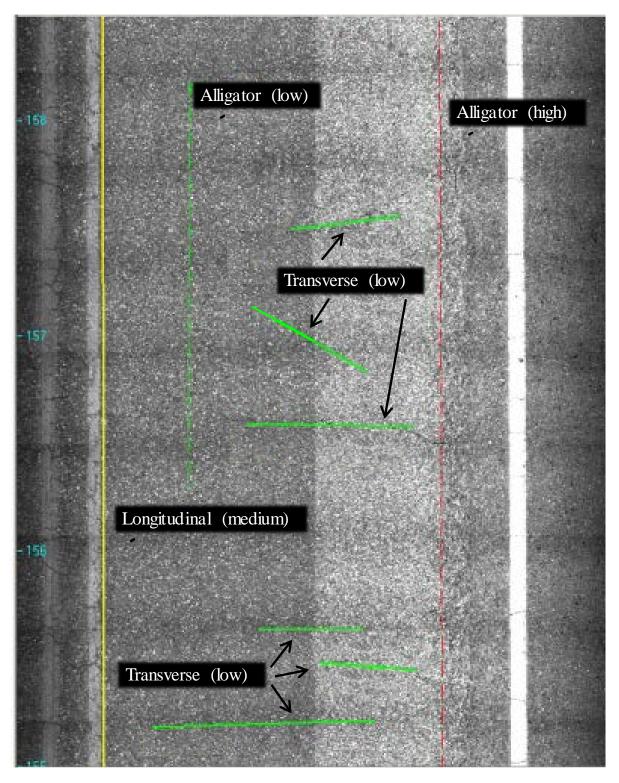


Figure D-4. Example of pavement distress rating (Fillastre 2012).

Sampling

All sections are sampled to ensure that the rating corresponds to the present distress type and severity. Different methods are used to detect whether or not the control section was properly rated, including the following (LADOTD 2012c):

- The reviewer can open a grid with the quantified data, which will allow the review of the numerical amount of a specific distress.
- The reviewer can write an Structured Query Language (SQL) statement in the "Where" field to query the database. The reviewer can then review the filtered segments and review the ratings.
- The reviewer can open the inventory view and view all distresses that were rated within a specific segment.
- The reviewer can randomly sample the control section, which is the quickest and most efficient process for checking the ratings. Using this method, the reviewer can determine if the distresses were identified correctly, especially where distress type and severity are concerned.
- The control section should be sampled at a rate of approximately 5 percent, as defined in table D-2. If any errors are found, then the reviewer should perform a more thorough review of the ratings so that most or all of the errors can be found and reported back to the service provider.

Control Section Length	Sample Frequency (tenth mile to be checked)
$\leq 1 \text{ mi}$ (1.6 km)	2
> 1 and \leq 5 mi (> 1.6 and \leq 8.0 km)	3
> 5 and \leq 10 mi (> 8.0 and \leq 16.1 km)	5
> 10 and \leq 15 mi (> 16.1 and \leq 24.1 km)	8
> 15 and \leq 30 mi (> 24.1 and \leq 48.3 km)	13
> 30 mi (48.3 km)	5 percent of control section length

 Table D-2.
 Control site sampling frequency (LADOTD 2012c).

Database Checks

The database checks used by Louisiana DOTD include searches for missing data, out of tolerance data, and abrupt pavement condition changes when compared to data collected from previous years. Any pavement section discrepancies are further investigated. In addition, GPS data is plotted on a GIS map for comparison to existing accepted GPS data. Finally, the database is imported into the pavement management software to validate data format and data trends. Any issues are documented and reported to the service provider for resolution.

APPENDIX E. CASE STUDY— OKLAHOMA DOT

Introduction

Since 2001, the Oklahoma DOT has implemented and refined its pavement management system (PMS) to provide the agency with an effective decision support tool for prioritizing pavement projects. Oklahoma DOT contracts for annual network-level collection of pavement condition data, geometric data, and video. Data are processed through a combination of automated and semi-automated methods.

Data Collection

Oklahoma DOT maintains approximately 12,300 centerline mi (19,800 centerline km) of highways on the non-toll State highway system. Condition data for interstates and NHS routes are collected annually and the remainder of the system is collected every 2 years. Data are collected over 100 percent of the length of the state-maintained network and reported at 0.01 mi (0.02 km) increments. The pavement condition data collected are shown in table E-1.

General Data	Asphalt and Composite Pavements	Jointed Concrete Pavements	Continuously Reinforced Concrete Pavements (CRCP)
 Surface type Pavement macrotexture Roadway geometrics (cross slope, radius of curvature, and longitudinal grade) GPS coordinates Roadway events (bridges, railroad crossings, approach slabs, construction, lane deviations, and detours) 	 IRI Rut depth Transverse cracking Fatigue cracking Miscellaneous cracking Asphalt patching Raveling 	 IRI Fault, average Transversely cracked slabs Longitudinally cracked slabs Multi-cracked slabs Spalled joints D-cracked joints Corner breaks Asphalt patching Concrete patching Number of joints 	 IRI Longitudinal cracking Punchouts Asphalt patching Concrete patching

Table E-1. Pavement condition data items collected (ODOT 2010).

Data Collection and Distress Rating Protocols

Oklahoma DOT specifies the use of the AASHTO Standards for the collection of IRI, rutting, and faulting. However, Oklahoma DOT modifies the Standards by requiring that the results be reported in U.S. customary units and at a reporting interval of 0.01 mi (0.02 km) (ODOT 2010).

The 2005 Oklahoma DOT *Pavement Management Distress Rating Guide* provides thorough and clear descriptions of Oklahoma DOT's definitions of pavement distresses, guidelines for conducting the condition rating, and recording the distress data. One objective of the *Distress Rating Guide* is to achieve consistent, accurate, and repeatable distress ratings for use in the

pavement management system. The *Distress Rating Guide* gives general instruction to raters about which lanes to rate and provides a clear description and visual depiction of each severity category for each type of distress.

Data Quality Requirements

Oklahoma DOT has worked with its service providers to understand the limits of the available technology and establish realistic data quality requirements. The agency has established requirements for the accuracy, resolution, and repeatability of the collected data. Accuracy refers to the deviation of the data collected by the service provider compared to that item collected or provided by the agency as ground truth. Table E-2 includes the minimum requirements for data quality specified in the latest Oklahoma DOT request for proposals.

Data Element	Required Minimum Accuracy	Required Resolution (Measure to the Nearest)	Required Minimum Repeatability
IRI	± 5 percent compared to dipstick or Class I profiler (0.01 mm/m)		\pm 5 percent run to run for three repeat runs
Rut depth	$\begin{array}{c c} \pm 0.08 \text{ in (2 mm)} \\ \text{compared to manual} \\ \text{survey} \end{array} \qquad \begin{array}{c} 0.01 \text{ in} \\ (0.25 \text{ mm}) \end{array}$		± 0.08 in (2 mm) run to run for three repeat runs
Faulting	$\begin{array}{c c} \pm 0.08 \text{ in (2 mm)} \\ \text{compared to manual} \\ \text{survey} \end{array} \qquad \begin{array}{c} 0.01 \text{ in} \\ (0.25 \text{ mm}) \end{array}$		± 0.08 in (2 mm) run to run for three repeat runs
Distress ratings	± 10 percent compared to Oklahoma DOT ratings	N/A	N/A
GPS coordinates	0.00005 degrees compared to Oklahoma DOT provided coordinates	0.000001 degree	N/A

Pre-Qualification of Service Providers

Oklahoma DOT requires prospective service providers to participate in a demonstration to collect specified condition data items at four Oklahoma DOT control sites (ODOT 2010). The four 0.50-mi (0.8 km) long control sites are located on a four-lane divided highway in a county in the central part of the state. Two sites are jointed concrete pavement, while the other two sites are asphalt pavement. The beginning and ending points of each site are marked on the outside shoulder.

Each service provider is required to collect and submit the following (ODOT 2010):

• Video log images—provide the pavement (downward-facing) and two ROW views (one forward and slightly right, one forward and slightly left) for the entire length of each control site. ROW views should be collected and presented at intervals of 0.005-mi (0.008 km) or

200 images per mile (125 images per km) for each view. The pavement view should provide continuous 100 percent coverage of the driving lane. The service provider may choose the image resolution, but all images should be in jpeg format.

- **GPS data**—provide latitude and longitude in degrees and decimals of a degree to six decimal places for the beginning of each 0.01-mi (0.02 km) interval for the entire length of each control site.
- **IRI data**—provide IRI in U.S. Customary units for the left and right wheel paths and the average of both wheel paths at a data summary interval of 0.01 mi (0.02 km). Collect IRI according to AASHTO PP 37-04, but use a data summary interval of 0.01 mi (0.02 km) and report the results in U.S. Customary units.
- **Rut depth data**—for the asphalt pavement control sites, provide left rut depth, right rut depth, average rut depth, maximum rut depth, and the percent of rut depth measurements that are less than 0.5 in (12.7 mm), in U.S. Customary units, for each 0.01-mi (0.02 km) interval. Rut depth measurements should be taken at a maximum spacing of 10.56 ft (3.2 m) longitudinally for a minimum of five measurements per wheel path every 0.01 mi (0.02 km). Rut depth should be collected in accordance with AASHTO PP 38-00, *Standard Practice for Determining Maximum Rut Depth in Asphalt Pavements*, using a minimum of eleven sensors and a data summary interval of 0.01-mi (0.02 km), and report the results in U.S. Customary units.
- **Faulting data**—for the jointed concrete control sites, provide the average fault, maximum fault, number of faults, and standard deviation for each 0.01-mi (0.02 km) interval. Collect faulting in accordance with AASHTO PP 38-00, using a data summary interval of 0.01 mi (0.02 km) and report the results in U.S. Customary units.
- **Geometric data**—for each control site, provide longitudinal grade, cross slope, and curve radii in U.S. Customary units for each 0.01-mi (0.02 km) interval.
- **Distress data**—provide processed pavement distress ratings for the control sites using the Oklahoma DOT *Distress Rating Guide*. Aggregate and report distress data at 0.01-mi (0.02 km) intervals.

Oklahoma DOT evaluates the video and control site data and uses this information as part of the scoring of the service providers' proposals. Over the years, Oklahoma DOT has found the requirement for submission of control site data to be invaluable in evaluating the technical capabilities of service providers.

Collection File and Database Shell

Oklahoma DOT furnishes the service provider with a collection file that describes each segment (called control sections) to be collected along with a physical description and GPS coordinates of the beginning and ending point of each. In addition, the agency furnishes a shape file of the network that the service provider can use with GIS software to visualize the segments. The service provider uses these files to route the collection efficiently and to compare against the collected segments to make sure none were missed. Oklahoma DOT also provides a database shell with records for each 0.01 mi (0.02 km) of each control section. The shell has the proper format for each variable so the service provider only has to populate the shell with the collected data.

Quality Control Plan Requirements

Oklahoma DOT requires the service provider to submit a QC plan that covers all data elements and includes procedures to detect and correct equipment malfunctions, data processing errors, and errors in data accuracy, resolution, and repeatability in a timely fashion (ODOT 2010). The QC plan must include a description of when and how the checks will be made, the qualifications of those conducting the checks, the percentage of data that will be checked, and how errors will be reported and corrected. The plan typically includes QC checks at all stages of the data collection, processing, reduction, and delivery processes. Some of the QC procedures include control and verification site testing, inter-rater consistency testing, and numerous checks of data quality and completeness.

Control and Verification Site Testing

Control and verification site testing is a particularly important component of the QC process. Initial reference values for control sites were established by agency manual measurement of rutting and faulting. Oklahoma DOT contracted with an independent party for Dipstick profile measurement and calculation of IRI. After several years of manual measurement, Oklahoma DOT subsequently began utilizing the data provided by multiple service providers during pre-qualification control site testing to update the reference values.

Oklahoma DOT requires initial testing of control sites before production begins and weekly testing of either control or verification sites thereafter. Oklahoma DOT personnel meet the field crew at the site and ride with them in the data collection vehicle to observe testing. Upon completion of the testing, the crew loads a spreadsheet with the data and video onto a flash drive for the agency to take back to the central office and inspect. The agency analyzes the data, compares it to all previous site testing, and notifies the service provider quickly of any issues found. Data collection must be stopped until all issues are resolved.

Video samples of the control or verification sites are also evaluated weekly to ensure the quality of the collected video. Some of the factors found to affect video quality have included angle of the camera in relation to the position of the sun, automatic iris functioning, and vibration-dampening capability of the camera mount. Over time, the agency has found that observing control site testing has allowed for the identification of some of the factors that can affect the quality of sensor data measurements. In particular, rut bar width, wind speed and resultant vehicle wander at the time of collection, and extreme cold temperatures have been found to impact data quality (Wolters, McGovern, and Hoerner 2006).

Acceptance

Oklahoma DOT performs a wide variety of quality checks and/or analyses of the submitted data, both during and after data collection. During collection, the agency accompanies the field crew to monitor the control and verification site testing. After collection, Oklahoma DOT performs automated checks, sampling of data and video, and GIS checks.

<u>QA Tool</u>

Oklahoma DOT's checks of the final database initially involved running many individual queries to check for out of range, inconsistent, or missing data and performing sampling checks of distress ratings. After several years of instituting more and more checks, Oklahoma DOT decided a tool to automate the process as much as possible would be beneficial and time-saving

(Wolters, McGovern, and Hoerner 2006). As a result, Oklahoma DOT contracted for the development of a Visual Basic Application (VBA) tool based on Microsoft Access to automate a series of checks on the entire database. The main menu screen for the *QA Tool* is shown in figure E-1.

🗉 ODOT QA Tool: Main Menu 🛛 🔀				
Step 1. Establish QA Establish QA Children Concercemption Concerce	a Quality Assurance s the Oklahoma Department of Trans heir quality assurance (QA) procedure ducting QA checks, the database (DE	t of Transportation (QA) Investigator portation (ODOT) with a systematic approach for as to check automated data collection results.) manager must format the condition DB on the server. atabase using the "Establish QA Database Link" button.		
Step 2. Select Division Select the division on which to run distress checks. Division: 1 Step 3. Preliminary Checks Conduct Preliminary Checks Step 4. Sensor Data Checks Conduct Sensor Data Checks	Step 5. Distress Checks Distress Check Type AC or COMP Distress Data JCP Distress Data CRCP Distress Data Special Checks Ide Ignored Values	AC/Composite Pavement Distress Category ALL AC/COMP DISTRESS GROUPS Transverse Cracking Alligator Cracking Miscellaneous Cracking Raveling Patching Generate Category Report		
View Summary Report	Compact Da	atabase		

Figure E-1. *QA Tool* menu screen.

Checks are run by field district and are arranged in a logical order according to Oklahoma DOT workflow. The *QA Tool* combines the data checks into the following four groups:

- **Preliminary checks**—checks of allowable values for general information such as field district, direction, chainage, event codes, correct data types, agency-supplied section information, GPS tolerance range for section beginning points, GPS duplicates, surface collected versus agency-supplied pavement type, geometric data ranges, and missing video log data.
- Sensor data checks—checks for duplicates and expected range for IRI, rutting, faulting, and macro texture data. Expected ranges include:
 - IRI: 20 to 600 in/mi (0.3 to 9.5 m/km).

- Rut depth: 0 to 1.25 in (32 mm).
- Faulting: 0 to 0.8 in (20 mm).
- Macro texture: 0 to 0.10 in (2.7 mm).
- **Distress rating checks**—checks for expected ranges of individual and combinations of distresses. The Oklahoma DOT uses a pavement segment length of 52.8 ft (16.1 m), therefore, the expected range in the extent of pavement distress include:
 - Number of cracked slabs: 4 (15 ft [4.6 m] joint spacing).
 - Alligator cracking: 52.8 ft (16.1 m).
 - Patching: 636 ft (194 m), measured over the full lane width and length.
- **Special checks**—checks for maximum asphalt patch length, non-matching distress types (distresses not associated with a surface type), and expected number of railroad crossings and bridges per segment.

As the checks are performed, the *QA Tool* interface displays the records with suspected problems and allows the user to make adjustments to the data if desired. If the discrepancy appears to be isolated, the Oklahoma DOT will adjust the data in the record. However, in some cases, when the problem has been found to be widespread, the Oklahoma DOT has requested the service provider to re-rate or correct the suspect data. All problems, as well as the action taken to resolve the issue, are documented in the spreadsheet log of the *QA Tool* and included in the final QM Report. In addition, category and summary reports of the results of the QA checks can be exported from the *QA Tool*.

Video Sampling

As portions of the collection are completed, the service provider begins shipping portable external hard drives loaded with video images to the Oklahoma DOT. Oklahoma DOT uses the service provided video log software to view the images, check segment beginning and ending points, and assess overall video quality. One or two routes that traverse the entire state are selected and "driven" in their entirety with the video to see if the segments line up correctly and are continuous. Any problems found are quickly reported to the service provider so that, if needed, sections can be re-collected before the crew finishes the project and leaves the state.

<u>GIS</u>

Oklahoma DOT also uses GIS to check the submitted data. The agency plots the collected data points on a base map of the network to check for missing data or inaccurate beginning or ending points. This practice has been useful in finding errors introduced in the segmentation process.

Quality Management Reporting

Upon completion of all quality checks, Oklahoma DOT compiles an annual *Evaluation of Pavement Management Data Quality* report (ODOT 2009). This report is an important part of the overall QM process as it allows the agency to track quality issues from year to year, provide feedback to the service provider, and suggest changes to improve data quality.

The data quality evaluation report contains the following sections:

- **Background**—summary of the project scope, information about the service provider, miles (kilometers) and portions of the network that were collected, and data and other deliverables.
- **General information**—collection schedule, data collection vehicles and technology used, and administrative (communication) problems encountered.
- **Evaluation of sensor data quality**—description of control and verification sites, establishment of reference values, procedure for initial and subsequent control and verification testing, and results of testing for each data collection vehicle.
- **Evaluation of other sensor data quality**—summary of issues identified with the quality of location, geometric, and GPS data.
- **Evaluation of distress data quality**—description of distress rating quality issues identified during screening with the *QA Tool* and confirmed by inspection of samples.
- **Evaluation of video quality**—description of the views collected and problems identified by sampling.
- **Conclusions**—summary of the problems encountered and corrective actions or other resolution.
- **Appendices**—reference values for control and verification sites, results of each control and verification site testing for each data collection vehicle, graphs of IRI from control sites testing, and a log of suspected quality issues found with the *QA Tool*, including the results of investigation and action taken.

Oklahoma DOT provides this report to the service provider and discusses the findings and possible ways to improve quality.

Corrective Actions

In practice, many data quality issues can be corrected without re-collection, but the service provider is ultimately held responsible for resurveying, in a timely manner, any segments of roadway for which the delivered data do not meet the specified quality standards. The agency withholds 2.5 percent of the total contract amount pending final acceptance of data quality.

The agency keeps a log of all data issues found through the *QA Tool* and other acceptance testing or checks (e.g., control or verification site testing, GIS). If a problem is identified with the sensor data and the vehicle is still collecting data, the service provider is required to stop collection. The problem is investigated and the data collected since the last successful control or verification site run must often be re-collected.

If a problem is discovered after collection has been completed, the agency discusses with the service provider the best way to correct the data. If the problem relates to distress ratings, the data is often re-rated. Problems related to segmentation, count of special items (e.g., railroad crossings), and geometric data sometimes can be corrected during data reduction by the service provider. Other times, the data is not easily corrected and the agency must decide whether to

require the service provider to re-mobilize and re-collect the data. Another option is to have those segments resurveyed the following year if the same service provider is to be used.

APPENDIX F. CASE STUDY — PENNSYLVANIA DOT

Introduction

Prior to 1997, the Pennsylvania DOT assessed pavement condition for the "Systematic Technique to Analyze and Manage Pennsylvania's Pavements" (STAMPP) program using manual surveys. Since then, the Pennsylvania DOT has contracted with service providers for automated pavement condition assessment. Contract requirements include collection of video images (forward-facing and roadway surface), profile testing for determining IRI and rut depth, and location of roadway appurtenances (e.g., signs, rumble strip, and barriers).

Pennsylvania DOT reports that the STAMPP program provides (PennDOT 2011):

- Uniform evaluation of statewide pavement condition.
- Regular monitoring of the overall pavement network condition.
- A method of establishing county-level condition rankings.
- Optimization of investments.
- Reporting for the Additional State Funds from the Highway Maintenance Appropriation program.
- Data to support pavement design, materials, rehabilitation, and maintenance activities.
- Assistance in project selection.

Data Collection

The service provider automated data collection is conducted annually on the interstate and NHS routes and on a 2-year cycle for all non-NHS routes, for a total of approximately 27,000 mi (43,000 km) each year. Pavement condition assessment is conducted in accordance with the *Automated Pavement Condition Survey Field Manual Procedure* (PennDOT 2010). In addition, Pennsylvania DOT owns an automated vehicle, which had been used for conducting QC testing, but more recently was used to evaluate warranty projects (see figure F-1). Due to personnel availability, Pennsylvania DOT is currently using the service provider's images to conduct QC testing.

The Pennsylvania DOT also conducts annual high-speed profile testing, using agency-owned equipment, on all interstate routes and on all agency-maintained, newly surfaced roadways. Testing of newly surfaced pavements assures that the year-end IRI analyses reflect pavement profile surface improvements that occurred during the year.

The survey manual also includes guidelines and requirements for the location referencing system and survey technique. Video logging is only conducted on asphalt and jointed plain concrete pavements. Condition surveys for CRCP, unpaved roads, shoulders, guide rail, and drainage are performed manually. The collected and reported data are shown in table F-1.



Figure F-1. Automated data collection vehicle.

General Data	Asphalt Pavements	Concrete Pavements (distress type and extent)
 Location (by county, state route, segment, offset, latitude, and longitude, determined by differential mode GPS) Optional data Geometric information (horizontal and vertical curve data, grade, traffic signals, cross-slope, and super elevation) Rumble strip locations, other feature types, and locations 	 Fatigue cracking Transverse cracking Miscellaneous cracking Edge deterioration Bituminous patching Raveling/weathering Left edge joint Rut depth IRI 	 Joint faulting Broken slabs Transverse joint spalling Transverse cracking Longitudinal cracking Longitudinal joint spalling Bituminous patching Concrete patching Rut depth IRI

Pavement surface profile data is collected using a high-speed profiler in accordance with ASTM E950. Longitudinal profile, for IRI determination, is measured at least every 6.0 in (152 mm) for both the inside and outside wheel paths (69 in [175 cm] apart). IRI is reported as the average of both wheel paths for each 528 ft (161 m) length. For jointed concrete pavements, the IRI data is also used for determining the presence of broken slabs. For the broken slab analysis, the profile data is evaluated using a 20-ft (6 m) moving window. When the distress data indicates the presence of a broken slab, the IRI data is used in the calculation of the broken slab severity rating. Surface rutting is collected in both wheel paths independently and reported for each wheel path. For automated equipment, the maximum allowable spacing between rut depth sampling intervals is 30 ft (9 m). Sampling performed and reported more often is acceptable. Each sample is assigned to one of the following three severity levels (PennDOT 2010):

- Low average rut depth: ≥ 0.25 in (6 mm) and < 0.5 in (12 mm)
- Medium average rut depth ≥ 0.5 in (12 mm) and < 1.0 in (25 mm)
- High average rut depth ≥ 1.0 in (25 mm)

The length of rutting for each severity level is measured in each wheel path, thereby it is possible to have a total reported rut depth equal to twice the segment length.

The digital images are made available for viewing on two web-based applications:

- The online VideoLog is an internet (and intranet) application that allows the user to view roadway images according to County, State Route, Direction, and Segment, as shown in figure F-2.
- VisiData[™] is only available to a limited number of Pennsylvania DOT employees and allows for viewing and querying Automatic Road Analyzer (ARAN) processed data synchronized with the captured video images, as illustrated in figure F-3.

Quality Control Processes

The Pennsylvania DOT office for Roadway Inventory and Testing Section (RITS) conducts a QC check of more than 675 mi (1,086 km) (or 2.5 percent) of the annual miles surveyed by the service provider using the downward images from the service provider. The QC process is conducted on IRI, rut depth, and all distress types listed in table F-2. The QC process includes evaluation of calibration sites, blind verification sites, and 2.5 percent of randomly sampled sites.

Calibration Sites

Evaluation of the calibration sites is conducted by both Pennsylvania DOT and the service provider prior to beginning the network-level condition survey. The service provider distress, rutting, and IRI results are compared to those determined by Pennsylvania DOT. The service provider results, for all distress measurements, must be within 10 percent of the values determined by the Pennsylvania DOT. Any discrepancies are flagged for review, verified, and resubmitted by the service provider. An example of the total distress comparison is shown in table F-3.

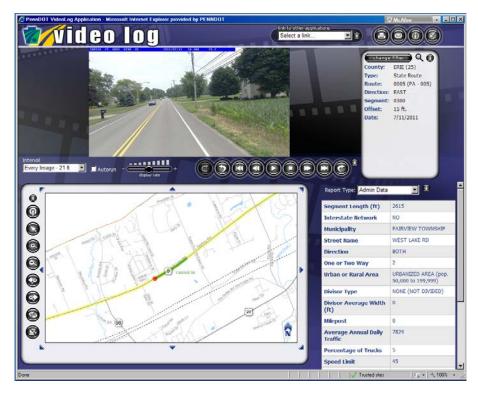


Figure F-2. Example image of VideoLog.

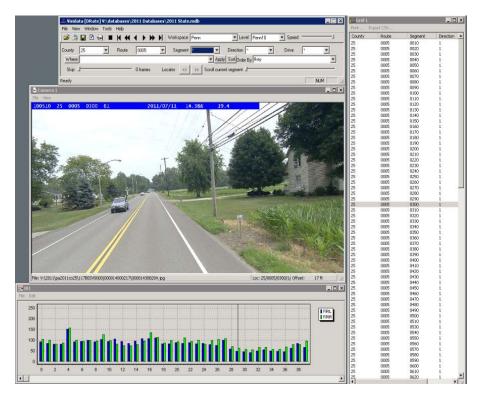


Figure F-3. Example image of Roadware VisiDataTM.

Pavement		Number of Occurrences Service Provider Rating is			
Туре	Distress	More Severe (> 10 percent)	Similar (± 10 percent)	Less Severe (> 10 percent)	
	Broken slab	0	2	0	
	Longitudinal joint spalling	0	2	0	
Jointed	Transverse cracking	0	2	0	
Concrete	Transverse joint spalling	0	0	2	
(2 segments)	Left wheel path rutting	0	2	0	
	Right wheel path rutting	0	2	0	
	Joint faulting	0	2	0	
	Edge deterioration		2	2	
	Fatigue cracking	0	4	0	
D'/ '	Miscellaneous cracking	0	4	0	
Bituminous $(A \text{ segments})$	Transverse cracking	0	4	0	
(4 segments)	Left edge joint	0	2	2	
	Left wheel path rutting	0	2	2	
	Right wheel path rutting	1	0	3	

 Table F-2. Example comparison of total distress (PennDOT 2011).

Note: Shaded text indicates discrepancy between service provider and Pennsylvania DOT rating, requiring further evaluation.

In this example, the service provider tended to report less transverse joint spalling than Pennsylvania DOT but was within the required tolerance (\pm 10 percent) for all other concrete distresses. For bituminous pavements, the service provider tended to report less edge deterioration, left edge joint distress, and left wheel path rutting for two of the four calibration sites, and tended to under report right wheel path rutting on three calibration sites and over report on one calibration site. In this example, the service provider would be required to re-evaluate and determine the cause of the discrepancies.

In addition, Pennsylvania DOT also compares the individual distress severity and extent between the service provider and Pennsylvania DOT survey results. An example of this comparison is shown in table F-3.

The analysis shown in table F-3 indicates that the service provider reported the distress severity within the specified limits (\pm 10 percent) for the majority of the four bituminous calibration sites. Discrepancies are noted when 50 percent or more of the distress severity and type exceeds the 10 percent limits. Therefore, discrepancies would be noted for low-severity fatigue cracking, low-severity left edge joint deterioration, low-severity left wheel path rutting, and low-severity right wheel path rutting. The service provider is required to re-evaluate and address all noted discrepancies.

		Number of Occurrences Service Provider Rating is			
Distress Type	Severity	More Severe	Similar	Less Severe	
		(>10 percent)	(± 10 percent)	(> 10 percent)	
Edee	Low	1	2	1	
Edge deterioration	Medium	0	4	0	
deterioration	High	0	3	1	
Fations	Low	3	1	0	
Fatigue cracking	Medium	0	2	2	
eracking	High	0	3	1	
Manallana	Low	1	3	0	
Miscellaneous cracking	Medium	0	4	0	
Clacking	High	0	4	0	
T	Low	0	4	0	
Transverse cracking	Medium	0	4	0	
cracking	High	0	4	0	
Left edge joint deterioration	Low	0	2	2	
	Medium	0	4	0	
deterioration	High	0	4	0	
T C 1 1	Low	0	2	2	
Left wheel path rutting	Medium	0	4	0	
	High	0	4	0	
Diaht wheel	Low	1	2	1	
Right wheel path rutting	Medium	0	3	1	
pathrutting	High	0	3	1	

Table F-3. Example comparison of individual distress severityand extent (PennDOT 2011).

Note: Shaded text indicates discrepancy between service provider and Pennsylvania DOT rating, requiring further evaluation.

Blind Verification Sites

Blind verification site testing and comparisons are conducted during network-level distress data collection. The location of the blind verifications sites are disclosed in the bi-weekly summary report after the site(s) has been tested by the service provider. As with the calibration sites, the service provider survey results are compared to the values reported by the Pennsylvania DOT and must be within 10 percent of the Pennsylvania DOT ratings. Any discrepancies are flagged for review, verified, and resubmitted by the service provider. Comparison tables similar to those shown in tables F-2 and F-3 are prepared for the blind verification sites. An additional benefit of evaluating the blind verification sites is the ability to determine potential bias in service provider condition assessment. For example, table F-4 summarizes the individual severity level distress type comparison for jointed concrete pavements. In general, the service provider distress evaluations on the blind verification sites tended to agree with distress severity levels determined by Pennsylvania DOT; however, the service provider consistently under-reported low-severity transverse joint spalling. Based on further investigation, it was determined that the service provider was not consistently following the Pennsylvania DOT definition for joint spalling.

		Number of Occurrences Service Provider Rating is			
Distress Type	Severity	More Severe (> 10 percent)	Similar (± 10 percent)	Less Severe (> 10 percent)	
	Low	0	18	0	
Broken slab	Medium	0	18	0	
	High	0	18	0	
T '(1' 1	Low	0	18	0	
Longitudinal joint spalling	Medium	0	18	0	
Joint spannig	High	0	18	0	
T	Low	2	14	2	
Transverse cracking	Medium	0	15	3	
	High	1	17	0	
Transverse joint spalling	Low	0	8	10	
	Medium	0	17	1	
	High	0	18	0	
Foultad joint	Medium	1	17	0	
Faulted joint	High	0	18	0	

 Table F-4. Pennsylvania DOT example comparison of jointed concrete pavement distress—blind verification sites (PennDOT 2011).

Note: Shaded text indicates discrepancy between service provider and Pennsylvania DOT rating, requiring further evaluation.

Random Sites

A total of 2.5 percent of random roadway segments are selected by Pennsylvania DOT for the evaluation of the service provider's network-level condition data collection effort. Pennsylvania DOT defines the first batch of service provider collected data as random sites, which includes sites located on interstate routes I-78, I-81, and I-83 (pavement segments within close proximity of Harrisburg, PA). As with the calibration and blind verification sties, the service provider survey results on the random sites are compared to the values reported by Pennsylvania DOT. The random site evaluation include comparisons of service provider and Pennsylvania DOT condition data, service provider historical condition data, and resulting dollars needed for maintenance.

Comparison of Condition Data

Upon receipt of a given batch (ranging from 720 to 5,000 mi [1,159 to 8,047 km]) of service provider condition results, Pennsylvania DOT conducts an immediate analysis of the received data to ensure that it meets the required acceptance criteria. Data are checked to ensure that the IRI and other specified distresses, location data, and video images are in conformance with the acceptance criteria shown in table F-5.

Reported Value	Initial Criteria	Percent Within Limits	Action Criteria if Not Met
IRI	$\pm 25 \text{ percent}^1$	95	Reject deliverable
Individual distress severity combination	\pm 30 percent ¹	90	Provide feedback on potential bias or drift in rating and retrain on distress definitions
Total fatigue cracking	$\pm 20 \text{ percent}^1$	90	Reject deliverable
Total non-fatigue cracking	$\pm 20 \text{ percent}^1$	90	Reject deliverable
Total joint spalling	$\pm 20 \text{ percent}^1$	90	Reject deliverable
Jointed concrete pavement transverse cracking	$\pm 20 \text{ percent}^1$	90	Reject deliverable
Location – segment and offset	Correct segment	100	Return to service provider for correction
Location – section begin	\pm 40 ft (12 m) ¹	95	Return to service provider for correction and system check
Panoramic images	Legible signs	80	Report problem and reject subsequent deliverable

Table F-5. Pennsylvania DOT random sample acceptance criteria (PennDOT 2011).

¹ within agency measured value.

Comparison of Service Provider Historical Data

Individual distress data are plotted using current and the previous 2 years of condition data. Any discrepancies noted in the current year data are returned to the service provider for review of all segments included in the batch. Figure F-4, for example, shows the total percent of jointed concrete pavement distresses plotted over a 3-year period. This analysis indicates good consistency (i.e., reasonable trends) in the service provider data. However, additional review was warranted due to a higher than expected increase in transverse joint spalling.

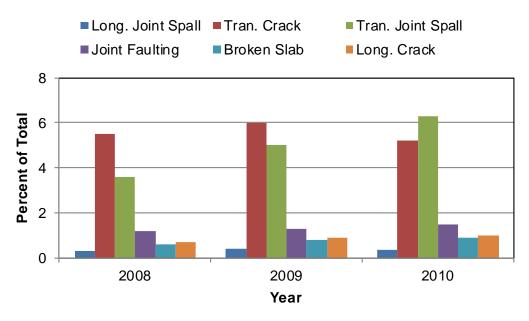


Figure F-4. Example distress comparison (redrawn from PennDOT 2011).

Comparison of Resulting Dollars Needed for Maintenance

This comparison is used to determine which batch(es) of data provided by the service provider are more likely to have the greatest difference in maintenance dollar needs compared to the values determined by the Pennsylvania DOT. In this analysis, the average of differences in maintenance costs are calculated from the Pennsylvania DOT and service provider condition data. For example, a negative number indicates that the service provider rated the distress more severely, while a positive number indicates that the service provider rated the distress less severely than the Pennsylvania DOT. For the example shown in figure F-5, there is relatively good consistency between the service provider and Pennsylvania DOT results since the difference in calculated maintenance costs are relatively low (within \pm \$5,000). This example also illustrates that the service provider tended to rate the majority of batches less severely than Pennsylvania DOT.

A second analysis of the data batches includes an evaluation of the precision of service provider data, which is defined as the differences between the service provider-estimated maintenance needs and those determined by the Pennsylvania DOT. For this evaluation the difference in calculated costs is plotted for each batch of data along with the random and blind site results (see figure F-6). From this graph, the Pennsylvania DOT is able to determine which batches of data have the highest difference in costs. Although Pennsylvania DOT does not have a defined cost difference that would be considered significant, this graph is helpful in identifying which pavement segments may require further investigation. For the example shown in figure F-6, the difference in cost tended to be greater in the earlier data deliverables (i.e., batches A through D) but was reduced in later batches; this in part is due to the feedback provided to the service provider during the analysis of the blind sites.



Figure F-5. Example consistency plot (redrawn from PennDOT 2011).

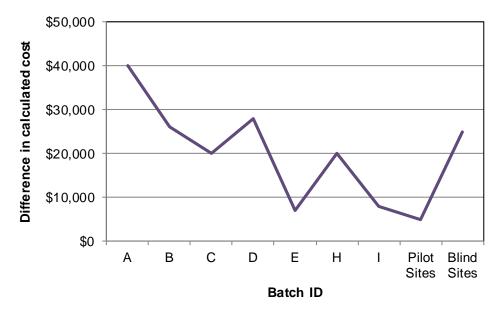


Figure F-6. Example precision plot (redrawn from PennDOT 2011).

In addition, Pennsylvania DOT also generates tables summarizing the difference in total dollar needs by pavement type and by individual treatment group (tables F-6 and F-7, respectively) for all pavement segments included in the network-level condition assessment.

Table F-6.	Example total dollar	needs	(modified from PennDOT 2011).	

Pavement Type	Service provider > PennDOT \$		Service provider = PennDOT		Service provider < PennDOT		Total Δ
	# of Segments	Δ \$ Needs (\$M)	# of Segments	Δ \$ Needs (\$M)	# of Segments	Δ \$ Needs (\$M)	Needs (\$M)
Concrete	6	0.08	18	0	59	-1.11	-1.03
Bituminous	274	1.54	417	0	138	-1.55	-0.01
Total	280	1.62	435	0	197	-2.66	-1.04

Note: Positive cost values indicate the service provider rated the pavement condition more severely than Pennsylvania DOT.

For both jointed concrete and bituminous pavements, table F-6 indicates that 280 segments (or 31 percent) result in a higher costs estimate using service provider-based data rather than data provided by the Pennsylvania DOT, 435 segments (or 48 percent) result in equivalent costs, and 197 segments (or 22 percent) result in lower costs. In addition, the service provider-based condition data results in a lower jointed concrete pavement total treatment cost of approximately \$1.03 million, a lower bituminous total treatment cost of approximately \$10,000, and a lower total pavement treatment cost of approximately \$1.04 million as compared to using condition data collected by the Pennsylvania DOT.

Table F-7 provides a similar comparison as shown in table F-6, but by pavement type and treatment group.

	Nu	Service			
Treatment Group	Service provider > PennDOT	Service provider = PennDOT	Service provider < PennDOT	provider Difference (\$M)	
Bituminous Pavements					
Reconstruction	0	0	0	0.00	
Major Rehabilitation	0	69	8	-1.08	
Minor Rehabilitation	6	69	0	0.35	
Seal Coat	0	3	5	0.02	
Routine Maintenance	23	646	0	0.74	
Concrete Pavements					
Reconstruction	0	2	2	-0.47	
Major Rehabilitation	0	3	3	-0.62	
Preservation	0	7	0	0.01	
Routine Maintenance	1	65	0	0.05	
Total	30	864	18	-0.53	

Table F-7.	Example comparison	of treatment group	s (modified from Per	nDOT 2011).
I abic I /	L'ampie comparison	. of theatment Stoup	(information i on i o	

Note: Positive cost values indicate where the service provider rated the pavement conditions more severely than Pennsylvania DOT.

Data Edits

Upon completion of the QC evaluation and correction of condition data discrepancies by the service provider, Pennsylvania DOT conducts a series of data edit checks prior to uploading to the Roadway Management System (RMS) database. These checks include the following sequential activities:

- 1. **Duplicate records**—duplicate records are noted for correction by the service provider and removed from the service provider input file for processing of additional data checks.
- 2. **Survey year**—survey year, month, and day are checked to verify dates of testing. Any data records with noted errors are written to the service provider error file for correction.
- 3. **Invalid key**—invalid key errors include: missing county number, invalid county number, missing state route and/or missing segment number, non-numeric data in a numeric field, invalid survey date, and invalid state route and/or segment number. In addition, zero slab/joint counts for concrete pavements.
- 4. **Missing segment** confirms that there are no missing parent segments.
- 5. **Construction, bridge, lane deviation, and miscellaneous flags**—identifies if the proper coding has been applied to roadway segments that do not require condition assessment. However, in some instances, the service provider may rate the roadway, and this data check also ensures that a proper length has been assigned.

- 6. Administrative data—includes verifying that the state route data matches the service provider data for turn-back and closed-to-traffic roadways.
- 7. **Surface type**—confirms that the service provider has correctly recorded the roadway segment surface type (including bridge decks).
- 8. **Condition versus segment length**—for each roadway segment, the extent of pavement severities (by distress type) are summed and compared to the segment length. The segment length is subtracted from the distress length, and any values greater than 2.7 ft (0.8 m) are flagged for correction.

APPENDIX G. QUALITY CONTROL AND ACCEPTANCE CHECKLIST

Pre-Production

Data Quality Standards	Yes	No
Data collection and distress rating protocols clearly defined and documented? Data format, resolution, accuracy, and repeatability specified? Acceptance criteria and sampling/evaluation plan specified? Corrective actions specified?		
Personnel Training		
Collectors trained on agency collection protocols? Collectors trained in equipment calibration and start up checks? Collectors trained in equipment operation, maintenance, and troubleshooting? Raters trained in workstation operation (automated)? Raters trained in distress rating protocols and certified (when applicable)? Raters tested against lead rater, other raters, and re-trained as needed? <i>Equipment Configuration and Calibration</i>		
Equipment and software configured according to agency collection protocols?		
Checks/calibration of lasers, DMI, GPS, and computer equipment? Conduct sensor "block test"? Conduct accelerometer "bounce test"? Check video equipment for proper clarity and exposure?		
Test Control and Verification Sites		
Adequate number and type of sites chosen? Reference values appropriately established? Equipment calibration checked by control site testing and promptly reported? Distress raters checked for proper application of agency distress protocols?		
During Production		
Periodic and Real-Time Data Checks		
Sensors, DMI, GPS, and other on board systems functioning properly? Camera enclosures are properly aligned and functioning? Check tire pressures? Ensure video/image quality Monitor real-time displays for out of range data/malfunctioning equipment? Periodic block and bounce tests, and DMI check <i>Control, Verification, and Blind Sites</i>		
Sites tested periodically for data accuracy, repeatability, and reproducibility?		
Raters verified through periodic re-rating of distress sites? Results tracked and compared against previous testing?		

End of Day/Other	Yes	No
Back up and review data for missing data and irregularities Review images for clarity and lighting Complete log of daily activities and document all QC activities Check incoming batches of data for accuracy and completeness		
Distress Rating Checks		
Periodic re-rating of batches? Periodic re-testing against lead rater or QC rater? Periodic cross-rater checks? Random samples of ratings checked?		
Post-Production		
Global Database Checks		
Check data format and completeness Check beginning and end of segment location accuracy and total lengths Check that the collected pavement type matches the expected pavement type Check that data is within expected ranges Check that distress types match pavement types Check for null, repeating, or error values		
Distress Rating Sample Checks		
Comparison with previous year's data (e.g., large changes in distress) Verify that the distress type or severity have been correctly identified Verify that the maximum allowable extent of distress has not been exceeded		
Other Data Checks		
Comparison with previous year's data (e.g., large changes in distress) Check segments collected using GIS Verify that the maximum extent of distress has not been exceeded Video Checks		
Review image clarity, brightness/lighting, color balance Check for any missing images Ensure that images are stitched together properly Images play in correct order Quality Management Reporting		
Document equipment and personnel used on project		
Record equipment calibration, checks and maintenance Record and report control, verification, and blind site testing Document rater checks Record and report results of distress rating checks Record and report results of global database checks Record and report results of all quality issues		