

SUSTAINABLE TRANSPORTATION

Whirlpool Corporation's SmartWay partnership and carrier management







Agenda

- Overview of Whirlpool Corporation
- Growth of the Integrated Supply Chain
- Approach to reducing fuel consumption
- Benefits of SmartWay partnership

Transportation Manager

KARA HEGG



ABOUT WHIRLPOOL CORPORATION

Product & Brand Innovation





* Whirlpool, KitchenAid, Embraco, Consul, Maytag, Hotpoint** and Indesit brands

** Whirlpool Corporation ownership of the Hotpoint brand in EMEA and Asia Pacific regions is not affiliated with the Hotpoint brand sold in the Americas.

*** KitchenAid small domestic appliances



INTEGRATED SUPPLY CHAIN

WHIRLPOOL CORPORATION INTEGRATED SUPPLY CHAIN



Our History

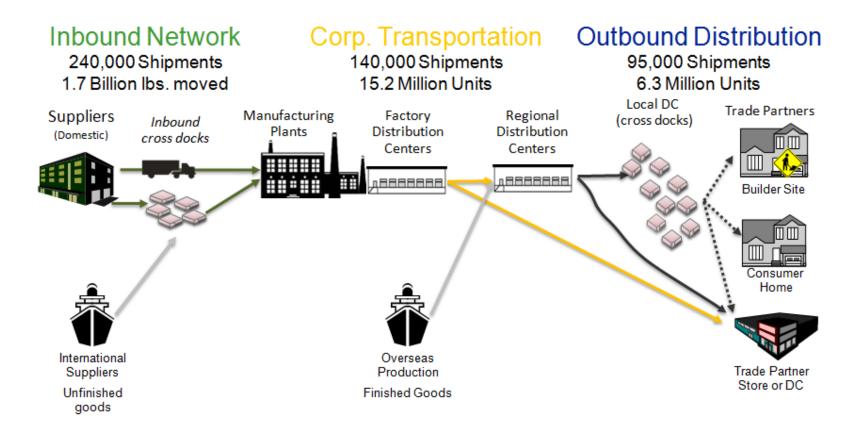
- 2004: Started with SmartWay
- 2006: Maytag acquisition network overhaul
- 2007: SmartWay partner with goal of moving 50% of volume on Smartway carriers
- 2011: Whirlpool combined its traditional supply chain functions and manufacturing operations to form the Integrated Supply Chain
- Today: Moving over 99% of our freight with SmartWay carriers





NORTH AMERICA: SUPPLY CHAIN NETWORK



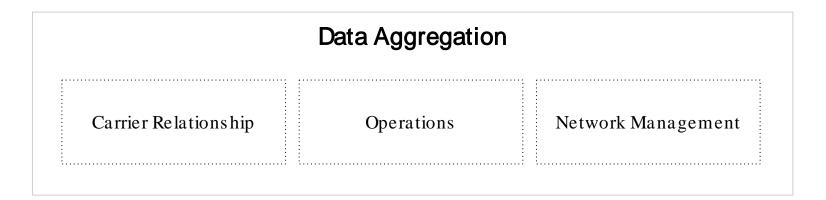




REDUCING FUEL CONSUMPTION

Whirlpool Corporation approach and Smartway partnership

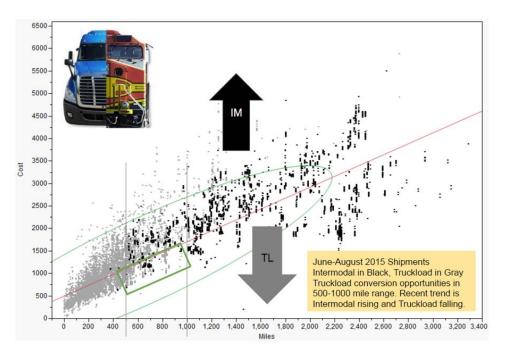




CARRIER RELATIONSHIP



- RFI New carriers must be SmartWay Partners
- Aggressive fuel program
- Mode conversion
- Regulatory changes



WAREHOUSING AND OPERATIONS



Physical Targets

- Loadability
- Packaging design
- KPIs set to drive trailer utilization

Operations Processes

- Drop & Hook
- Trailer turn time
- "Shipper of Choice" communication

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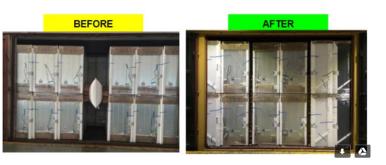
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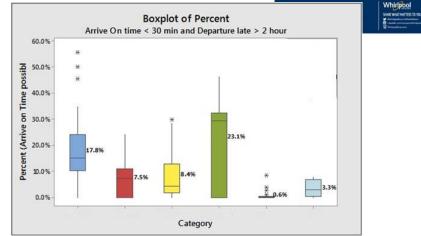
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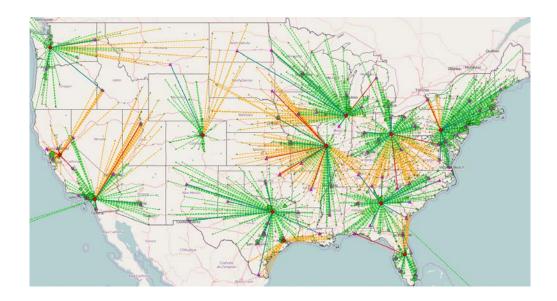






NETWORK MANAGEMENT

- Supply Chain Optimization
- Inventory Planning and Deployment
- Triangulating shipments
- Dedicated Fleet





Data Aggregation	
Operations	Network Management
-	

SmartWay benefits:

- Common approach across carriers
- Measurable results internally and carrier
- SmartWay collaboration beyond Whirlpool Corporation - Suppliers, Trade Partners, etc





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