

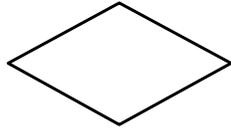
Binational Trade Flow Diagram Legend



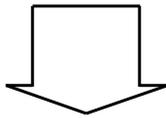
Primary Process or Activity



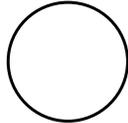
Secondary Process or Activity



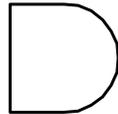
Decision



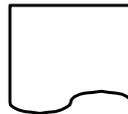
Transportation



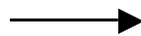
Inspection (Enforcement, Safety, etc.)



**Impoundment or
Return to Country of Origin**



Document or Certificate



Connection (Manual Transfer of Paperwork)



Electronic Transfer of Paperwork



Traditional Trade Between Countries



Maquiladora Trade

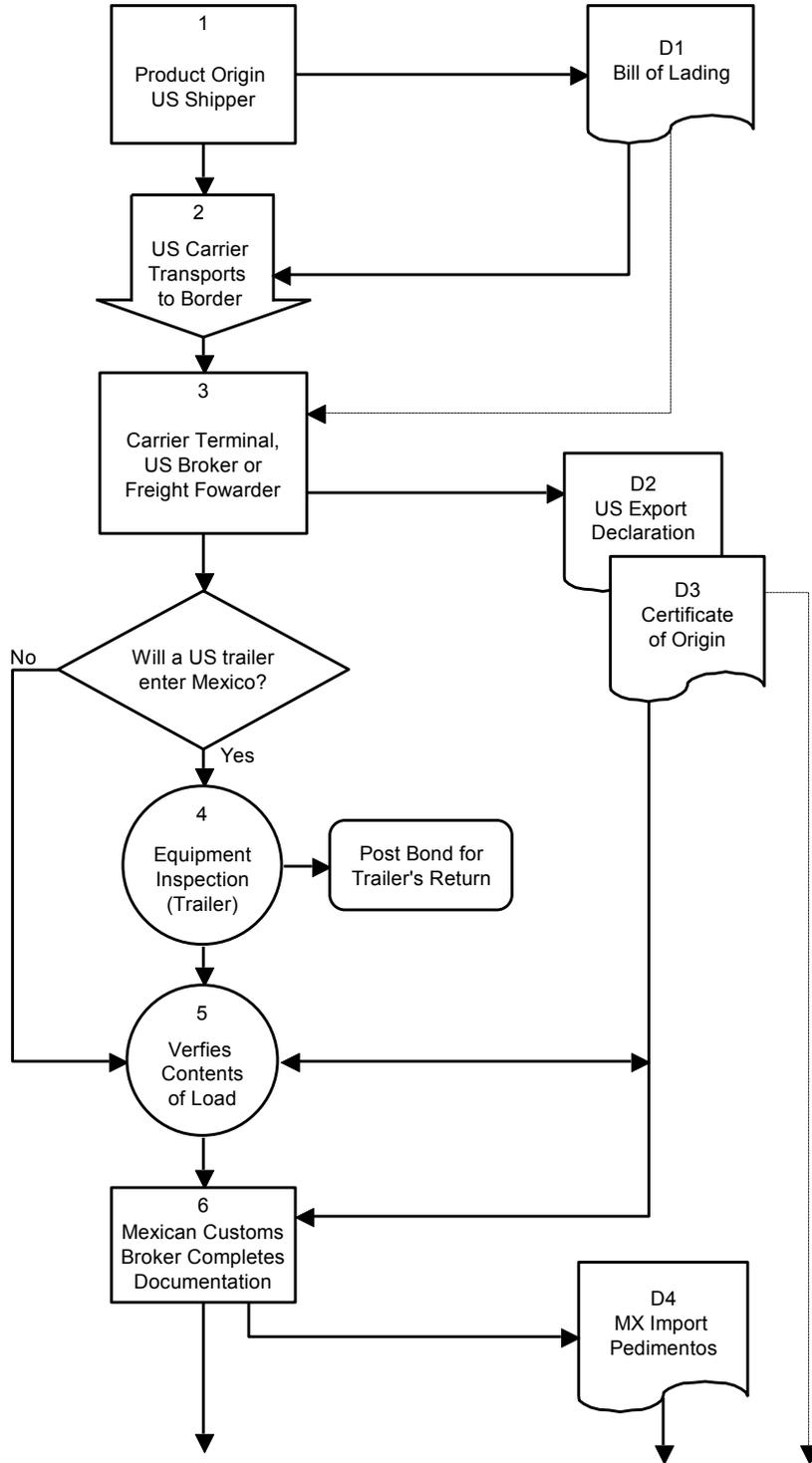


Agricultural Trade



Hazardous Materials Movements

Southbound Trade Flow Process



Travel times from origin to border vary by state and trade flow.
 Time:
 Maquiladora < 1 hr
 Consoliation Points 3-12 hrs
 US Interior 2-4 days



Time:
 Typical: 20 min - 1 hr
 Minimal vehicle delay when prepared ahea of time.
 Cost: US\$ 50 - 200



Maquiladra have special equipment arrangements to avoid the need for bonds.



Usually, the equipment is covered by an agreement between the US & Mexican shippers. Bond money is returned when trailer is returned.

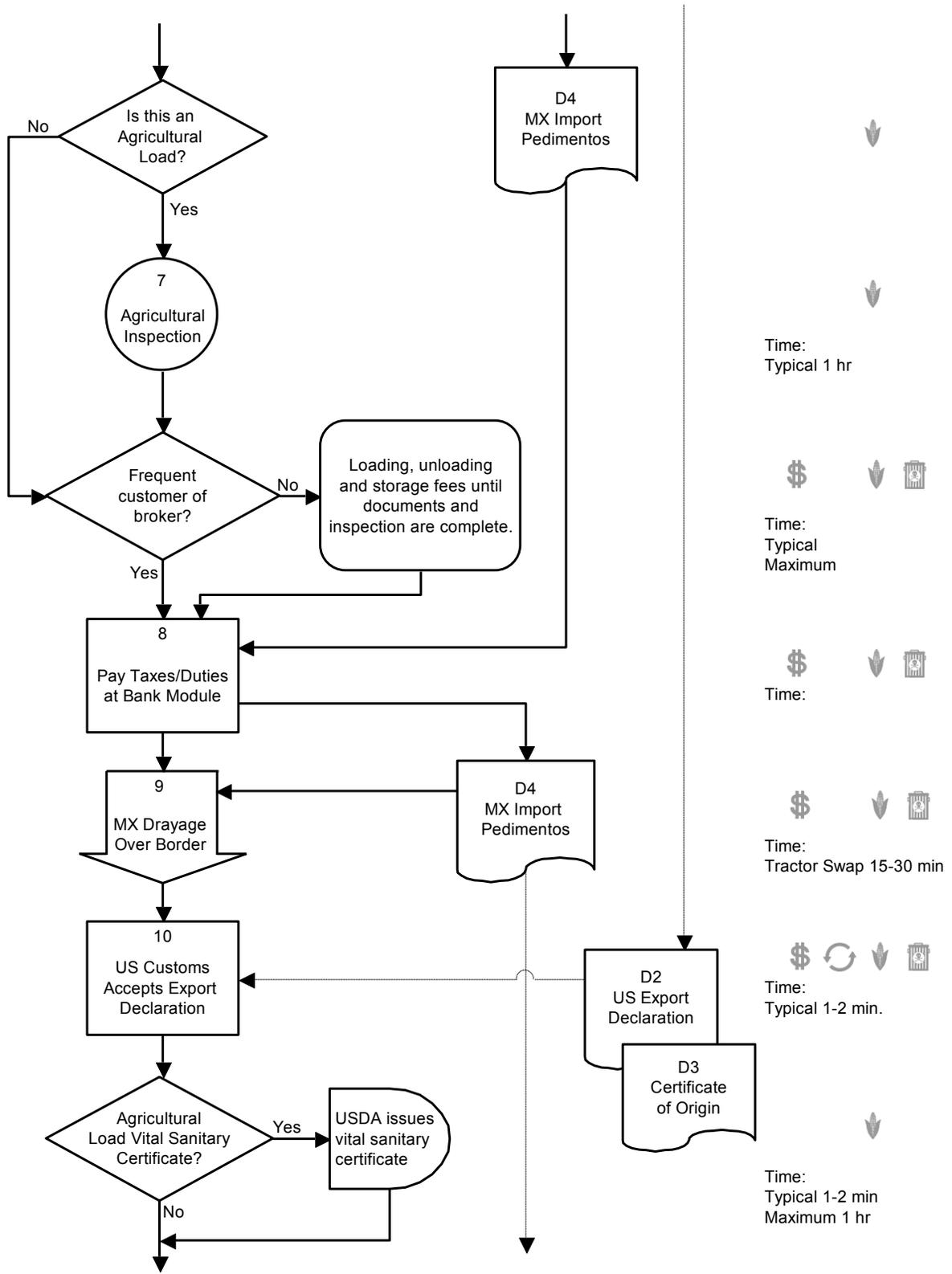


Time:
 Typical:
 Maquiladora: No Inspection
 Maximum:



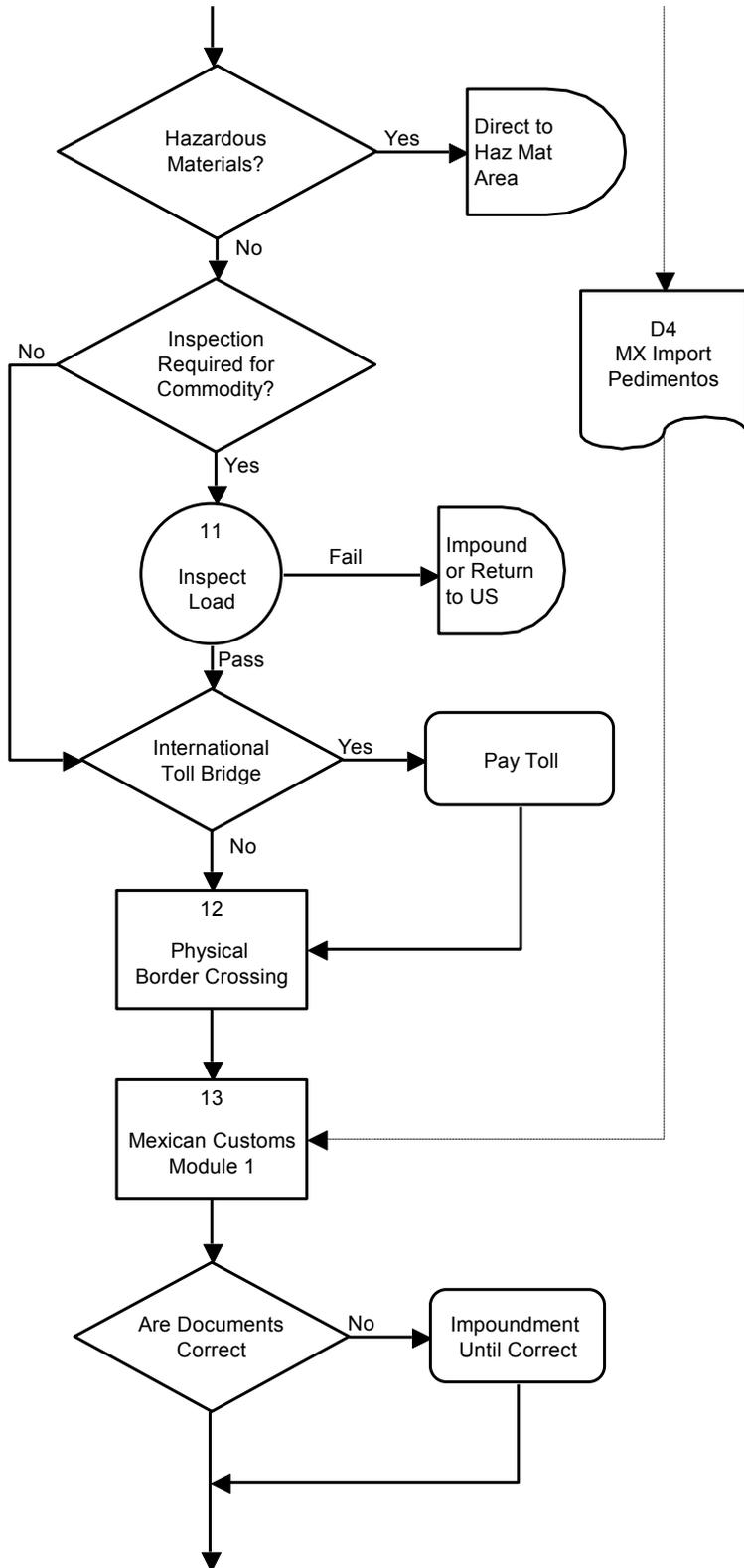
Maquiladora can use consolidated pedimentos to avoid delay crossing border.
 Time:
 Typical
 Maquiladora: Not Applicable

Southbound Trade Flow Process



Southbound Trade Flow Process

Southbound Trade Flow Process



Time:
Typical 15-30 min
Maximum 2 hrs



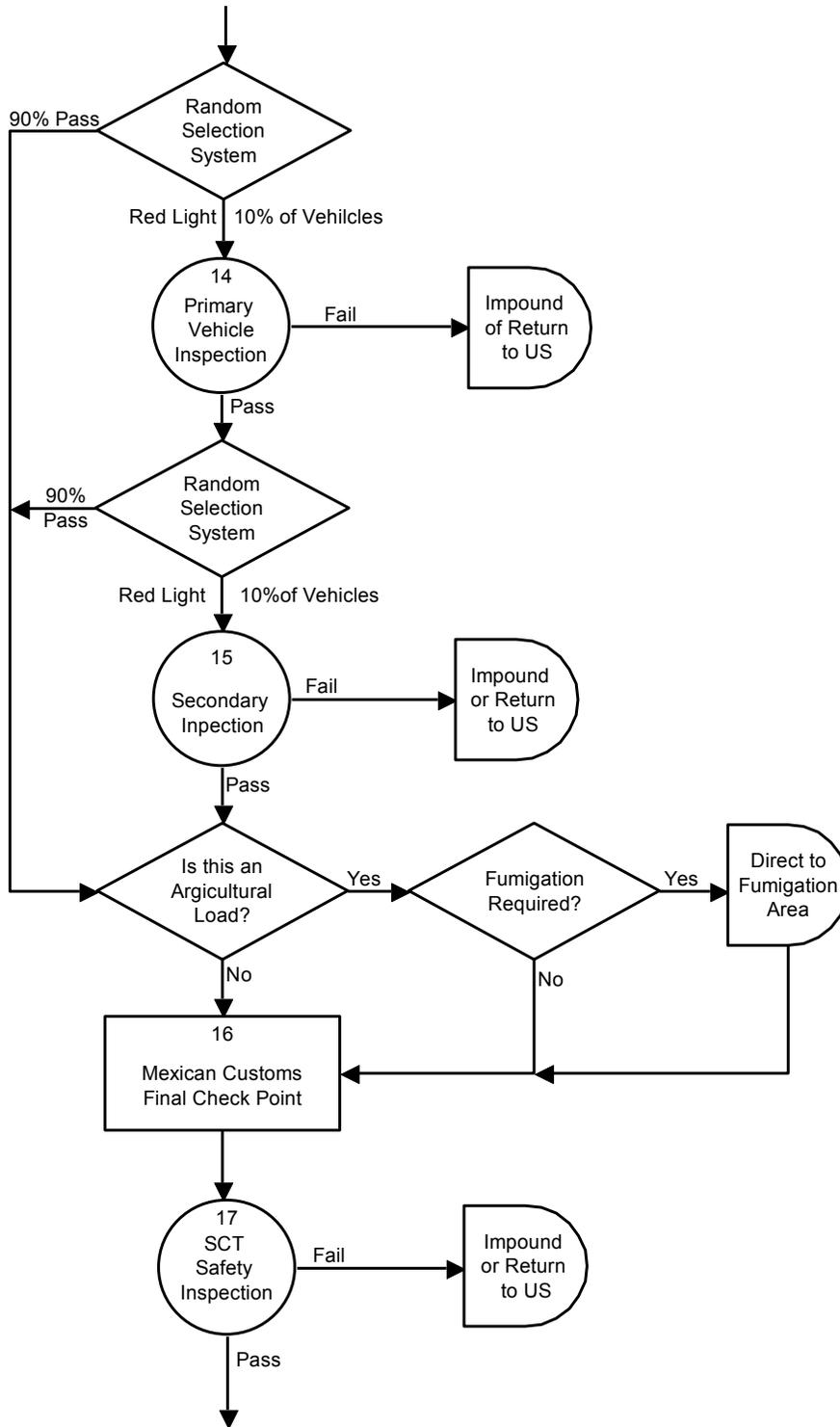
Time:
Typical 20 sec
Cost: US\$ 1- 30



Time:
Typical 2 min
Prcleared 1 min



Southbound Trade Flow Process



Time:
Range 15 min - 3 hrs



Time:
Range 15 min - 3 hrs



Time:
Container
Closed
Open

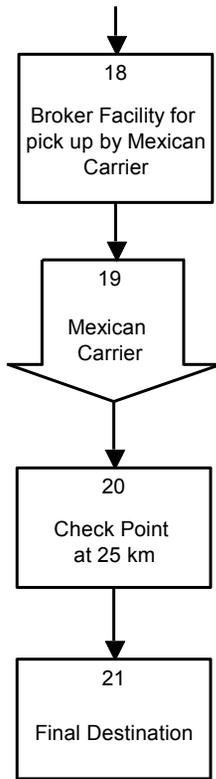


Time:



Time:

Southbound Trade Flow Process



\$ ↓ 🇲🇽
Time:

\$ ↓ 🇲🇽
Time:
Tractor Swap 15-30 min.

\$ ↓ 🇲🇽

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Southbound Trade Flow Process