Performance Comparison of Pavement Rehabilitation Strategies

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**Introduction**

This TechBrief presents a general comparison of performance for rehabilitation strategies for flexible and rigid pavement. The impact of overlay thickness, preparation prior to overlay, and mix type on performance was statistically evaluated using data from the Long-Term Pavement Performance (LTPP) Specific Pavement Study (SPS)-5 and SPS-6 experiments.

**LTPP SPS Experiments**

LTPP developed two SPSs to provide quality data for developing improved methodologies and strategies for flexible (SPS-5) and rigid (SPS-6) pavement rehabilitation. Techniques commonly used in the United States and Canada were applied to test sections on a continuous highway site, which guaranteed all sections were subjected to the same climate conditions and traffic and were constructed under the same subgrade and pavement structure. The factors considered in the experiment included the type of treatment, surface condition before rehabilitation was completed, environmental conditions, and traffic loading. There were 32 sites built for SPS-5 and SPS-6: 18 sites were rehabilitation projects over flexible pavements, 8 were asphalt concrete (AC) over joint plain concrete pavements (JPCP), and 6 were over joint reinforced concrete pavements (JRCP). These sites were monitored for periods ranging from 8 to 17 years. The project factorial is presented in table 1.

**Performance Parameter**

An important step for this analysis was the selection of an analysis parameter that could represent pavement performance and provide a means for comparison between different sections and different sites. The weighted distress average (WD) (unit area under the distress performance curve over time) over the survey period was selected as the performance measure. WD is a measure of pavement performance relative to the
specific distress over the entire survey period, corresponding to the period in which performance is monitored. Moreover, it is a normalized value because it is divided by the total year survey period, allowing for comparisons when survey periods are different. It is calculated using the following equation:

\[
WD = \frac{\sum_{i=0}^{n-1} (D_i + D_{i+1}) \times P_{i+1}}{\sum_{i=0}^{n} P_{i+1}}
\]  

(1)

Where \( D_i \) is the distress value measured at the \( i \)th survey, \( P_{i+1} \) is the period (in years) between survey \( i \) and survey \( i + 1 \), \( i \) is the survey number (\( i = 0 \) is the initial distress level immediately after the treatment), and \( n \) is the total number of surveys for the section.

WD is related to pavement performance over the entire survey period. This concept is similar to performance originally defined as area under the serviceability curve. The effect of variability from measurements by different surveyors is reduced. Most importantly, WD provided a parameter to compare sections with different survey periods.

**Statistical Analysis**

The major challenge for a broad comparison of performance is the intrinsic variability in factors associated with pavement performance such as traffic, pavement structure, and climate. Each site in the SPS-5 and SPS-6 experiments was located on a different road segment with different in situ and climatic conditions. As a result, direct comparison was not appropriate. The alternative to simultaneously evaluating the performance of each rehabilitation strategy in all sites in SPS-5 and SPS-6 was to use the Friedman test, which is a nonparametric test (distribution-free) used to compare observations repeated on the same subjects. Unlike the more common parametric repeated measures such as analysis of variance (ANOVA) or paired t-test, the Friedman test makes no assumptions about the distribution of the data (e.g., normality). In addition, it can be used for multiple comparisons, as is the case for the SPS-5 and SPS-6 experiments that have multiple rehabilitation alternatives. The Friedman test uses the ranks of the data rather than their raw values to calculate the statistic. The test statistic for the Friedman's test is a Chi-square with \( n - 1 \) degrees of freedom, where \( n \) is the number of repeated measures (i.e., the number of sections in each site of the experiment).

**Performance of Rehabilitated Flexible Pavements**

Long-term performance of rehabilitation alternatives was evaluated using WD as the parameter for ranking performance through Friedman ANOVA. Major distresses were evaluated, and the outcomes for smoothness and fatigue cracking are summarized in this TechBrief.
Performance ranking based on smoothness long-term trends is shown in figure 1. Low ranks (e.g., 1) represent best performance. The bars represent the Friedman average ranking of rehabilitation strategies from all 18 sites in the SPS-5 experiment. Thick overlays show the best smoothness. There was no significant difference in smoothness between mix types (reclaimed asphalt pavement (RAP) versus virgin). Milling the surface prior to overlay created a statistically significant advantage for smoothness trends. The worst smoothness was observed in sections with thin overlays. Combined with thin overlays, milling provided a slight advantage over not milling, but no statistical difference was found. Figure 2 shows similar data for fatigue cracking. Thick overlays had less fatigue cracking than thin overlays. Virgin and RAP mixes had statistically equivalent cracking. Milling prior to overlay was shown to statistically lower fatigue cracking.

The results from the Friedman ANOVA were also used to develop a practical ranking of strategies (from best (B) to worst (W)). A statistical significance test was performed among all ranks shown in figure 1 and figure 2. Statistically equivalent performing strategies were grouped in similar ranks. These ranks are also presented in tabular form in figure 1 and figure 2 along with the design features of each strategy.

Figure 3 shows the average ranking of strategies based on smoothness for JPCP sites obtained from the Friedman analysis. The best strategy for HMA overlays of JPCP was crack/break and seat with an 8-inch HMA overlay. In addition, 4-inch overlays with minimum, maximum, and saw and seal restorations were the second best strategies for JPCP. The worst for overlay rehabilitation for JPCP was a 4-inch overlay with crack/break. The non-overlay strategies of minimum and maximum preparation showed the same performance. The JRCP control strategy showed the worst smoothness performance. Strategies with the same ranking had statistically equivalent performances.

**Figure 2. Performance ranking based on fatigue cracking for SPS-5 experiment.**

**Figure 1. Performance ranking based on long-term roughness for SPS-5 experiment.**

**Performance of Rehabilitated Rigid Pavement**

A similar analysis was performed for rehabilitated rigid pavement sections that are part of the SPS-6 experiment. Since there were rehabilitation strategies involving hot mix asphalt (HMA) overlays, and pavements were monitored according to their surface layer type, smoothness was the only distress measured. This was common to all surface types in SPS-6.

Figure 3 shows the average ranking of strategies based on smoothness for JPCP sites obtained from the Friedman analysis. The best strategy for HMA overlays of JPCP was crack/break and seat with an 8-inch HMA overlay. In addition, 4-inch overlays with minimum, maximum, and saw and seal restorations were the second best strategies for JPCP. The worst for overlay rehabilitation for JPCP was a 4-inch overlay with crack/break. The best non-overlay rehabilitation strategy for JPCP was maximum preparation followed by minimum preparation and control. The results for JRCP were different (see figure 4). The best strategies were an 8-inch HMA overlay with break/crack and 4-inch overlays with minimum, maximum, and crack/break. The next best overlay was a 4-inch HMA overlay with crack/break and saw and seal. The non-overlay strategies of minimum and maximum preparation showed the same performance. The JRCP control strategy showed the worst smoothness performance. Strategies with the same ranking had statistically equivalent performances.

**Conclusions**

Statistical evaluation of performance of different rehabilitation strategies for flexible and
rigid pavements was conducted using LTPP SPS-5 and SPS-6 experiments. The results, based on statistical significance, indicate that thick overlays improved performance of rehabilitated flexible pavements for smoothness and fatigue cracking. Milling the existing HMA surface prior to overlay was effective in keeping the overlay smoother. Mix type (RAP or virgin HMA) did not have a statistically significant effect on performance.

Smoothness performance was significantly improved in all JPCP and JRCP sections overlaid with HMA. Thicker HMA overlays produced smoother pavements. In comparison, rigid pavement rehabilitation strategies without HMA overlay did not exhibit as smooth of a surface. The maximum preparation showed improved smoothness over minimum preparation for JPCP but not for JRCP. It must be noted that the construction costs would be different for these various rehabilitation strategies. The above results relate strictly to performance and can be used as one component of the decision-making process, along with cost, material availability, and contractor experience.