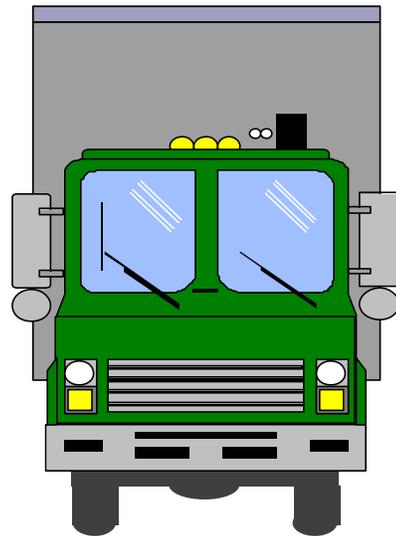


---

---

# CHAPTER VII

## Roadway Geometry



---

## Introduction

---

Some Longer Combination Vehicles (LCVs) are less maneuverable than vehicles currently in use. Intersection and interchange improvements would be required to safely operate these vehicles in many locations. Furthermore, scenarios in this study assume that some LCV configurations could only operate on a limited network of highways. They would have to be assembled and disassembled at staging areas adjacent to that network. The costs to adjust roadway geometric features and provide staging areas to properly accommodate the use of LCVs are included in this chapter.

---

## Basic Principles

---

This section provides an overview of the relationship between vehicle turning characteristics and roadway geometry.

### Truck Turning Characteristics

For this study, truck turning characteristics, “offtracking,” were considered in determining the extent to which roadway geometrics would need to be upgraded to

accommodate less maneuverable vehicles. When a vehicle makes a turn, its rear wheels do not follow the same path as its front wheels. The magnitude of this difference in path, known as offtracking, generally increases with the spacing between the axles of the vehicle and decreases for larger radius turns. Offtracking of passenger cars is negligible because of their relatively short wheelbases; however, many combination trucks offtrack substantially.

### Low-Speed Offtracking

When a combination vehicle makes a low-speed turn--for example a 90-degree turn at an intersection--the wheels of the rearmost trailer axle follow a path several feet inside the path of the tractor steering axle. This is called low-speed offtracking. Excessive low-speed offtracking may make it necessary for the driver to swing wide into adjacent lanes when making a turn to avoid climbing inside curbs

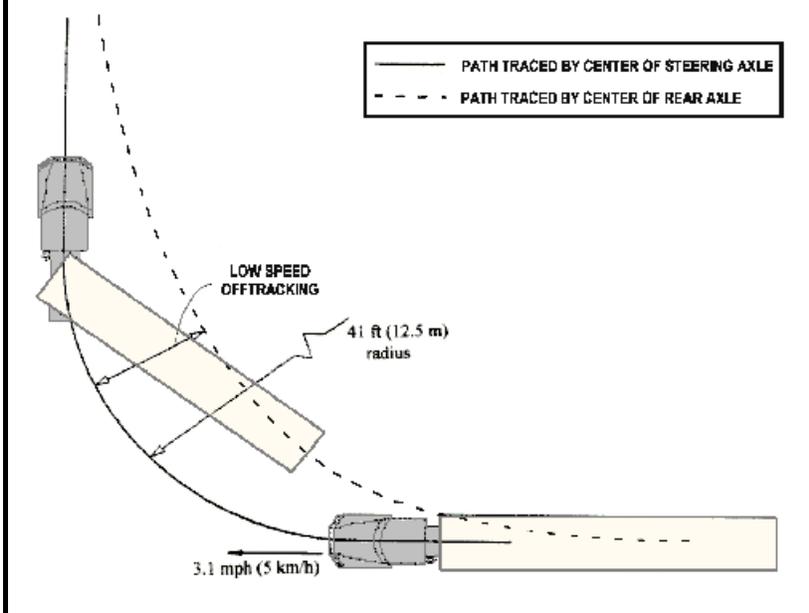
or striking curbside fixed objects or other vehicles. When negotiating exit ramps, excessive offtracking can result in the truck tracking inward onto the shoulder or up over inside curbs. This performance attribute is affected primarily by the distance from the tractor kingpin to the center of the trailer rear axle or axle group (see Figure VII-1). In the case of multitrailer combinations, the effective wheelbase(s) of all the trailers in the combination, along with the tracking characteristics of the converter dollies, dictate this property. In general, longer wheelbases worsen low-speed offtracking. Figure VII-2 illustrates low-speed offtracking in a 90-degree turn for a tractor-semitrailer.

The standard double-trailer combination (two 28-foot trailers) and triple-trailer combination (three 28-foot trailers) exhibit better low speed offtracking performance than a standard tractor and 53-foot

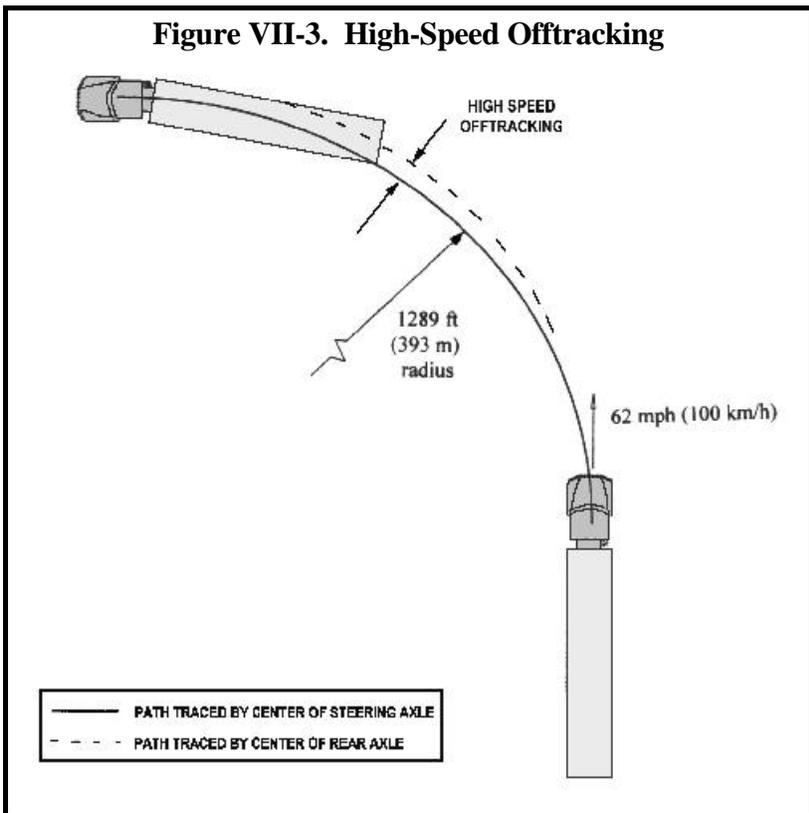
### Figure VII-1. Kingpin Setting

The kingpin, a part of the fifth wheel connection, is the pivot point between the tractor and semitrailer. The kingpin setting is the distance from the center of the fifth wheel connection to the center of the rear axle group., and affects the turning radius of the vehicle. The longer the kingpin setting, the larger the turning radius.

**Figure VII-2. Low Speed Offtracking**



**Figure VII-3. High-Speed Offtracking**



semitrailer combination. This is because they have more articulation points in the vehicle combination, and use trailers with shorter wheelbases.

### High-Speed Offtracking

High-speed offtracking is a speed-dependent phenomenon that results from the tendency of the rear of the truck to move outward due to the lateral acceleration of the vehicle as it follows a curve at higher speeds. As the speed of the truck increases from very slow, offtracking to the inside of the curve decreases until, at some particular speed, the rear trailer axles follow exactly the tractor steering axle. At still higher speeds, the rear trailer axles will track outside the track of the tractor steering axle. The speed-dependent component of offtracking is primarily a function of the spacing between truck axles, the speed of the truck, and the radius of the turn. It also depends on the loads carried by the truck axles and the truck suspension characteristics. Figure VII-3 illustrates high-speed offtracking for a standard tractor-semitrailer.

## Roadway Geometry

---

## **and Truck Operations**

---

### **Intersections**

Most truck combinations turning at intersections encroach on either the roadway shoulder or adjacent lanes. For example, the turning path of a truck making a right turn is generally controlled by the curb return radius, whereas the turning path in left turns is not constrained by roadway curbs, but may be constrained by median curbs and other traffic lanes. Combination vehicles with long semitrailers are critical in the determination of improvements to intersections required to accommodate offtracking requirements.

It is generally agreed that proper roadway design and vehicle operation requires that no encroachment into the path of vehicles traveling in opposing directions of flow be allowed. A higher standard is often used for roadway design in urban areas, where no encroachment into any adjacent lane is allowed. This is particularly critical at signalized intersections where heavy traffic is a prevailing condition.

However, a substantial number of intersections on the existing highway and street network cannot accommodate even a five-axle tractor semitrailer combination with a 48-foot semitrailer. State and local officials have determined that costs to improve these intersections are not justified because of low traffic volumes, costs to relocate adjacent development, the existence of environmentally or historically sensitive sites adjacent to the highway, or other reasons.

### **Interchange Ramps**

Access and exit ramps for controlled access highways, such as Interstates, are intended to accommodate certain types of vehicles at design speeds, as well as for high-speed and low-speed offtracking by combination vehicles. Tractor-48-foot semitrailer combinations cannot negotiate many existing interchange ramps without encroaching on the shoulder, but State and local officials may allow them to use those ramps anyway. Often, this practice results in premature deterioration of ramp shoulders and may represent a safety problem as well.

### **Horizontal Curvature**

Truck combinations with longer trailers may offtrack more than is provided for in AASHTO design standards. For some roadways this may mean that the vehicles cannot stay within their travel lane on sharp curves. This can represent both a maintenance problem and a potentially severe safety problem if the roadway has no paved shoulder. If those vehicles were to be allowed on highways with such conditions, improvements would be required to assure that offtracking did not result in the vehicles leaving their lane.

---

## **Analytical Approach**

---

This study examines the impact that scenario truck configurations would have on freeway interchanges, at-grade intersections, mainline curves, and lane widths of the current roadway system, determines what improvements would be needed to accommodate these new trucks, and estimates the costs of these improvements. The focus of this research was to compare the new truck configurations with common, existing large trucks.

The baseline truck is the standard tractor-semitrailer

combination with 48-foot trailer operating at 80,000 pounds and the STAA double combination with two 28-foot trailers operating at 80,000 pounds. The research analyzed 15 basic truck configurations. Within these basic configurations additional breakdowns were made according to body type, axle spacing, truck length, and trailer length, resulting in 89 specific cases being assessed. Figure VII-4 shows the basic configurations examined. All STAA twin-trailer combinations considered had two 28-foot trailers. The eight-axle B-train double trailer combination with two trailers up to 33 feet in length was evaluated. The maximum size considered for the Rocky Mountain Double (RMD) combination included the first trailer at 53 feet and the second trailer at 28 feet. Turnpike Doubles (TPD) with two trailers up to 53 feet in length were

#### **Figure VII-4. Basic Configurations Used in Roadway Geometry Analysis**

- Three-axle Single Unit Truck (SUT)
- Four-axle SUT with Twin Steer Axles
- Four-axle SUT with Three Drive Axles
- Five-axle Tractor-semitrailer
- Six-axle Tractor-semitrailer
- Five-axle SUT with Two-axle Full Trailer
- Seven-axle SUT with Four-axle Full Trailer
- Five-axle STAA Double
- Six-axle STAA Double
- Seven-axle STAA Double
- Seven-axle Rocky Mountain Double
- Seven-axle B-train Double
- Eight-axle B-train Double
- Nine-axle Turnpike Double
- Seven-axle Triple

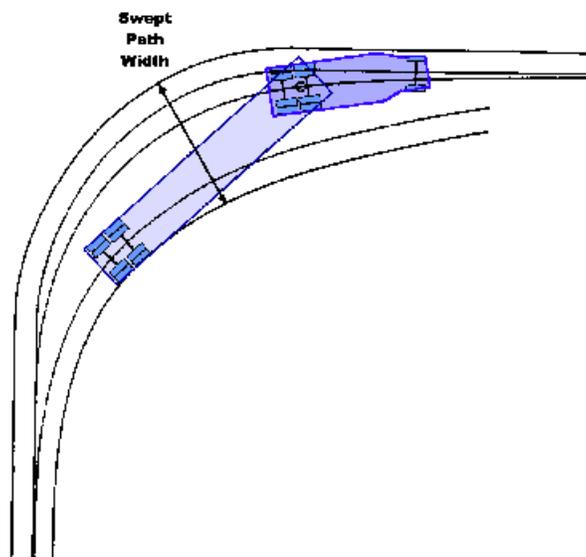
#### **Figure VII-5. Staging Areas**

Staging areas are used to break down long multitrailer combinations into single-trailer or shorter multitrailer vehicles for operation on highways where certain LCVs are not allowed to operate. The assumption that staging areas will be provided increases the overall roadway geometry costs for the Longer Combination Vehicles Nationwide Scenario, even though fewer interchanges would have to be improved. The study assumes that LCVs with offtracking greater than the baseline combinations would have to breakdown into single-trailer combinations when they leave a highway designated for their use. This breakdown occurs in either publicly or privately provided staging areas. It is also assumed that carriers would arrange for staging areas not publicly provided when these arrangements provide for more economical operations. Whether provided by the public or privately, the staging areas need to be in place and their costs need to be accounted for.

Presently, staging areas are used along the eastern turnpikes on which LCVs operate. In the West, LCVs have been operating for a considerable time without staging areas.

**Figure VII-6. Swept Path**

Swept path is the amount of roadway space the truck needs to make the turn without hitting something. The most appropriate descriptor of offtracking for many roadway geometric design applications is the “swept path width.” This is shown in the sketch below as the difference in paths between the outside front tractor tire and the inside rear trailer tire(s) of the vehicle.



considered.

Offtracking characteristics of the study vehicles in relation to curves and intersections, were examined and costs were estimated to correct geometric deficiencies on roadways on which each configuration is assumed to operate. Improvement costs needed to eliminate excessive offtracking were estimated with and without staging areas being provided (see Figure VII-5).

### **Vehicle Offtracking**

### **Performance**

The offtracking characteristics of the larger scenario trucks are markedly different from the standard baseline trucks on the road. Research for this study examined low-speed and high-speed offtracking and swept path width of the LCVs. (See Figure VII-6.)

Table VII-1 presents the offtracking characteristics of the truck combinations evaluated in this study. The

offtracking characteristics of single unit trucks are not presented as they have minimal offtracking and their swept path falls well within current lane width standards. Offtracking characteristics are given for an intersection of two-lane roadways with lane widths of 12 feet (current highway design standards call for lanes wider than 12 feet for two-lane roadways). The curb radius is 60 feet.

**Table VII-1 Offtracking Characteristics for Trucks Turning Right at Typical Two-Lane Roadway Intersection**

| Truck Configuration              | Trailer Length(s) (feet)    | Kingpin Setting(s) (feet) | Offtracking |         | Swept Path |         | Encroachment to Inside of Track |         |
|----------------------------------|-----------------------------|---------------------------|-------------|---------|------------|---------|---------------------------------|---------|
|                                  |                             |                           | feet        | percent | feet       | percent | feet                            | percent |
| Five-Axle Semitrailer            | 48.0<br>(Base Line Vehicle) | 41.0                      | 14.2        | 100     | 21.8       | 100     | 10.4                            | 100     |
|                                  | 53.0                        | 46.0                      | 16.5        | 116     | 24.2       | 111     | 12.8                            | 123     |
|                                  | 57.5                        | 50.5                      | 18.7        | 132     | 26.4       | 121     | 15.0                            | 144     |
| Six-Axle Semitrailer             | 53                          | 44.0                      | 15.6        | 110     | 23.2       | 106     | 11.8                            | 113     |
| Five-Axle Double                 | 28, 28                      | 21.9<br>21.9              | 8.4         | 59      | 16.1       | 74      | 4.7                             | 45      |
| Seven-Axle Rocky Mountain Double | 53, 28                      | 46.0<br>23.0              | 18.9        | 133     | 26.6       | 122     | 15.2                            | 146     |
| Eight-Axle B-Train Double        | 33,33                       | 32.2<br>27.1              | 14.2        | 100     | 21.9       | 100     | 10.4                            | 100     |
| Nine-Axle Turnpike Double        | 53, 53                      | 46.0<br>46.0              | 27.0        | 190     | 34.7       | 159     | 23.2                            | 223     |
| Seven-Axle Triple                | 28, 28, 28                  | 23.0<br>23.0<br>23.0      | 12.7        | 89      | 20.4       | 94      | 9.0                             | 87      |

(12-foot lanes, 60-foot curb return, 38-foot path radius)

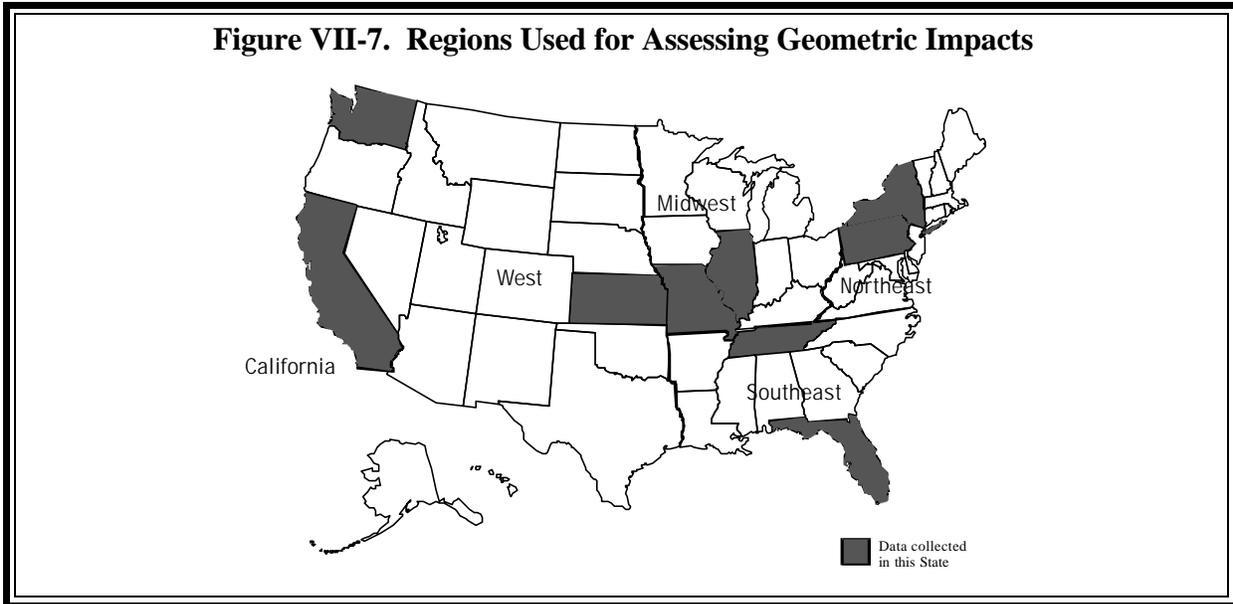
The table shows that those combinations with two and three short trailers offtrack less than the baseline vehicle, a 48-foot semitrailer combination with a 41-foot kingpin setting. The two semitrailer combinations

with lengths of 53 feet and 57.5 feet show the sensitivity of offtracking to the kingpin setting. A 53-foot semitrailer with a 41-foot kingpin setting would offtrack the same as the 48-foot semitrailer combination, but the back of

the trailer would swing out a little further due to the additional 5 feet from the center of its trailer axle group to the back of the trailer.

The effect of having multiple

**Figure VII-7. Regions Used for Assessing Geometric Impacts**



articulation points can be seen by comparing the offtracking of the 57.5-foot semitrailer with that of the RMD. Their offtracking characteristics are virtually the same, but the RMD, a combination with 53-foot trailer, and a 28-foot trailer has an additional 23.5 feet in cargo box length. The combination with the worst offtracking characteristics is the TPD with two 53-foot trailers.

## Impacts

### Geometric

The four roadway geometric elements critical to accommodating truck offtracking are mainline horizontal curves, horizontal curves on ramps, curb return radii for at-grade ramp

terminals, and curb return radii for at-grade intersections. Data on these elements were collected for a sample of roadways in nine States, selected from five regions: Northeast (New York and Pennsylvania), Southeast (Florida and Tennessee), Midwest (Illinois and Missouri), West (Kansas and Washington), and California (see Figure VII-7). Looking at five highway types in the sample States, researchers determined the mainline curve radii based on the Highway Performance Monitoring System (HPMS) data. Where HPMS data were not available, the sample States provided existing aerial photographs and as-built plans on ramp curve and curb return radii at ramp terminals and

intersections.

Roughly 25 rural interchanges, 25 urban interchanges, 25 rural at-grade intersections in each of the sample States were examined. The locations were selected because they carried substantial truck traffic.

The feasibility of widening each curve radius was rated as: minor difficulty (just add a little more pavement), moderately difficult, or extremely difficult (requiring major construction or demolition of existing structures). Sample data were expanded to the National Network for Large Trucks. Estimates were made for the number of locations or mileage that needed improvement and the

amount and cost of widening for each truck that offtracks more than the baseline tractor with a 48-foot semitrailer.

The amount of widening was based on the offtracking of the scenario trucks. For horizontal curves and ramps, it was decided that no encroachment of shoulders or adjacent lanes would be allowed. For intersections and ramp terminals, trucks were not allowed to encroach upon shoulders, curbs, opposing lanes, or more than one lane in the same direction.

For some facilities, the cost of widening existing highway features is required even for the baseline truck. There are turns and highway curves that cannot accommodate existing trucks. The costs are reported in the Base Case Scenario.

The scenario analyses assume that all of the needed geometric improvements have been made. More realistically, these improvements would have to be scheduled over a number of years, and therefore, the full use of the highways assumed available for them would take many years to occur.

### **Staging Areas**

If the worst offtracking trucks, the TPDs and the RMDs, are allowed to go everywhere in the truck network, including urban areas, the costs to widen highways to accommodate them would be incalculable. Staging areas were assumed to exist at key rural interchanges and the fringes of major urban areas.

The research examined how often staging areas would be used, where they would be located, and what they would cost. On rural freeways, staging areas would be needed every 15.6 miles. Trucks with trip origins or destinations in an urban area would use urban fringe staging areas. Through trucks would use the interstate or other freeway systems to their destination.

As with geometric improvements, staging areas must be provided before full use of highways assumed available for long-double combinations can actually be realized. Providing public staging areas is likely to require many years.

Comments submitted to the docket on the issue of staging areas primarily concerned the number of areas assumed to be needed and their costs. Some thought more staging areas would be needed and that costs would be higher,

while others commented that the number of staging areas assumed in this study is too high, especially since LCVs now operate in western States without staging areas.

A report to Congress by the Department in 1985 estimated a range of staging area needs. The low estimate was that staging areas would be needed every 150 miles in rural areas while in the high estimate, staging areas were assumed to be required every 25 miles. The total estimate of staging areas needed in the 1985 DOT study ranged from 463 to 1401. A 1990 study for the American Trucking Associations Foundation on the other hand estimated that only 32 publicly provided staging areas would be required nationwide with the remaining needs being met by the private sector.

Staging area needs estimated in this study were developed from a study by Pennsylvania State University and the Midwest Research Institute entitled, "Evaluation of Limitations in Roadway Geometry and Impacts on Traffic Operations for Proposed Changes in Truck Size and Weight Policy." That study estimated that rural staging areas accommodating six LCVs would be required every 15.6 miles in rural areas and that

urban interchanges accommodating 20 LCVs would be required on major routes entering and leaving each metropolitan area. Based on these assumptions a total of 2,455 rural staging areas and 830 urban staging areas are estimated to be required for LCV operations. This would be sufficient to accommodate 30 percent of LCVs expected to operate at any one time under the LCVs Nationwide Scenario, assuming that trailers would be left in the staging areas an average of 8 hours during assembly and disassembly operations. Needs certainly would not be uniform in all parts of the country. Some locations might need more or larger staging areas while others might need fewer staging areas.

## **Costs**

### **Geometric Improvements**

A model was developed to estimate geometric improvement costs for a given TS&W scenario based on the offtracking performance of the specified

truck configurations, and the mileage and location of the roads on which the vehicles are expected to operate. The model is useful in determining geometric requirements for a large range of vehicle configurations for any specified highway network.

The costs to upgrade roadways to accommodate offtracking by scenario vehicles are given in Table VII-2. These include widening the lanes for sharp curves and moving curbs back. In the worst cases, widening includes adding a lane. These costs are summarized by mainline curves, at-grade intersections, and freeway interchanges. For the two long double-trailer configurations, costs with staging areas are given in parentheses along with the costs without staging areas.

The cost of each of the geometric deficiencies for a given scenario was determined and expanded based on the number of interchanges and intersections in each of the nine States that correspond to those in the

sample. Next, the average spacing, or occurrence of these features in terms of highway miles by functional class was determined. These cost estimates were applied to the remaining States based on their highway miles in each functional class. This gives a national estimate of the costs to upgrade interchanges and intersections to accommodate vehicles with offtracking greater than a semitrailer combination with a 41-foot kingpin setting, which is typical for a 48-foot semi-trailer combination. The cost to upgrade sharp horizontal curves was based on data used in the Federal Highway Administration's HPMS Investment/Performance Models.

### **Staging Areas**

The cost to provide public staging areas was also estimated. For rural areas, it was estimated that 2,455 staging areas, each sized to accommodate six trucks, would be required. The cost for constructing them was estimated to be \$1.62 billion.

For urban areas (137 were considered), it was assumed that each highway route into the urban area that was considered available for long double combinations would have a staging area.

This resulted in staging areas from two for many urban areas to as many as 14 for Indianapolis. The total for the country was 830 with six being the most typical number for urban areas. The cost to

provide space for 20 trucks for each urban staging area was estimated as \$3.57 million, which gives a total cost for urban staging areas of \$2.96 billion.

**Figure VII-8. Staging Area**



**Table VII-2 Roadway Geometry Costs by Truck Configuration**

| Truck Configuration         | Trailer Length (feet)    | Improvement Costs (\$ millions)  |               |                                   |                            |
|-----------------------------|--------------------------|--|---------------|-----------------------------------|----------------------------|
|                             |                          | Mainline Curves  | Intersections | Interchanges (with Staging Areas) | Total (with Staging Areas) |
| Five-Axle Semitrailer       | 48.0 (Base Line Vehicle) | 86.4   | 37.1          | 630.7                             | 754.2                      |
|                             | 53.0                     | 166.2  | 128.1         | 1,171.7                           | 1,466.0                    |
|                             | 57.5                     | 172.4  | 183.4         | 1,331.6                           | 1,687.4                    |
| Six-Axle Semitrailer        | 53                       | 88.5   | 71.7          | 694.6                             | 854.8                      |
| Five-Axle Double            | 28, 28                   | No additional costs are incurred; this vehicle offtracks less than the baseline vehicle.   |               |                                   |                            |
| Seven-Axle Rocky Mt. Double | 53, 28                   | 136.0  | 174.0         | 1,255.6 (5,839.0)                 | 1,565.6 (6,149.0)          |
| Eight-Axle B-Train Double   | 33, 33                   | No additional costs are incurred; this vehicle offtracks the same as the baseline vehicle. |               |                                   |                            |
| Nine-Axle Turnpike Double   | 53, 53                   | 281.3  | 701.0         | 2,959.7 (6,913.0)                 | 3942.0 (7895.3)            |
| Seven-Axle Triple           | 28, 28, 28               | No additional costs are incurred; this vehicle offtracks less than the baseline vehicle.   |               |                                   |                            |

### Assessment of Scenario Impacts

This section presents the costs to upgrade the highways that are assumed to be used by the study vehicles in each TS&W policy scenario. This

upgrading improves the mainline curves and intersection and interchange features such that the scenario vehicle with the worst offtracking characteristics would not offtrack excessively, that is, offtrack outside the width of its lane (see Table VII-3).

The costs for each scenario

are one time only costs (not annual costs), further, they would require a number of years to complete, given resource constraints and competing priorities in the States.

The study's overall results are based on the assumptions that the roadway geometry

**Table VII-3 Scenario Roadway Geometry Impacts**

| Analytical Case  | Worst Offtracking Vehicle in Scenario           | Trailer Length (Feet) | Improvement Costs (\$Million) |                |               |         | Change in Total Costs from Base Case |
|--|---|-----------------------|-------------------------------|----------------|---------------|---------|--------------------------------------|
|  |   |                       | Main-line Curves              | Inter-sections | Inter-changes | Total   |                                      |
| <b>1994 Base Case</b>  | Baseline Vehicles                               | 48 or 53              | 86.4                          | 37.1           | 630.7         | 754.2   | 0                                    |
| <b>2000 Base Case</b>  | Baseline Vehicles                               | 48 or 53              | 86.4                          | 37.1           | 630.7         | 754.2   | 0                                    |
| <b>SCENARIO</b>  |   |                       |                               |                |               |         |                                      |
| <b>Uniformity</b>  | Baseline Vehicles                               | 48 or 53              | 86.4                          | 37.1           | 630.7         | 754.2   | 0                                    |
| <b>North American Trade</b><br>(51,000-Pound and 44,000-Pound Tridem-Axle Weight Limits) | Six-Axle Semitrailer                            | 48 or 53              | 88.5                          | 71.7           | 694.6         | 854.8   | 100.6                                |
| <b>LCVs Nationwide<sup>1</sup></b>   | No Staging Areas<br>Nine-Axle Turnpike Double   | 53 and 53             | 281.3                         | 701.0          | 2,959.7       | 3742.0  | 3,389.1                              |
|  | With Staging Areas<br>Nine-Axle Turnpike Double | 53 and 53             | 281.3                         | 701.0          | 6,913.0       | 7,895.3 | 7,141.0                              |
| <b>H.R. 551</b>  | Baseline Vehicles                               | 48 or 53              | 86.4                          | 37.1           | 630.7         | 754.2   | 0                                    |
| <b>Triples Nationwide</b>  | Baseline Vehicles                               | 48 or 53              | 86.4                          | 37.1           | 630.7         | 754.2   | 0                                    |

<sup>1</sup> As the LCV's were analyzed based on the 42,500-mile network, the change in costs from the Base Case reflect the lower costs for the baseline vehicles for the lesser network.

improvements have been made and that the staging areas represented by the above costs are in place. In reality, funds need to be available and even then considerable time is required to make the improvements. Presumably, individual States would restrict the operation

of long doubles until the necessary improvements have been made.

**Uniformity Scenario**

The costs shown in Table VII-2 are those for 53-foot semitrailer combinations with 41-foot kingpin settings.

Most States require this setting to be 41 feet or less. Given this requirement, the roadway geometry costs for this scenario would be the same as the base case.

**North American Trade Scenarios**

The six-axle semitrailer combination dominates the eight-axle B-train double combination in both of these scenarios, as its offtracking is slightly worse (15.6 feet versus 14.2 feet) than those of the baseline vehicle, whereas the B-train double offtracks the same as the baseline vehicle. The scenario's cost for eliminating this impact is \$100.6 million over the Base Case improvement costs.

### **Longer Combination Vehicles Nationwide Scenario**

The nine-axle TPD offtracks more than the other vehicles evaluated in this scenario. Therefore, the cost to eliminate its excessive offtracking is \$3.33 billion and \$7.28 billion with public staging areas added.

### **H.R. 551 Scenario**

The impact shown in Table VII-2 is actually a savings of \$170 million, as semitrailer lengths under this scenario would eventually be no longer than 53 feet. The impact estimate is based on the fact that 57.5-foot

semitrailer combinations operate in ten, mostly Western States, and that no curves or intersections had been upgraded to accommodate them.

### **Triples Nationwide Scenario**

There are no roadway geometry impacts and costs for this scenario (see Table VII-2) because the triple-trailer combination offtracks less than the typical semitrailer combination that operates on virtually all highways.